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Model Year Start: 2018	Model: IS350	Prod Date Range: [10/2017 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: REMOVAL; 2018 - 2020 MY IS300 IS350 [10/2017 -]		

REMOVAL

PROCEDURE

1. PRECAUTION

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NOTICE:

After turning the engine switch off, waiting time may be required before disconnecting the cable from the negative (-) battery terminal. Therefore, make sure to read the disconnecting the cable from the negative (-) battery terminal notices before proceeding with work.

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2. ALIGN FRONT WHEELS FACING STRAIGHT AHEAD

3. CUSTOMIZE POWER TILT AND POWER TELESCOPIC STEERING COLUMN SYSTEM (for Power Tilt and Power Telescopic Steering Column)

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4. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected.

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5. REMOVE CONSOLE BOX ASSEMBLY

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6. REMOVE FRONT DOOR SCUFF PLATE LH

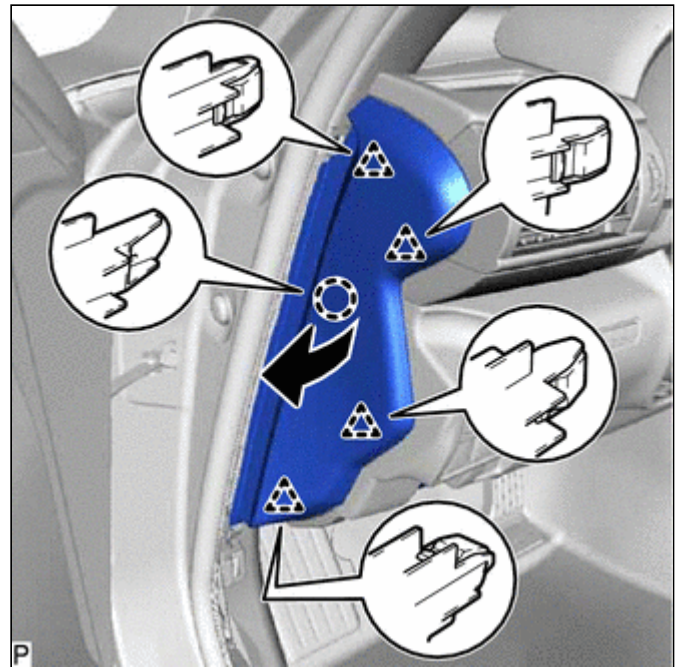
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7. REMOVE FRONT DOOR OPENING TRIM COVER LH

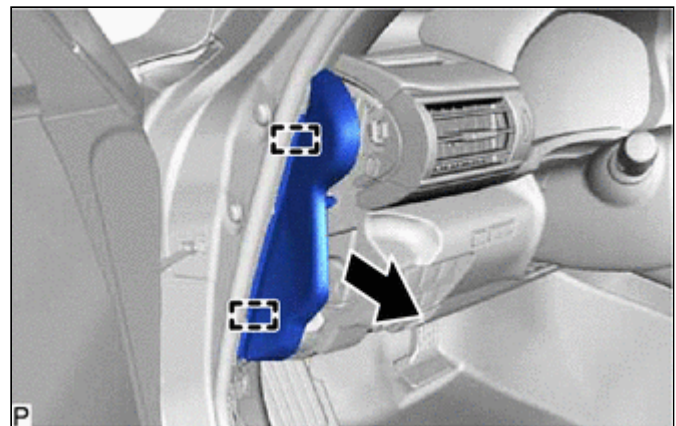
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8. REMOVE INSTRUMENT SIDE PANEL LH

- (a) Disengage the claw and 4 clips as shown in the illustration.

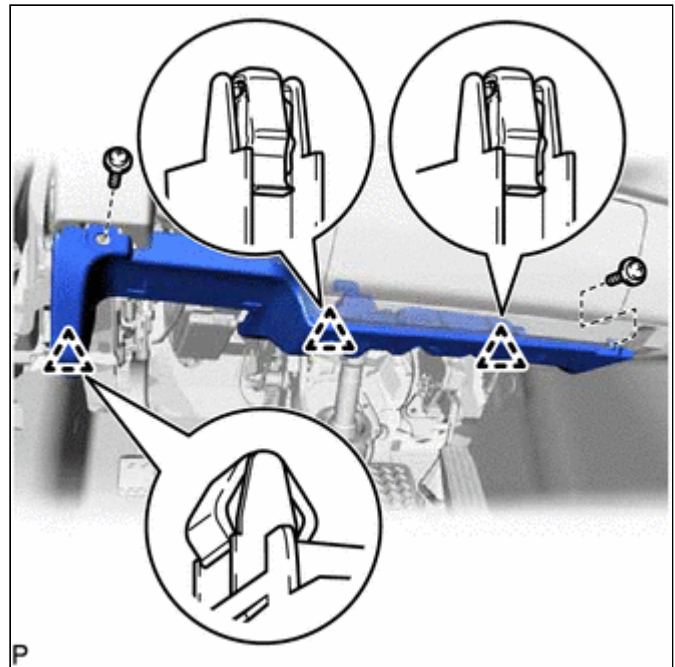


(b) Disengage the 2 guides to remove the instrument side panel LH as shown in the illustration.



9. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

(a) Remove the 2 screws<C>.



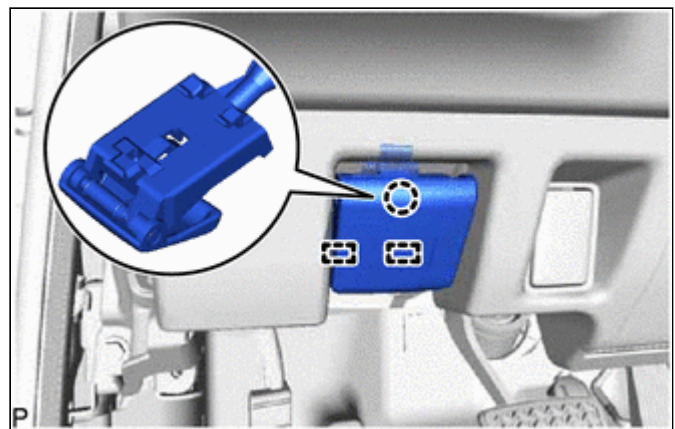
(b) Disengage the 3 clips.

(c) Disengage the connector clamp.

(d) Disconnect each connector to remove the No. 1 instrument panel under cover sub-assembly.

