



**Technical Service  
Information Bulletin**

January 7, 2003

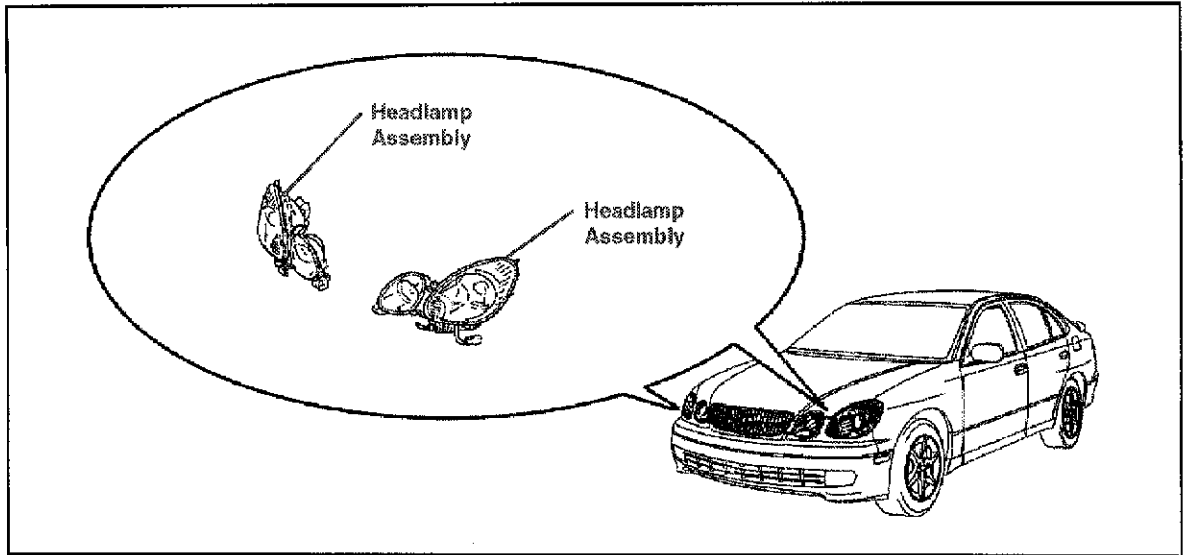
# TSIB

## HEADLAMP MOISTURE

Models:  
'01 - '02 GS 430/300

BODY  
BO001-03

**Introduction** An improvement has been made to the headlamp assembly to reduce the amount of moisture that can accumulate on the inside surface of the headlamp glass.



**Applicable Vehicles**

- 2001 - 2002 model year GS 430/300 vehicles produced before the VINs shown below.

**Production Change Information**

MODEL	STARTING VIN
GS 300	JT8BD69S*20170981
GS 430	JT8BL69S*20011280

**Warranty Information**

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1051	R & R Headlamp Unit, One Side	1.1	811#0-3A##1	66	49
Combo A	Headlamp Alignment	0.3			
Combo B	R & R Other Side	1.1			
Combo C	Align Other Side	0.3			

**Applicable Warranty\*:**

**This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.**

\* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Lexus Supports ASE Certification

058903

**Parts  
Information**

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME
81110-3A601	81110-3A760	Headlamp Assembly, RH
81150-3A721	81150-3A880	Headlamp Assembly, LH
81110-3A611	81110-3A740	Headlamp Assembly, RH (Discharge)
81150-3A731	81150-3A860	Headlamp Assembly, LH (Discharge)

**Repair  
Procedure**

Replace and align affected headlamp assemblies following the instructions found in the Body Electrical (BE) section of the 2001 or 2002 GS 430 and GS 300 Repair Manuals, Volume 2.