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Model Year Start: 2016	Model: GS200T	Prod Date Range: [10/2015 -]
Title: INTERIOR PANELS / TRIM: INSTRUMENT PANEL SAFETY PAD: REMOVAL; 2016 - 2017 MY GS200T GS350 [10/2015 -]		

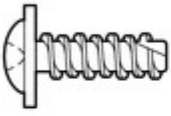
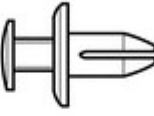
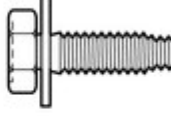

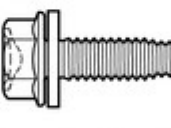
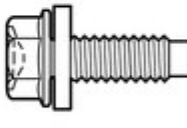
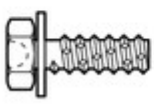
REMOVAL

PROCEDURE

1. TABLE OF BOLT, SCREW AND NUT

HINT:

All bolts, screws, nuts and clips relevant to installing and removing the instrument panel are shown along with their alphabet code in the table below.

Code	Shape	Code	Shape	Code	Shape
<A>	 \varnothing 5 (0.197) L=14 (0.551)			<C>	 \varnothing 6 (0.236) L=20 (0.787)
<D>	 \varnothing 6 (0.236)	<E>	 \varnothing 6 (0.236) L=18 (0.709)	<F>	 \varnothing 8 (0.315) L=21 (0.827)
<G>	 \varnothing 5 (0.197) L=15 (0.591)				

2. DISABLE AUTO TILT AWAY FUNCTION

(a) Disable the autoaway/return function by changing the customize parameter.

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CAUTION:

Record the current customize parameter setting (whether the autoaway/return function is enabled or disabled) in order to restore the current setting after finishing the operation.

HINT:

Performing the above operation causes the autoaway/return function to be disabled when the engine switch is turned off.

(b) Turn the engine switch on (IG). Operate the tilt and telescopic switch to fully extend and lower the steering column assembly.

(c) Turn the engine switch off.

3. PRECAUTION

NOTICE:

After turning the engine switch off, waiting time may be required before disconnecting the cable from the battery terminal. Therefore, make sure to read the disconnecting the cable from the battery terminal notice before proceeding with work.

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4. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected.

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5. REMOVE CONSOLE BOX ASSEMBLY

Click here [INFO](#)

6. REMOVE FRONT DOOR SCUFF PLATE LH

Click here [INFO](#)

7. REMOVE FRONT DOOR SCUFF PLATE RH

Click here [INFO](#)

8. REMOVE FRONT DOOR OPENING TRIM COVER LH

Click here [INFO](#)

9. REMOVE FRONT DOOR OPENING TRIM COVER RH

Click here [INFO](#)

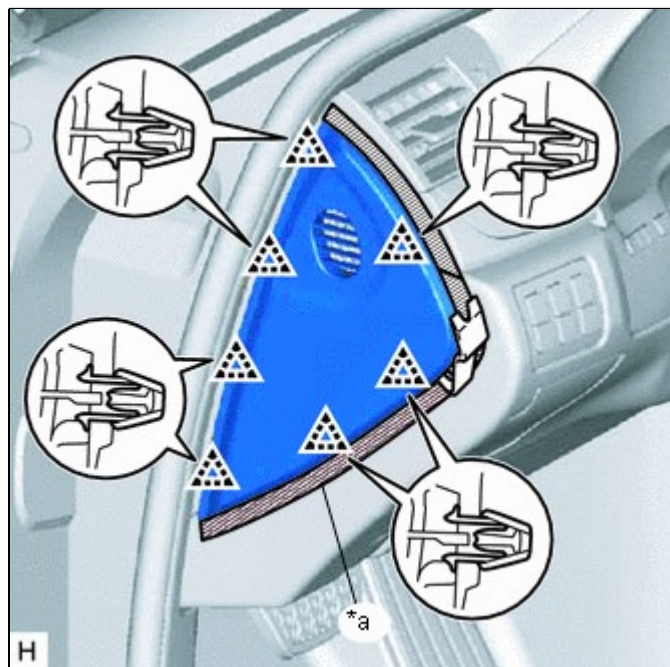
10. REMOVE FRONT PILLAR GARNISH LH

Click here [INFO](#)