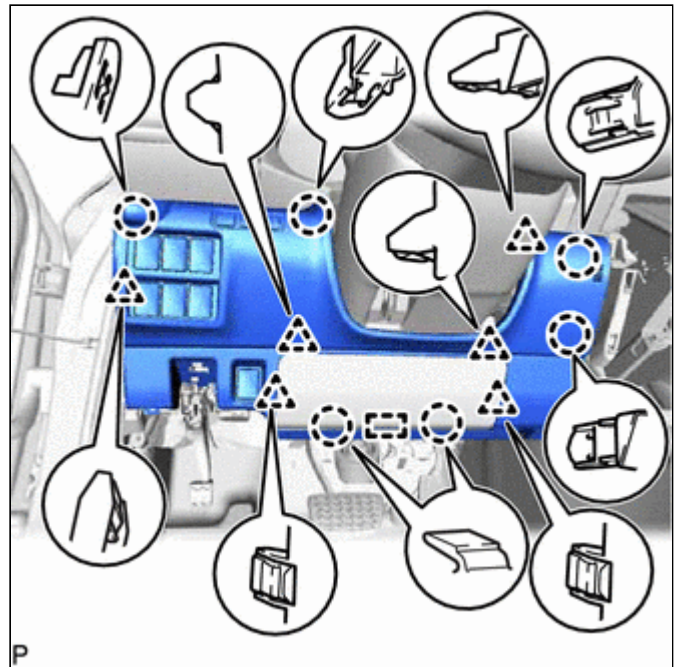
10. DISCONNECT HOOD LOCK CONTROL LEVER SUB-ASSEMBLY

(a) Disengage the claw and 2 guides to disconnect the hood lock control lever sub-assembly.



11. REMOVE LOWER INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY

(a) Disengage the 6 claws, 6 clips and guide.



(b) Disconnect each connector to remove the lower instrument panel finish panel sub-assembly.

12. REMOVE SKID CONTROL BUZZER (w/ Pre-collision System)

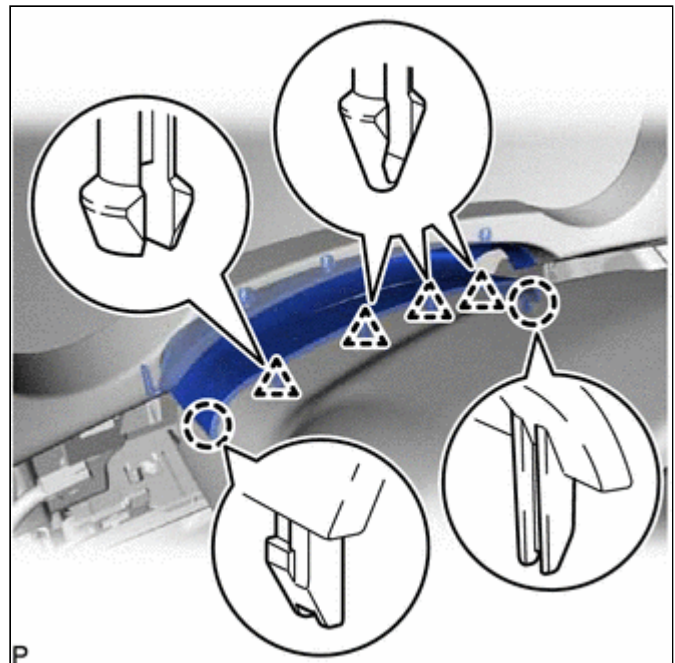
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13. REMOVE LOWER NO. 1 INSTRUMENT PANEL AIRBAG ASSEMBLY

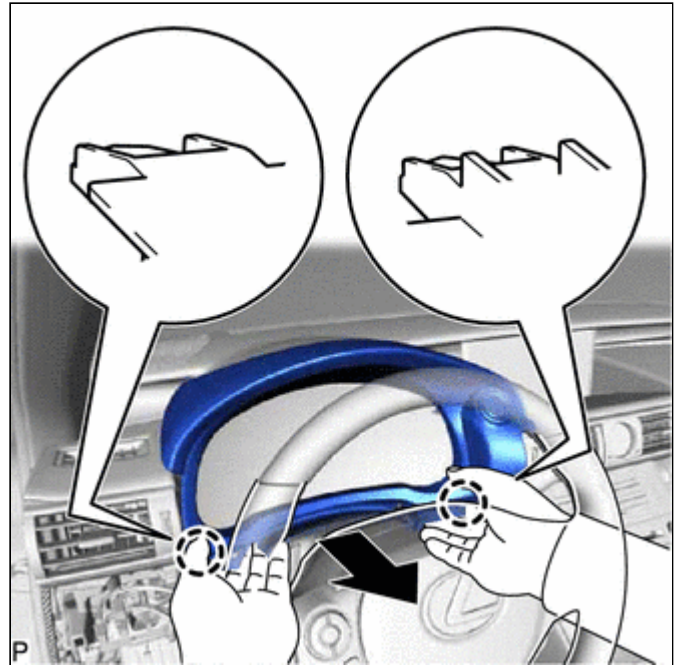
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14. REMOVE METER HOOD SUB-ASSEMBLY

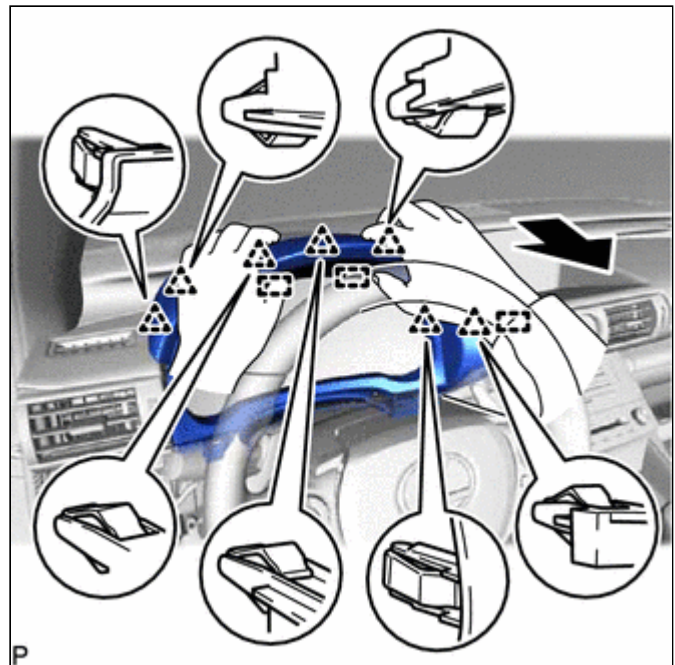
(a) Disengage the 4 clips and 2 claws.



(b) Disengage the 2 claws as shown in the illustration.



(c) Disengage the 7 clips and 3 guides as shown in the illustration.



(d) Disconnect the connector to remove the meter hood sub-assembly.

