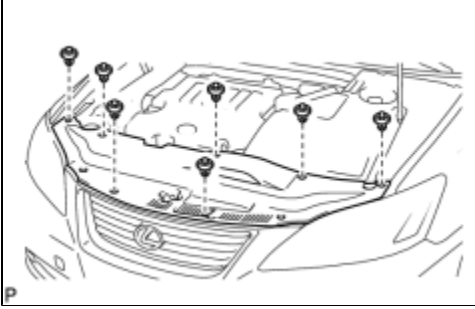


Last Modified: 7-13-2007		1.6 A
Service Category: Vehicle Exterior	Section: Exterior Panels/Trim	
Model Year: 2008	Model: ES350	Doc ID: RM000002DEB002X
Title: EXTERIOR: FRONT BUMPER: REMOVAL (2008 ES350)		

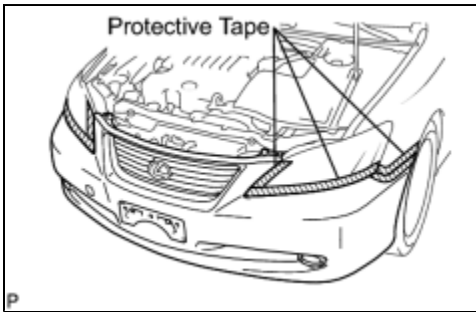
REMOVAL

1. REMOVE COOL AIR INTAKE DUCT SEAL

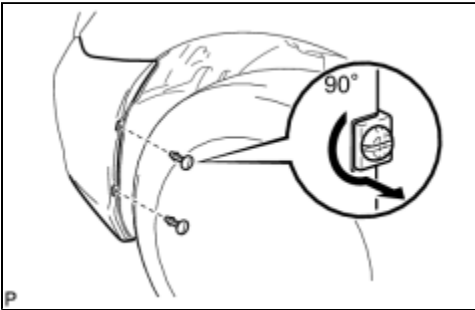


(a) Remove the 7 clips and cool air intake duct seal.

2. REMOVE FRONT BUMPER ASSEMBLY



(a) Put protective tape around the front bumper assembly.

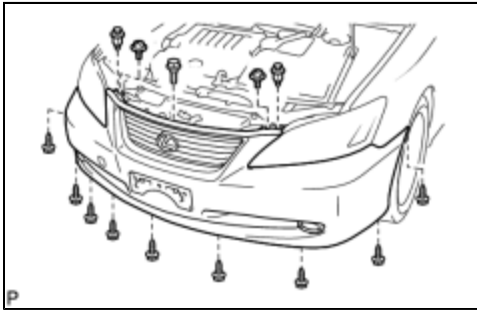


(b) Using a screwdriver, turn the pin 90 degrees and remove the 2 pin hold clips.

HINT:

Use the same procedures for the RH side and LH side.

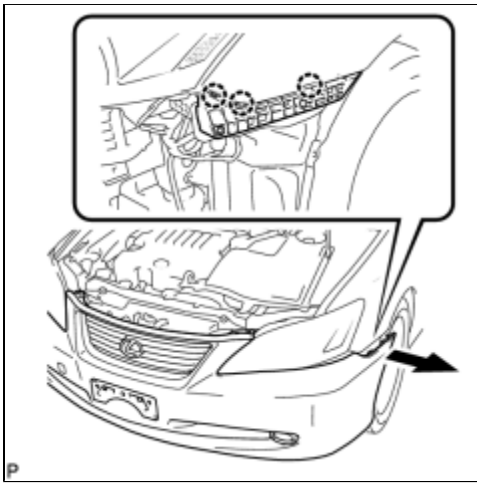
(c) Remove the 9 screws, 2 clips, 2 radiator grille protectors and bolt.



(d) Disengage the 3 claws and disconnect the front bumper assembly as shown in the illustration.

HINT:

Use the same procedures for the RH side and LH side.



(e) Disconnect each connector, and then remove the front bumper assembly.