11. REMOVE FRONT PILLAR GARNISH RH

Click here [INFO](#)

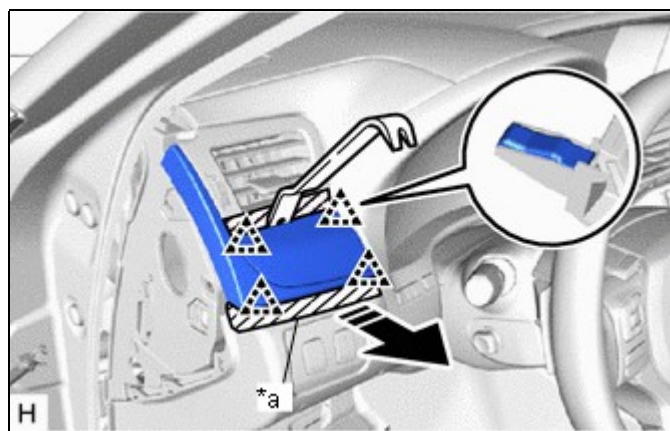
12. REMOVE INSTRUMENT SIDE PANEL LH



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the instrument side panel LH.
- (b) Using moulding remover B, detach the 7 clips and remove the instrument side panel LH.

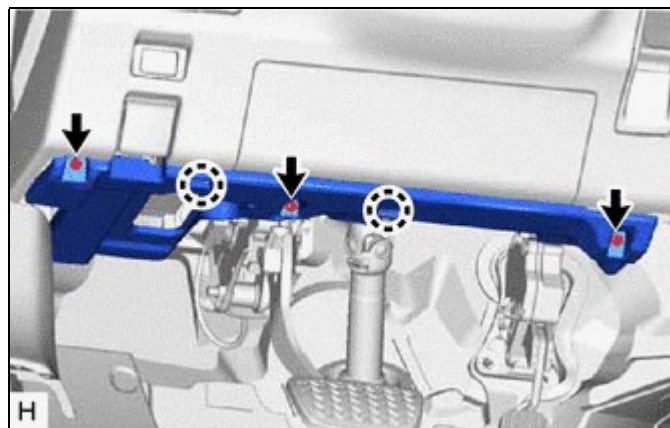
13. REMOVE NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the No. 1 instrument panel garnish sub-assembly.
- (b) Using moulding remover B, detach the 4 clips and remove the No. 1 instrument panel garnish sub-assembly.

14. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

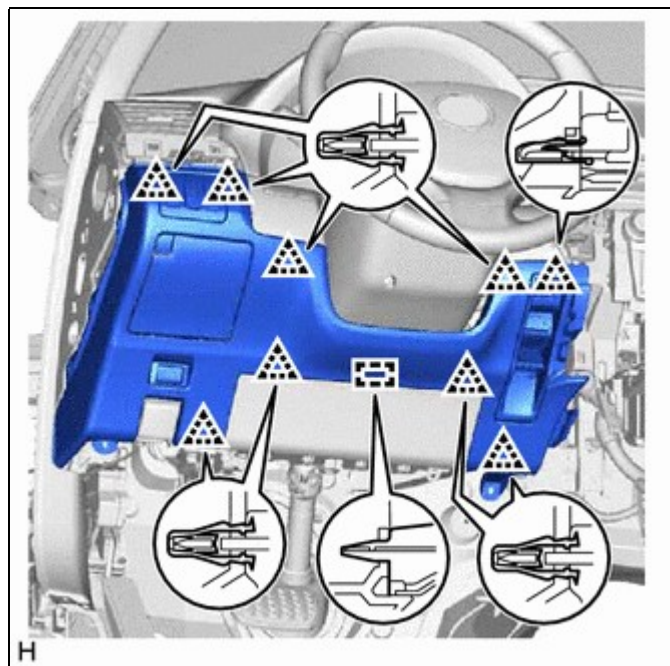


(a) Remove the 3 screws <A>.

(b) Detach the 2 claws.

(c) Disconnect the connectors, detach the clamp and remove the No. 1 instrument panel under cover sub-assembly.