15. REMOVE COMBINATION METER ASSEMBLY

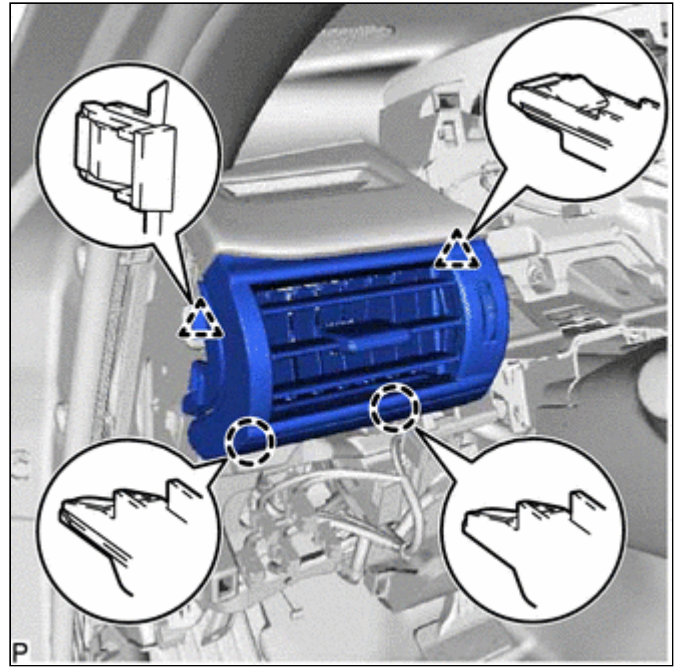
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16. REMOVE DCM (TELEMATICS TRANSCEIVER) (w/ Safety Connect System)

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17. REMOVE NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY

- (a) Disengage the 2 claws and 2 clips to remove the No. 1 instrument panel register assembly.



18. REMOVE HORN BUTTON ASSEMBLY

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19. REMOVE STEERING WHEEL ASSEMBLY

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20. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same procedure as for the LH side.

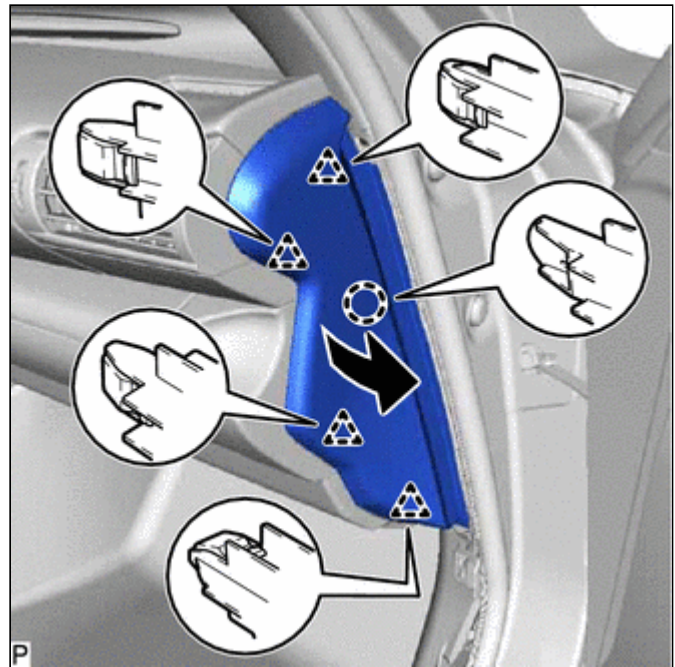
21. REMOVE FRONT DOOR OPENING TRIM COVER RH

HINT:

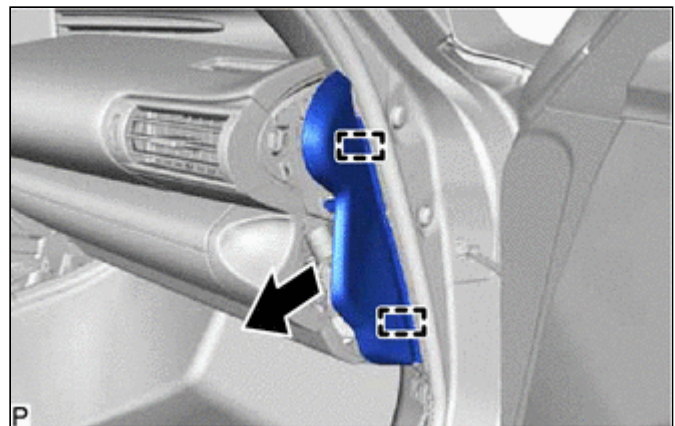
Use the same procedure as for the LH side.

22. REMOVE INSTRUMENT SIDE PANEL RH

- (a) Disengage the claw and 4 clips as shown in the illustration.

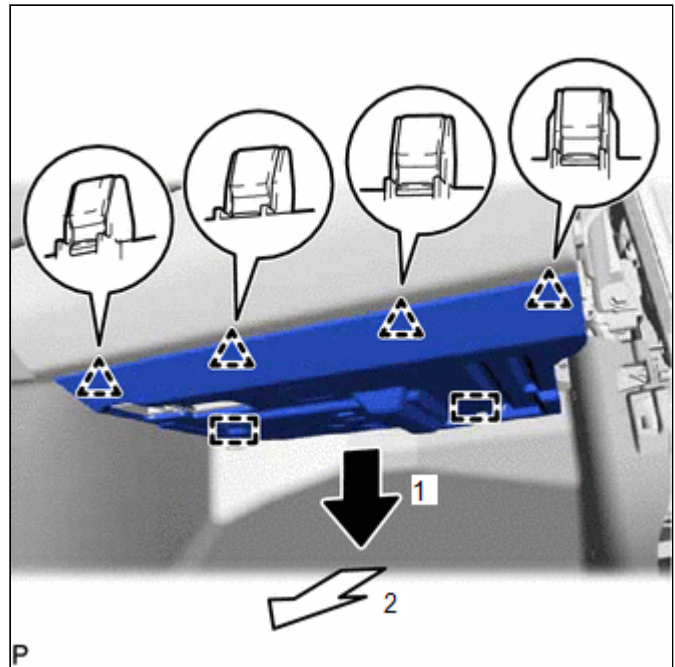


(b) Disengage the 2 guides to remove the instrument side panel RH as shown in the illustration.



23. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

(a) Disengage the 4 clips and 2 guides as indicated by the arrows, in the order shown in the illustration.



