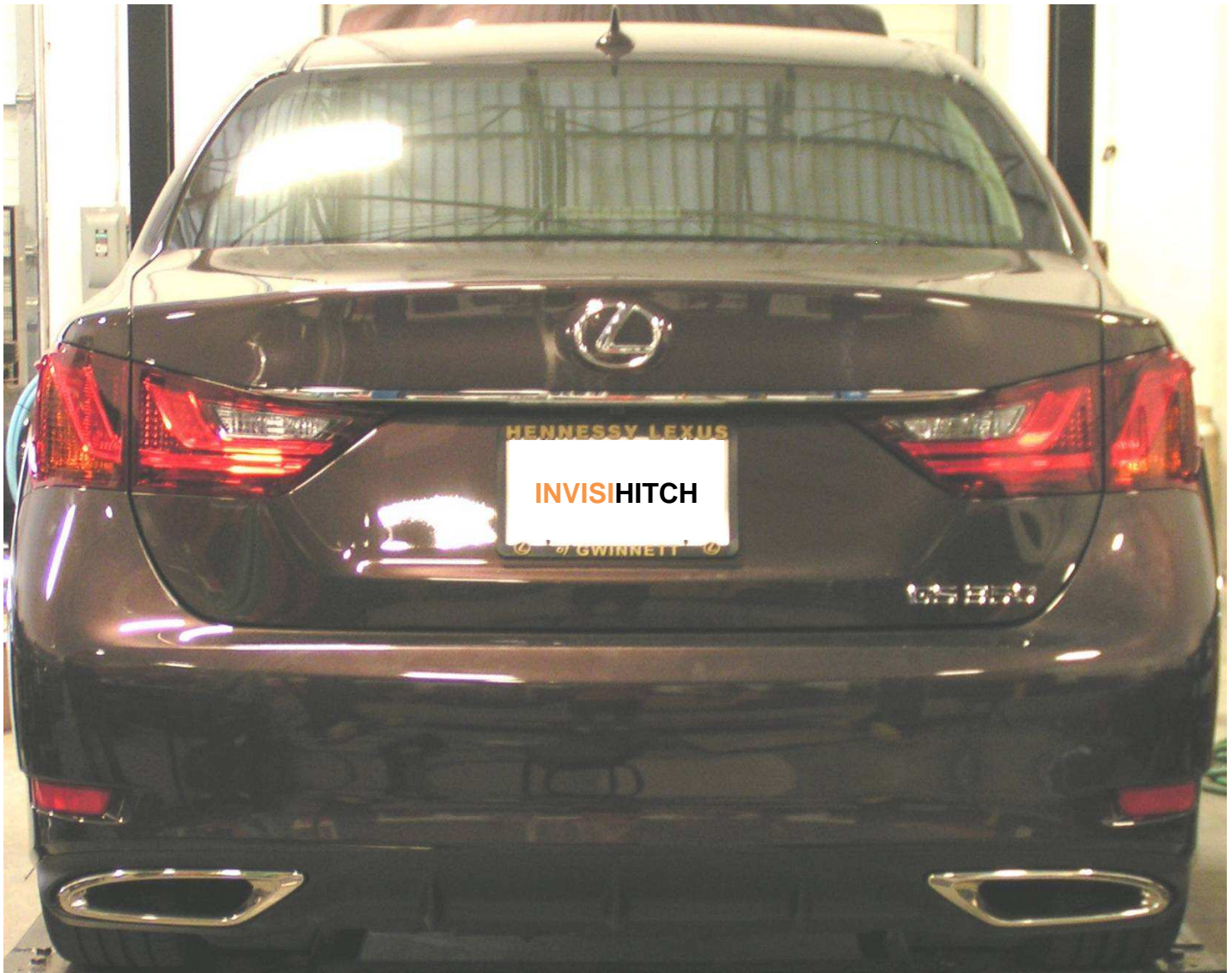


***Please read all instructions before beginning the installation***

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**2013-Current Lexus GS [L10 Chassis]  
Fits GS350; Requires Verification on GS350 F-Sport & GS 450h**