15. REMOVE NO. 1 INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY



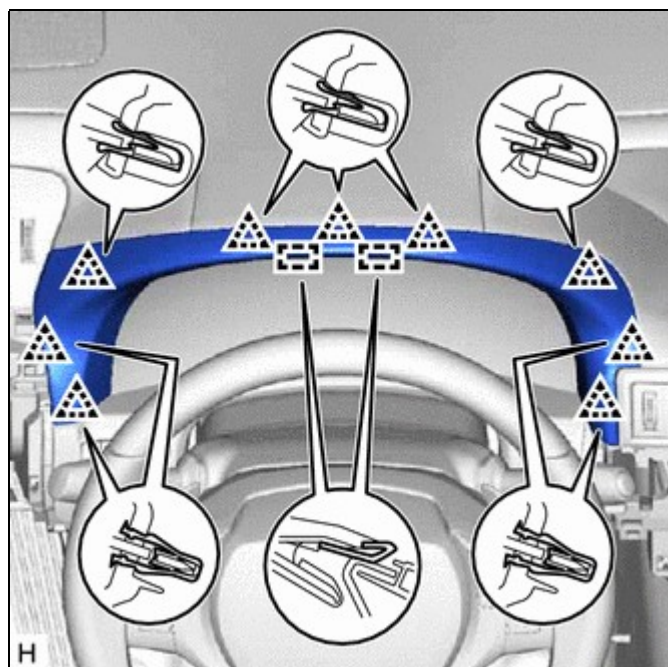
(a) Detach the 9 clips and guide.

(b) Disconnect the connectors and remove the No. 1 instrument panel safety pad sub-assembly.

16. REMOVE LOWER NO. 1 INSTRUMENT PANEL AIRBAG ASSEMBLY

Click here [INFO](#)

17. REMOVE INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY

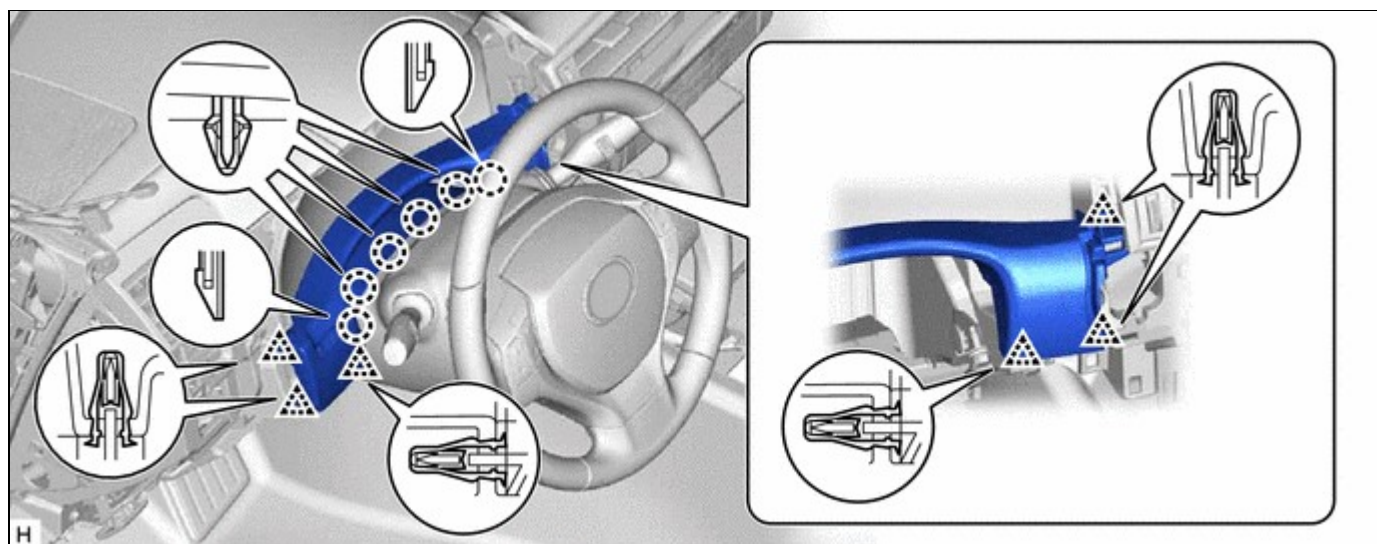


(a) Detach the 9 clips and 2 guides and remove the instrument cluster finish panel assembly.

18. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY

(a) Detach the 6 clips and 6 claws.

(b) Disconnect the connectors and remove the instrument cluster finish panel sub-assembly.



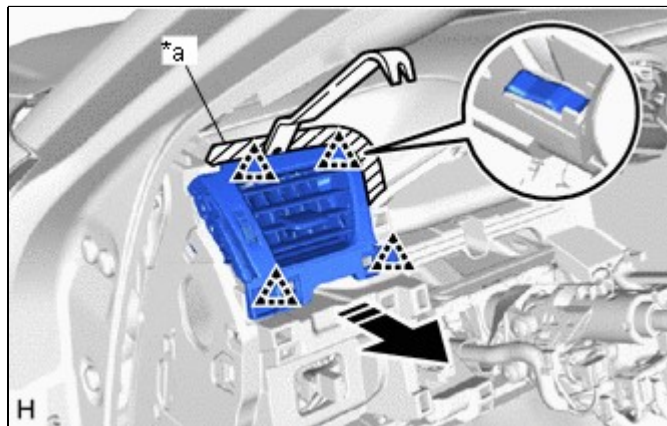
19. REMOVE HEADLIGHT DIMMER SWITCH ASSEMBLY

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20. REMOVE COMBINATION METER ASSEMBLY

Click here [INFO](#)

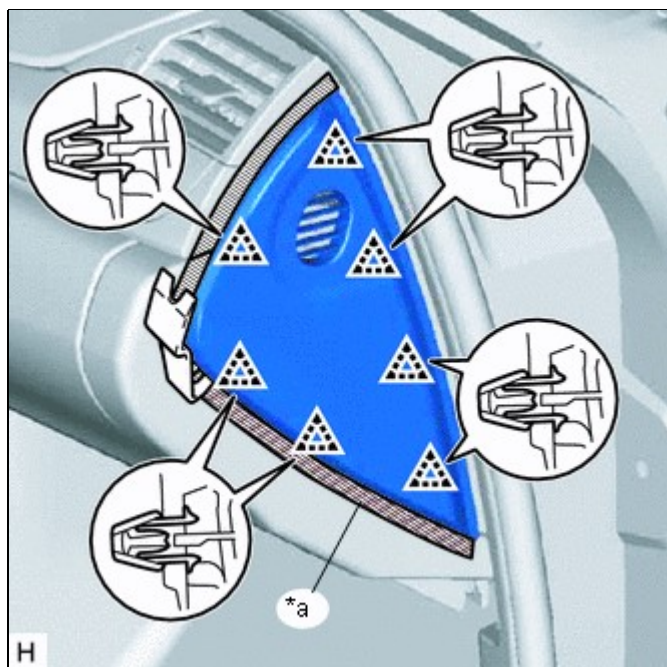
21. REMOVE NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the No. 1 instrument panel register assembly.
- (b) Using moulding remover B, detach the 4 clips.
- (c) Disconnect the connector and remove the No. 1 instrument panel register assembly.

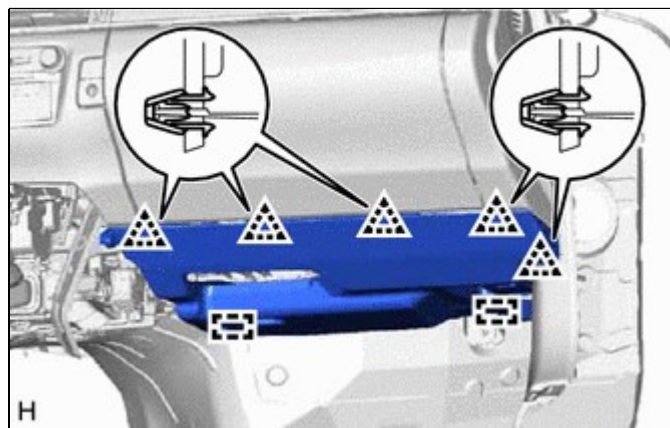
22. REMOVE INSTRUMENT SIDE PANEL RH



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the instrument side panel RH.
- (b) Using moulding remover B, detach the 7 clips and remove the instrument side panel RH.