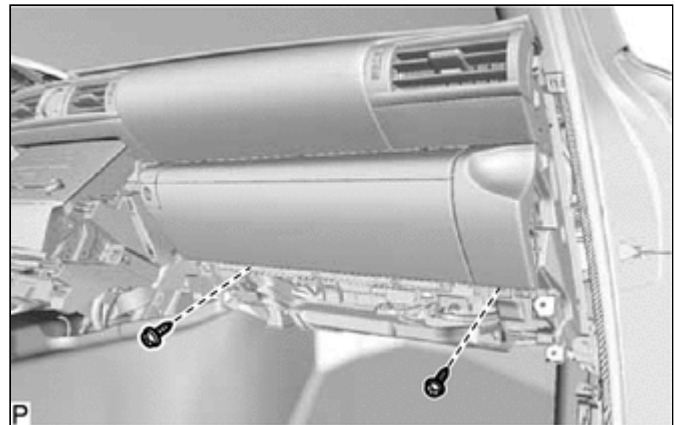
(b) Disconnect each connector to remove the No. 2 instrument panel under cover sub-assembly.

24. REMOVE LOWER NO. 2 INSTRUMENT PANEL AIRBAG ASSEMBLY

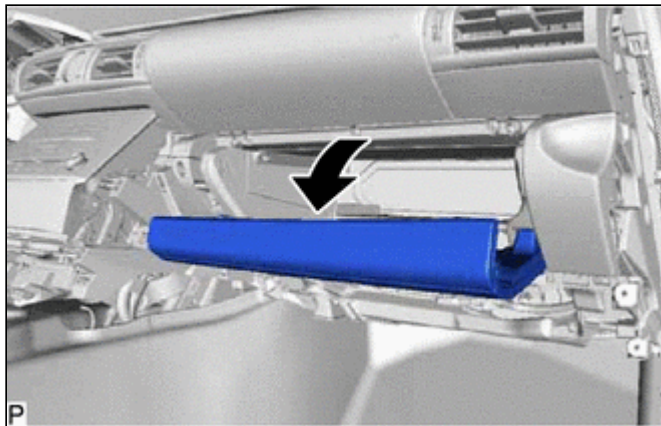
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25. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY

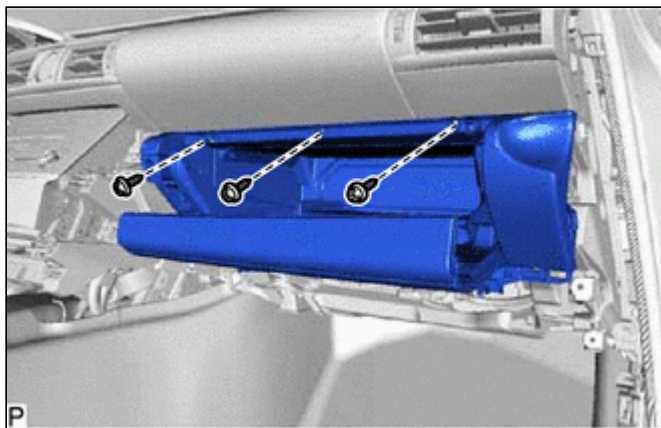
(a) Remove the 2 screws<C>.



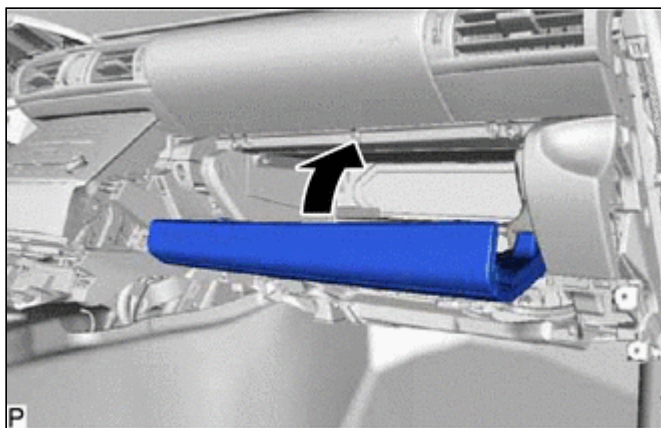
(b) Open the glove compartment door assembly.



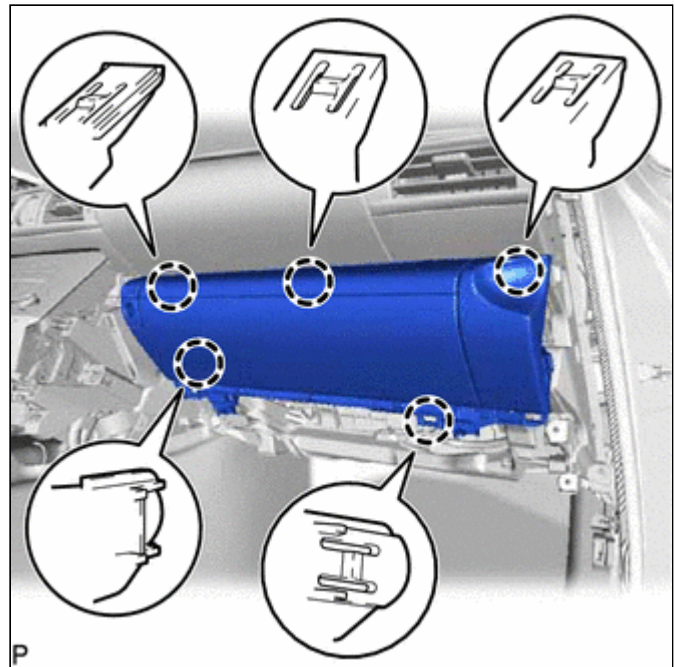
(c) Remove the 3 screws<C>.



(d) Close the glove compartment door assembly.



(e) Disengage the 5 claws.



(f) Disengage the connector clamp.

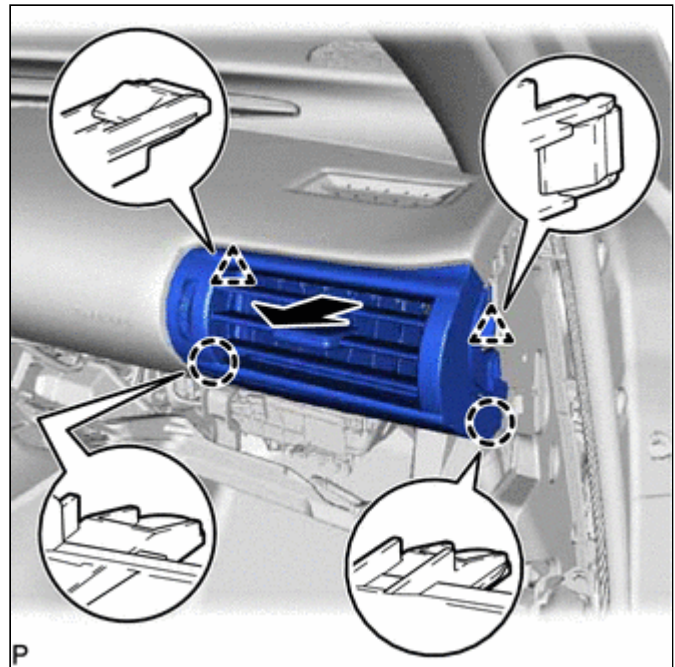
(g) Disconnect each connector to remove the glove compartment door assembly.