# INVISIHITCH



**Capacity: 2,000 lbs. Towed Weight / 200 lbs Tongue Weight\***

\*read owner's manual for manufacturer's tow rating of vehicle

### **Tools Required**

10mm socket  
12mm socket  
17mm socket  
11/16" socket  
6" extension  
Plastic body-panel pry tool  
Right-angle pick  
Torque wrench  
Dremel tool with 1/8 inch rotary bit

### **Hardware supplied**

2 – 7/16" x 14 x 1.5 carriage bolt  
2 – 7/16" x 14 serrated flange nut  
2 – 7/16" spacer plate

## **Hitch Installation Steps:**

1. Apply trim template to fascia & gravel guard, and trace trim line.



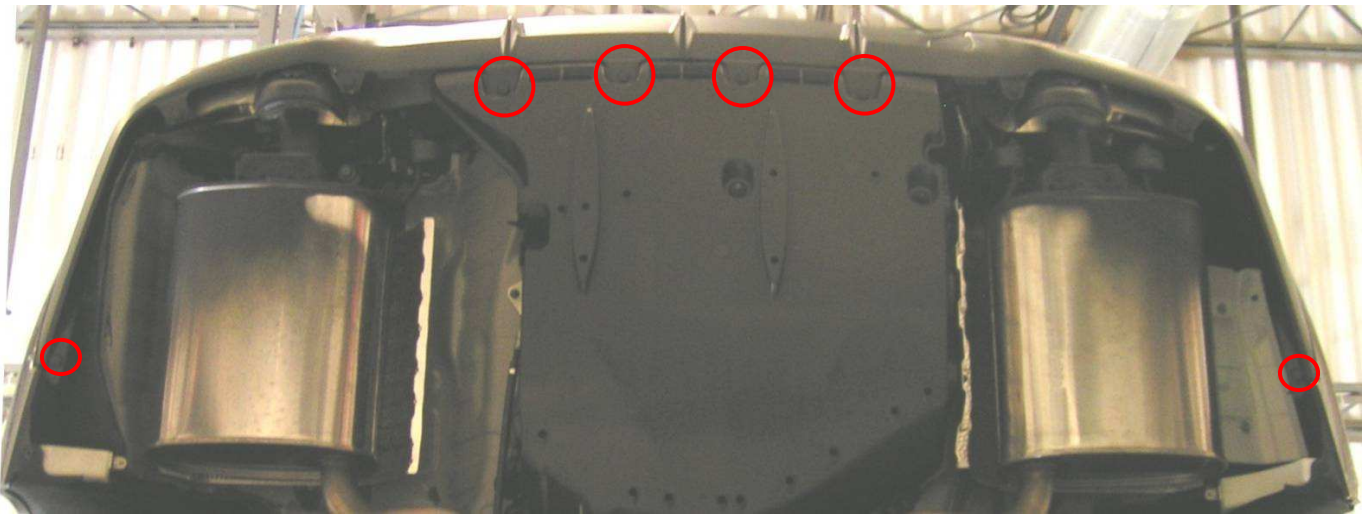
2. Remove 2x 10mm screws from fascia.