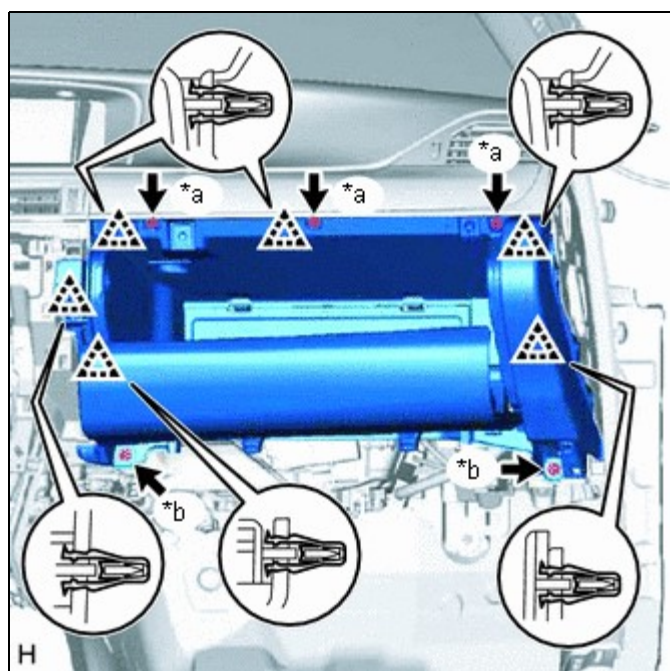
23. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY



(a) Detach the 5 clips and 2 guides.

(b) Disconnect the connectors, detach the clamp and remove the No. 2 instrument panel under cover sub-assembly.

24. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY



*a	Screw <A>
*b	Bolt <E>

(a) Remove the 3 screws <A> and 2 bolts <E>.

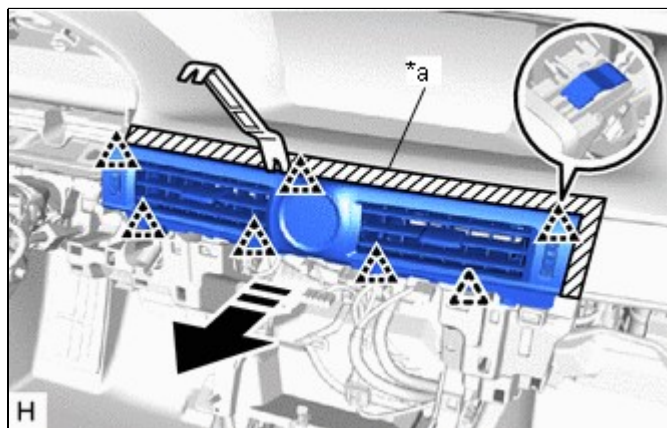
(b) Detach the 6 clips.

(c) Disconnect the connectors, detach the clamp and remove the glove compartment door assembly.

25. REMOVE MULTI-MEDIA MODULE RECEIVER ASSEMBLY

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26. REMOVE NO. 2 INSTRUMENT PANEL REGISTER ASSEMBLY



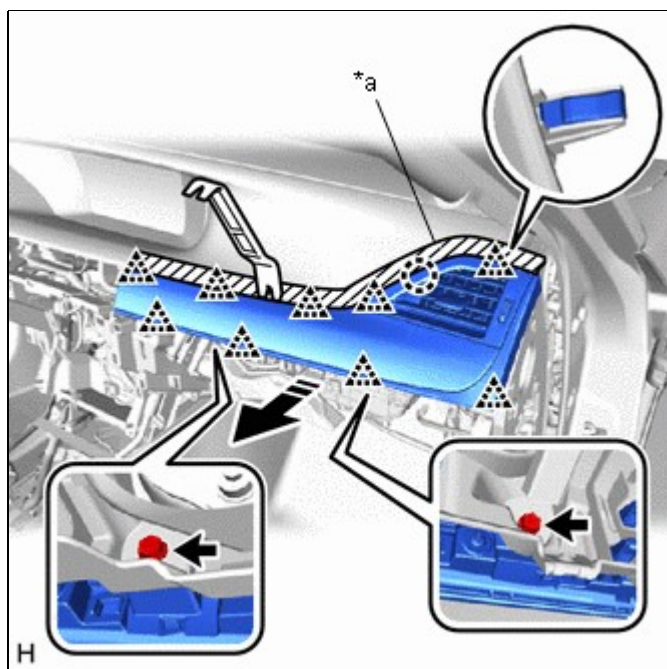
*a	Protective Tape
----	-----------------