26. REMOVE NO. 2 INSTRUMENT PANEL REGISTER ASSEMBLY

(a) Disengage the claw as shown in the illustration.



(b) Disengage the 2 claws and 2 clips to remove the No. 2 instrument panel register assembly as shown in the illustration.



27. REMOVE RADIO RECEIVER ASSEMBLY WITH BRACKET

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28. REMOVE AIR CONDITIONING CONTROL ASSEMBLY

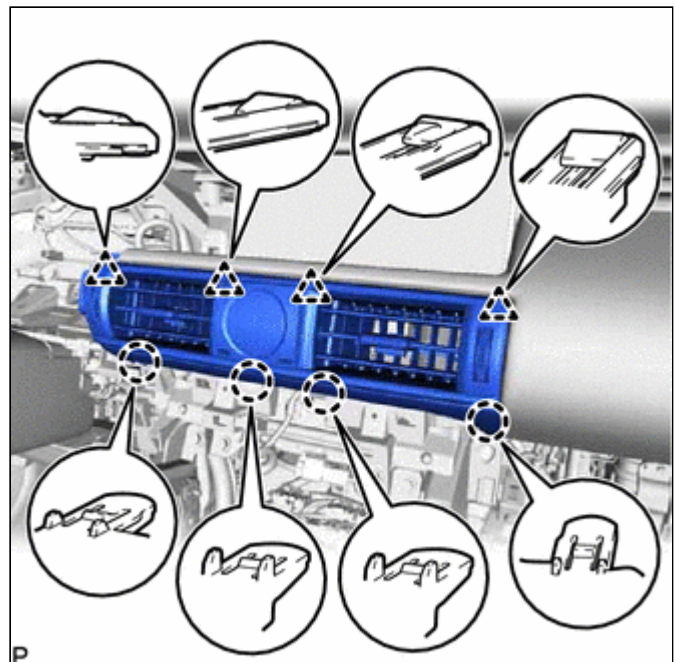
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29. REMOVE NO. 1 SPEAKER ASSEMBLY WITH BOX (w/ ASC System)

Click here [INFO](#)

30. REMOVE CENTER INSTRUMENT PANEL REGISTER ASSEMBLY

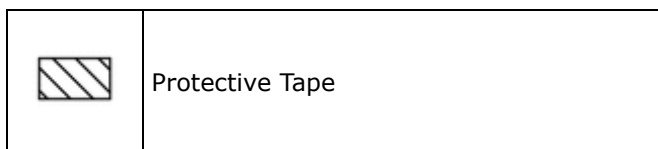
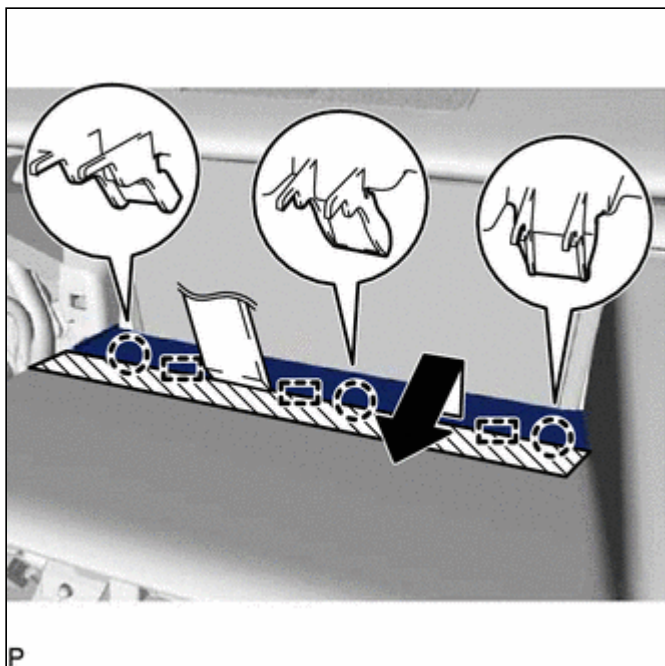
(a) Disengage the 4 claws and 4 clips.



(b) Disconnect the connector to remove the center instrument panel register assembly.

31. REMOVE NO. 2 INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY

(a) Apply protective tape to the area shown in the illustration.



(b) Using a moulding remover, disengage the 3 claws as shown in the illustration.

(c) Disengage the 3 guides to remove the No. 2 instrument cluster finish panel sub-assembly as shown in the illustration.

32. REMOVE MULTI-DISPLAY ASSEMBLY WITH BRACKET

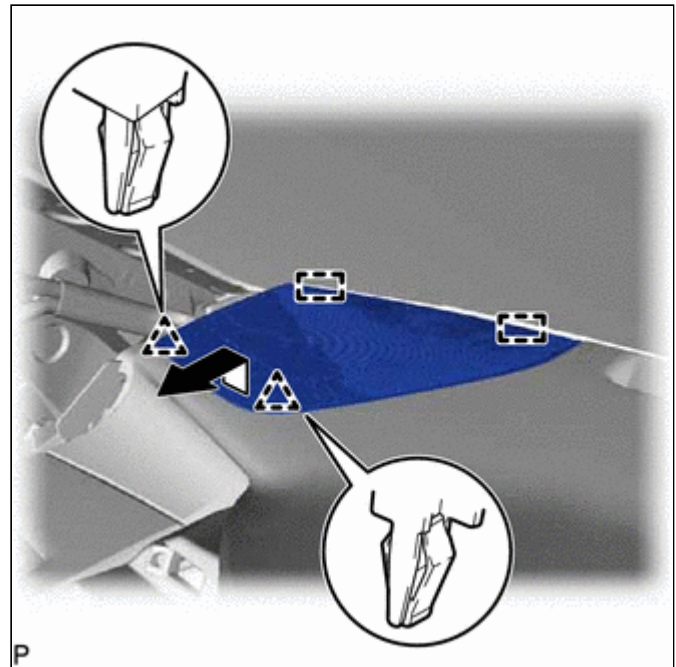
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33. REMOVE FRONT PILLAR GARNISH LH

Click here [INFO](#)

34. REMOVE NO. 1 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY

(a) Disengage the 2 clips and 2 guides to remove the No. 1 instrument panel speaker panel sub-assembly as shown in the illustration.