3. Inside the fenderwells, remove 1x 10mm screw (fold liner inward to gain access).



4. Underneath vehicle, remove 4x plastic fasteners and 2x 10mm screws securing edge of fascia.

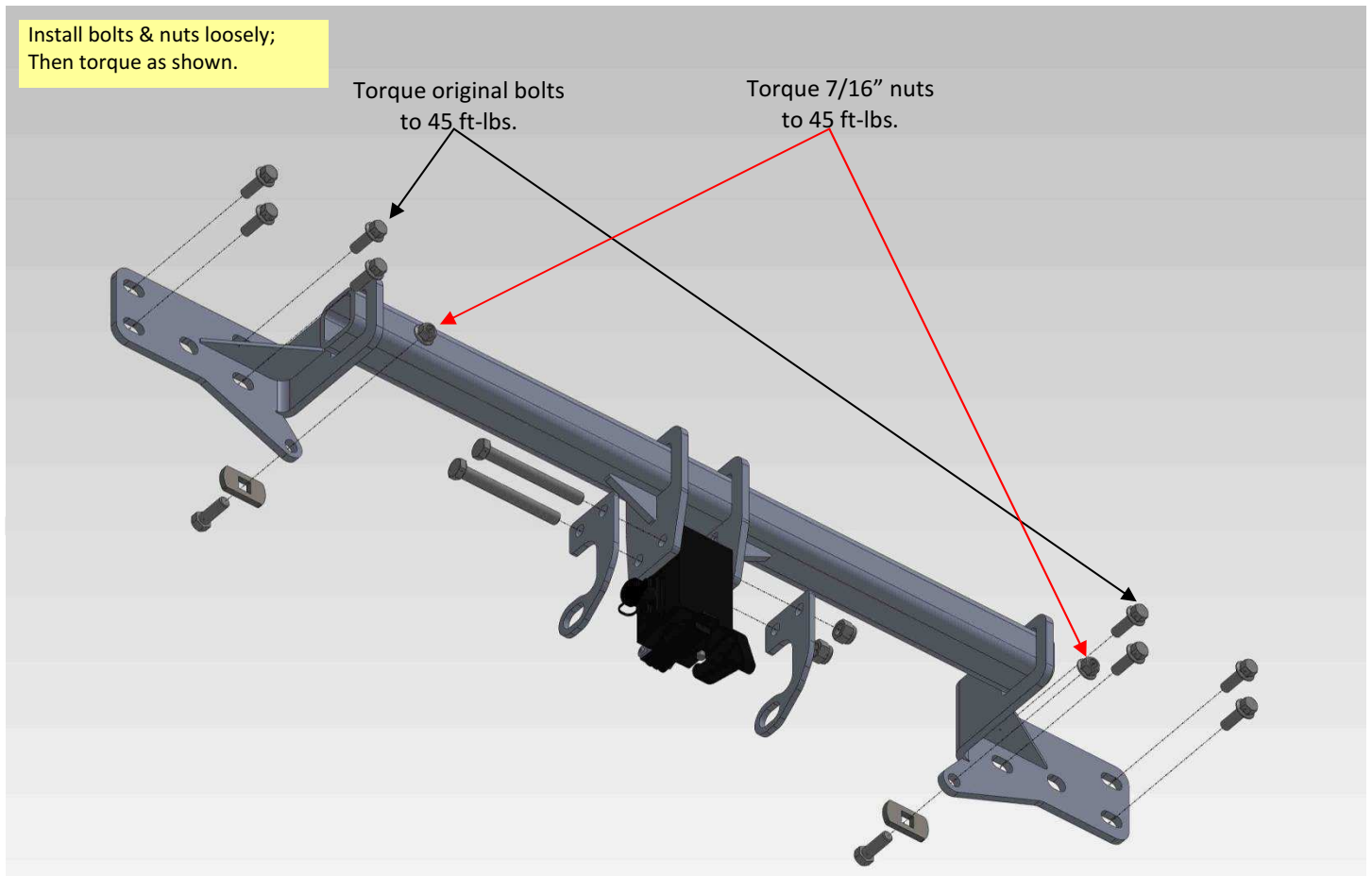


5. With a partner unsnap fascia from vehicle body, starting at both fenderwell corners and working rearward. Use of plastic pry tool may aid in separating fascia from retaining clips. Unplug Park sensor plugs (if applicable) during removal of fascia.
6. Place the fascia on a suitable stand or blanket to avoid damage to painted surfaces.
7. Remove foam from the metal bumper. Then remove 8x 12mm bolts securing the metal bumper to vehicle. **SAVE BOLTS FOR HITCH INSTALLATION.** Discard the factory metal bumper and foam. The hitch receiver will take the place of the bumper.



8. Temporarily lower passenger-side exhaust hanger/tow hook by removing 3x 17mm bolts. This will ease installation of the hitch receiver.

9. Install hitch per drawing.



10. Using the dremel tool, trim the fascia and gravel guard per the previous trace line.

11. If installing a wiring harness for trailer lights, perform all wiring steps per the wiring instructions prior to re-installing the fascia.

12. Re-install the fascia, and then re-install all other components in the reverse order of removal.