- (a) Put protective tape around the No. 2 instrument panel register assembly.
- (b) Using moulding remover B, detach the 7 clips.
- (c) Disconnect the connectors and remove the No. 2 instrument panel register assembly.

27. REMOVE DCM (TELEMATICS TRANSCEIVER) (w/ Telematics Transceiver)

Click here [INFO](#)

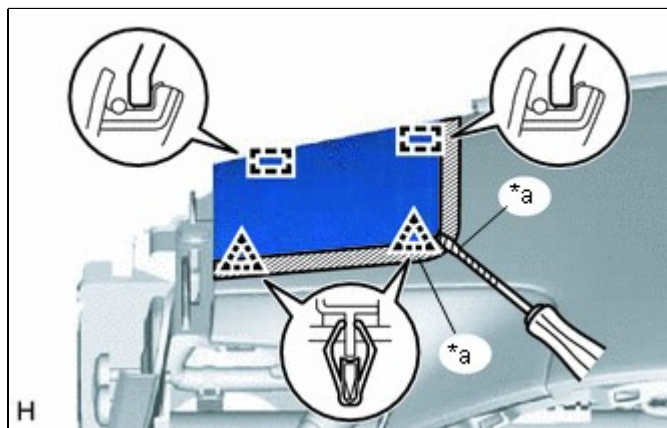
28. REMOVE NO. 2 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the No. 2 instrument panel garnish sub-assembly.
- (b) Remove the 2 screws <G> from the back of the No. 2 instrument panel garnish sub-assembly.
- (c) Using moulding remover B, detach the 9 clips and claw and remove the No. 2 instrument panel garnish sub-assembly together with the No. 3 instrument panel register assembly.

29. REMOVE NO. 1 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY



*a	Protective Tape
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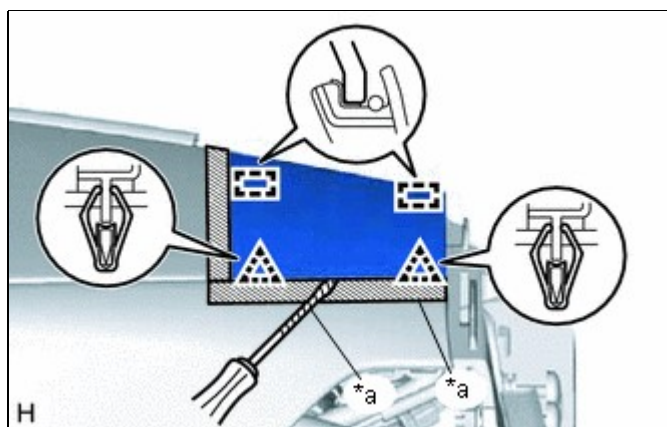
(a) Put protective tape around the No. 1 instrument panel speaker panel sub-assembly.

(b) Using a screwdriver, detach the 2 clips and 2 guides and remove the No. 1 instrument panel speaker panel sub-assembly.

HINT:

Tape the screwdriver tip before use.

30. REMOVE NO. 2 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY



*a	Protective Tape
----	-----------------

(a) Put protective tape around the No. 2 instrument panel speaker panel sub-assembly.

(b) Using a screwdriver, detach the 2 clips and 2 guides and remove the No. 2 instrument panel speaker panel sub-assembly.