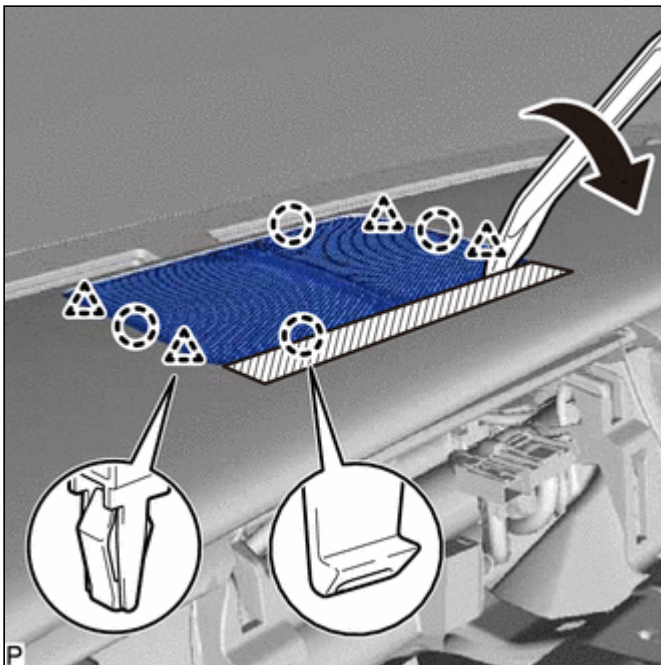


35. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY (for LH Side)

Click here [INFO](#)

36. REMOVE INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY

(a) Apply protective tape to the area shown in the illustration.



	Protective Tape
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(b) Using a moulding remover, disengage the 4 claws and 4 clips to remove the instrument cluster finish panel assembly as shown in the illustration.

37. REMOVE FRONT NO. 3 SPEAKER ASSEMBLY

Click here [INFO](#)

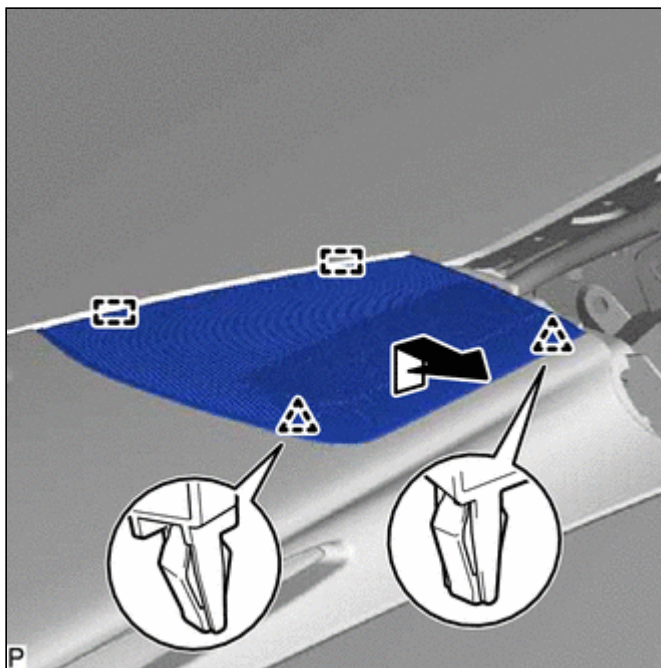
38. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedure as for the LH side.

39. REMOVE NO. 2 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY

- (a) Disengage the 2 clips and 2 guides to remove the No. 2 instrument panel speaker panel sub-assembly as shown in the illustration.



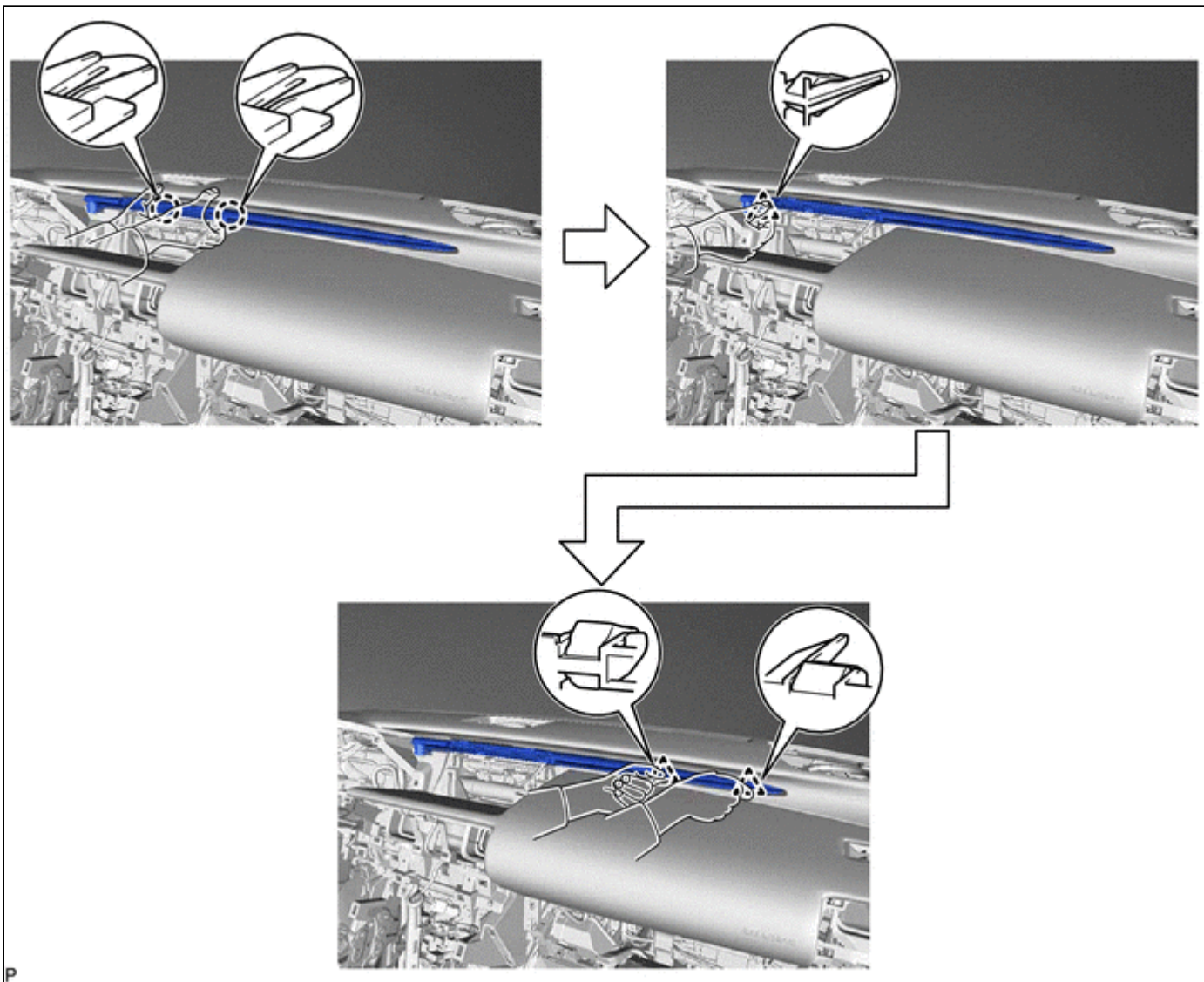
40. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY (for RH Side)

HINT:

Use the same procedure as for the LH side.

