

FIVE:AD 2006-08 Lexus IS350 Front Lip

Installation Instructions - page 1/2

⚠ ATTENTION ⚠

- ⚠ Inspect box and all parts for damage before prepping, painting and installing kit.
- ⚠ If parts are damaged or incorrect, make note to shipper and contact the dealer or distributor that shipped your order.
- ⚠ If damage is not immediately reported, Five Axis will not be responsible for shipping damage!

⚠ DO NOT STORE, PAINT OR CURE PARTS UNSUPPORTED! ⚠

The Lip Kit is manufactured from URETHANE and extreme caution must be used when storing and painting all parts!

1. Do not store parts in such a way that distorts their original shape. Although urethane has a memory allowing it to return to its original shape, long term distortion will result in parts that do not fit properly when installed.
2. Be sure to properly support the parts when painting them. ALWAYS support the full length of the parts and not just the ends when painting. Failure to do so will result in warped and misshapen parts especially if heat is used in the curing process!
3. CAUTION: Curing temperature must NOT exceed 120° degrees Fahrenheit and PARTS MUST BE SUPPORTED DURING CURING PROCESS TO AVOID WARPING OR DISTORTION! If this happens, make sure part is properly supported to achieve original shape, reheat, and let part cool naturally to its original shape. NEVER USE COMPRESSED AIR OR WET TOWELS TO COOL PARTS! ALLOW TO COOL NATURALLY!

Recommended Preparation Procedure For Polyurethane Components

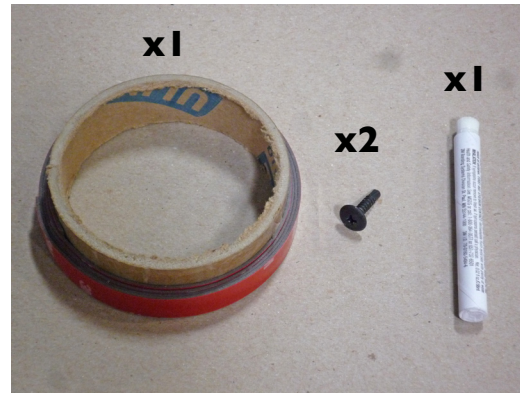
1. Remove contents from packaging and inspect for any shipping damages.
2. Test-fit all parts to the car PRIOR to painting to insure proper part fit. Warranty claims will not be accepted for painted parts that were not pre-fitted prior to painting.
3. Parts are supplied as removed directly from the mold. A non-silicone mold release is used in the manufacturing of these parts.
4. Wipe down parts thoroughly with wax and grease remover. Failure to do so will result in poor paint adhesion.
5. Sand all areas to be painted with 320 grit sandpaper.
6. Coat all painted surfaces with adhesion promoter made for plastic parts.
7. Coat all surfaces with a flexible primer.
8. Sand and spot fill areas as necessary and final surface for paint.
9. Coat all surfaces with an automotive sealer.
10. Paint with automotive color system and clear coat.
11. Baking temperature must NOT exceed 120° degrees Fahrenheit.

Failure to follow these directions will result in poor paint adhesion and will not be covered under manufacturer's warranty.

****IMPORTANT****

Installation Hardware Check List:

SUPPLIED HARDWARE:



- 2 Self tapping screws
- 1 Tubes of Adhesion Promoter
- 1 Roll of Double-Sided Tape

STOCK HARDWARE:

- None

FIVE:AD
EXCLUSIVELY BY FIVEaxis

FIVE:AD 2006-08 Lexus IS350 Front Lip

Installation Instructions - page 2/2

1. 3M tape may be applied before or after the part is painted. If applying the tape after the part is painted, be sure to mask off the area where the tape will be applied prior to painting. Do not paint the tape flange area!
2. When applying the tape to the part, be sure to use the adhesion promoter provided in the bag. Apply one coat to entire area where the tape will be applied. Be sure not to run the tape to the edge of the part but leave a 1/8" space from the part edge to the edge of the tape.
3. When applying the part to the car, it is also recommended that adhesion promoter is also used. Be careful to **ONLY** apply it to the area hidden by the spoiler. It will leave a slight residue on the clearcoat but can be removed with polishing compound if necessary.
4. Secure Lip Spoiler to the inner wheel wells using the black self tapping screws provided.

