


Trunk Hard to Close

Service Category Vehicle Exterior

Section Door/Hatch

Market USA

Lexus Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2013	GS350	VDS(s): BE1BL, CE1BL

Introduction

Some 2013 GS 350 vehicles may exhibit a condition where the trunk is hard to close. On rear spoiler equipped models, this may also be perceived as an unusual amount of force required to pull down the trunk lid. Follow the procedure in this bulletin to address the condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	DRIVETRAIN	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
GS 350	FR	2GR-FSE	JTHBE1BL#D5008228
	AWD		JTHCE1BL#D5006252

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1229	R & R Torsion Bars & Cushions (w/ Rear Spoiler)	1.0	64531-30350 64532-30350 90541-09116	97	57
BD1230	R & R Cushions (w/o Rear Spoiler)	0.1	90541-09116		

APPLICABLE WARRANTY

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Parts Information

MODEL	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
w/ Rear Spoiler	90541-09116	90541-09081	Cushion, Luggage Compartment Door	4
	64531-30350	64531-30341	Bar, Luggage Door Hinge Torsion, RH	1
	64532-30350	64532-30341	Bar, Luggage Door Hinge Torsion, LH	1
w/o Rear Spoiler	90541-09116	90541-09081	Cushion, Luggage Compartment Door	4

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Luggage Compartment Toolset*	09804-24010	1

* Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Repair Procedure

For Vehicles Without a Rear Spoiler:

1. Remove the 4 rubber cushions located in the lower portion of the luggage door.
2. Insert the 4 new rubber cushions.

Figure 1.



3. Confirm successful repair.

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Repair Procedure (Continued)

For Vehicles With a Rear Spoiler:

1. Remove the luggage door hinge torsion bars. Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
 - 2013 GS 350:
Vehicle Exterior – Door/Hatch – “Door/Hatch: Luggage Door Hinge Torsion Bar: [Removal](#)
2. Install the new luggage door hinge torsion bars. Refer to TIS, applicable model and model year Repair Manual:
 - 2013 GS 350:
Vehicle Exterior – Door/Hatch – “Door/Hatch: Luggage Door Hinge Torsion Bar: [Installation](#)
3. Remove the 4 rubber cushions located in the lower portion of the luggage door.
4. Insert the 4 new rubber cushions.
5. Confirm successful repair.