41. REMOVE INSTRUMENT CLUSTER FINISH PANEL ORNAMENT

- (a) Disengage the 3 clips and 2 claws to remove the instrument cluster finish panel ornament as shown in the illustration.

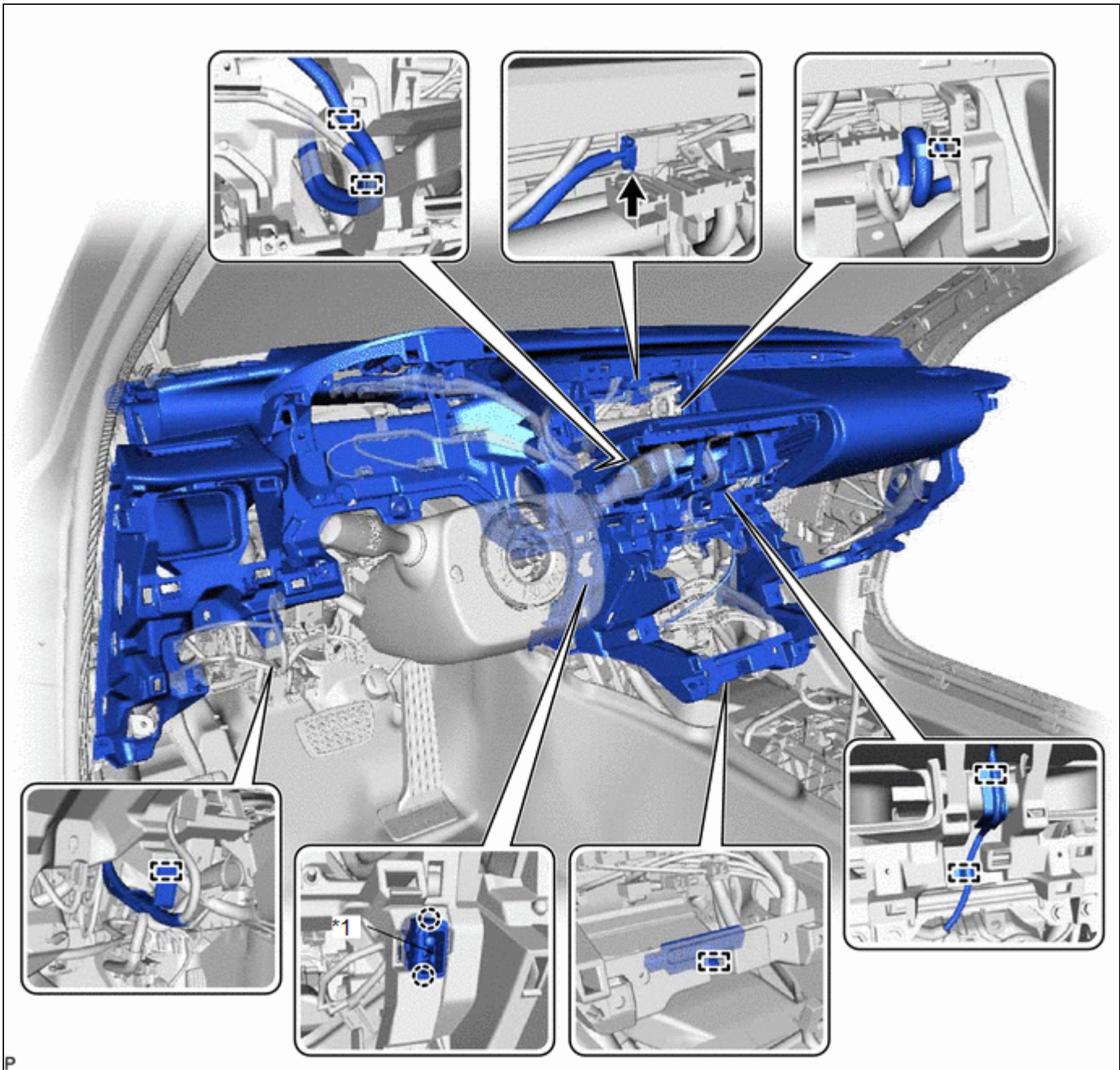


42. DISCONNECT NO. 2 INSTRUMENT PANEL WIRE

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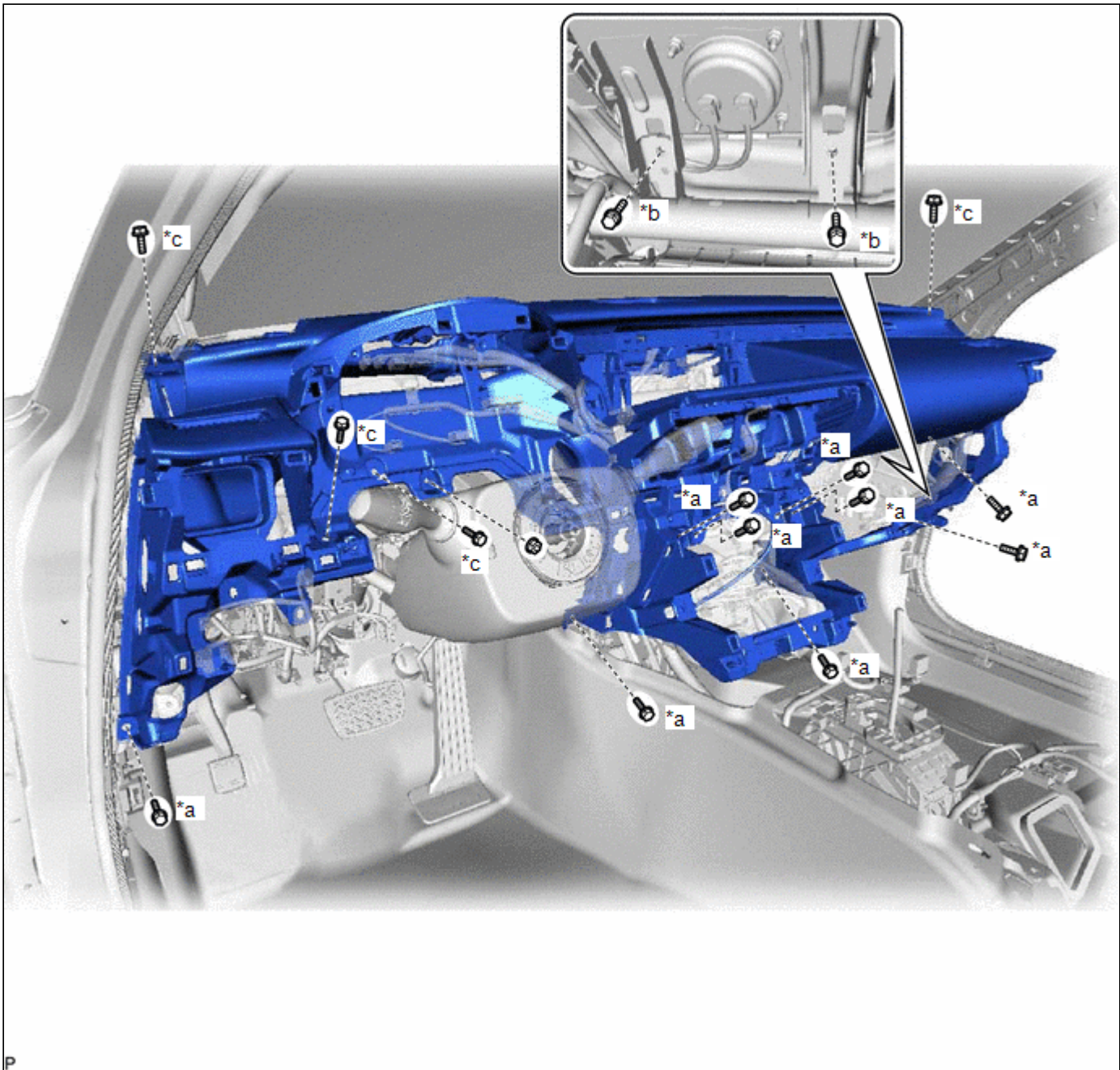
43. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY

- (a) Disengage the 2 claws to disconnect the room temperature sensor.



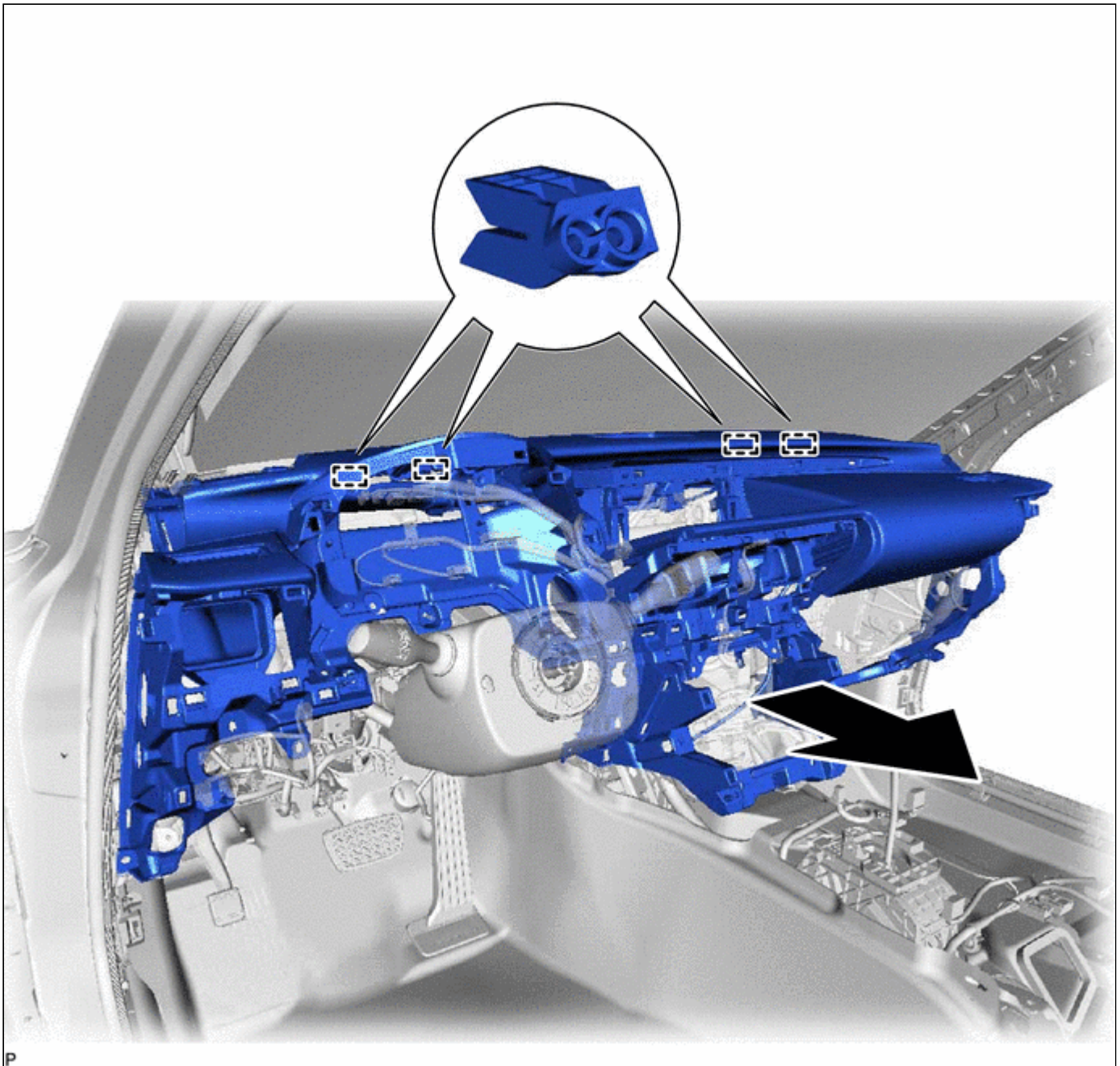
*1	Room Temperature Sensor	-	-
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- (b) Disconnect each connector.
- (c) Disengage each clamp.
- (d) Remove the 9 bolts<A>, 2 bolts, 4 bolts<F> and nut<E>.



*a	Bolt<A>	*b	Bolt
*c	Bolt<F>	-	-

(e) Disengage the 4 guides and remove the instrument panel safety pad sub-assembly as shown in the illustration.



NOTICE:

- Do not damage the instrument panel safety pad sub-assembly.
- Do not allow the wire harnesses to interfere with the surrounding parts.