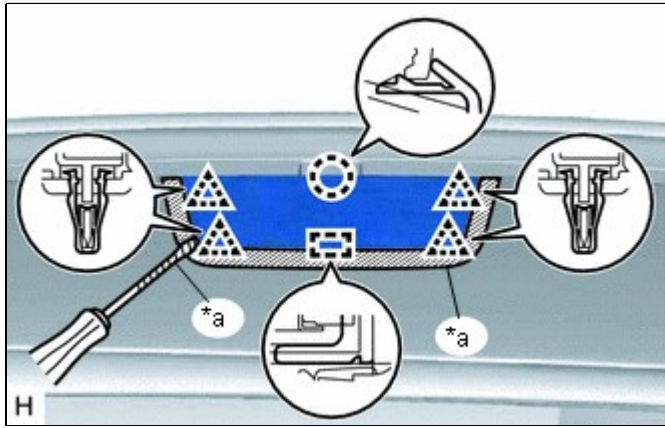
HINT:

Tape the screwdriver tip before use.

31. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY

Click here [INFO](#)

32. REMOVE NO. 1 SPEAKER OPENING COVER ASSEMBLY



*a	Protective Tape
----	-----------------

- (a) Put protective tape around the No. 1 speaker opening cover assembly.
- (b) Using a screwdriver, detach the claw, 4 clips and guide and remove the No. 1 speaker opening cover assembly.

HINT:

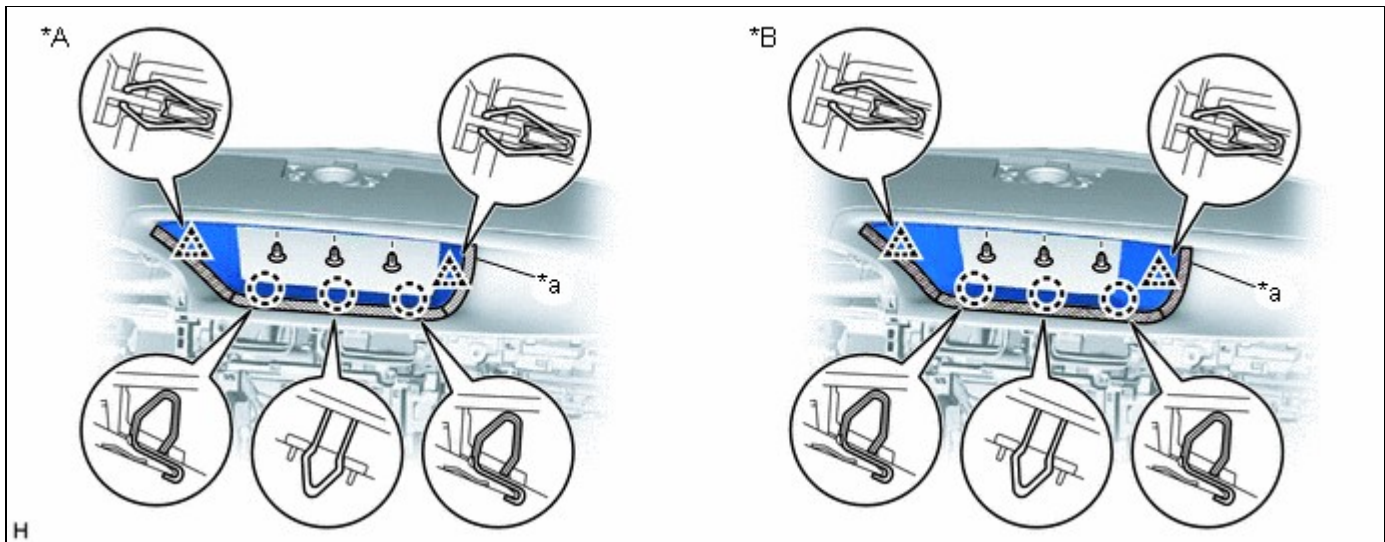
Tape the screwdriver tip before use.

33. REMOVE FRONT NO. 3 SPEAKER ASSEMBLY

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34. REMOVE UPPER INSTRUMENT CLUSTER FINISH PANEL

- (a) Put protective tape around the upper instrument cluster finish panel.
- (b) Remove the 3 clips .
- (c) Detach the 2 clips and 3 claws and remove the upper instrument cluster finish panel.



*A	for 12.3 Inch	*B	for 8 Inch
*a	Protective Tape	-	-

35. REMOVE ACCESSORY METER ASSEMBLY (for 12.3 Inch)

Click here [INFO](#)

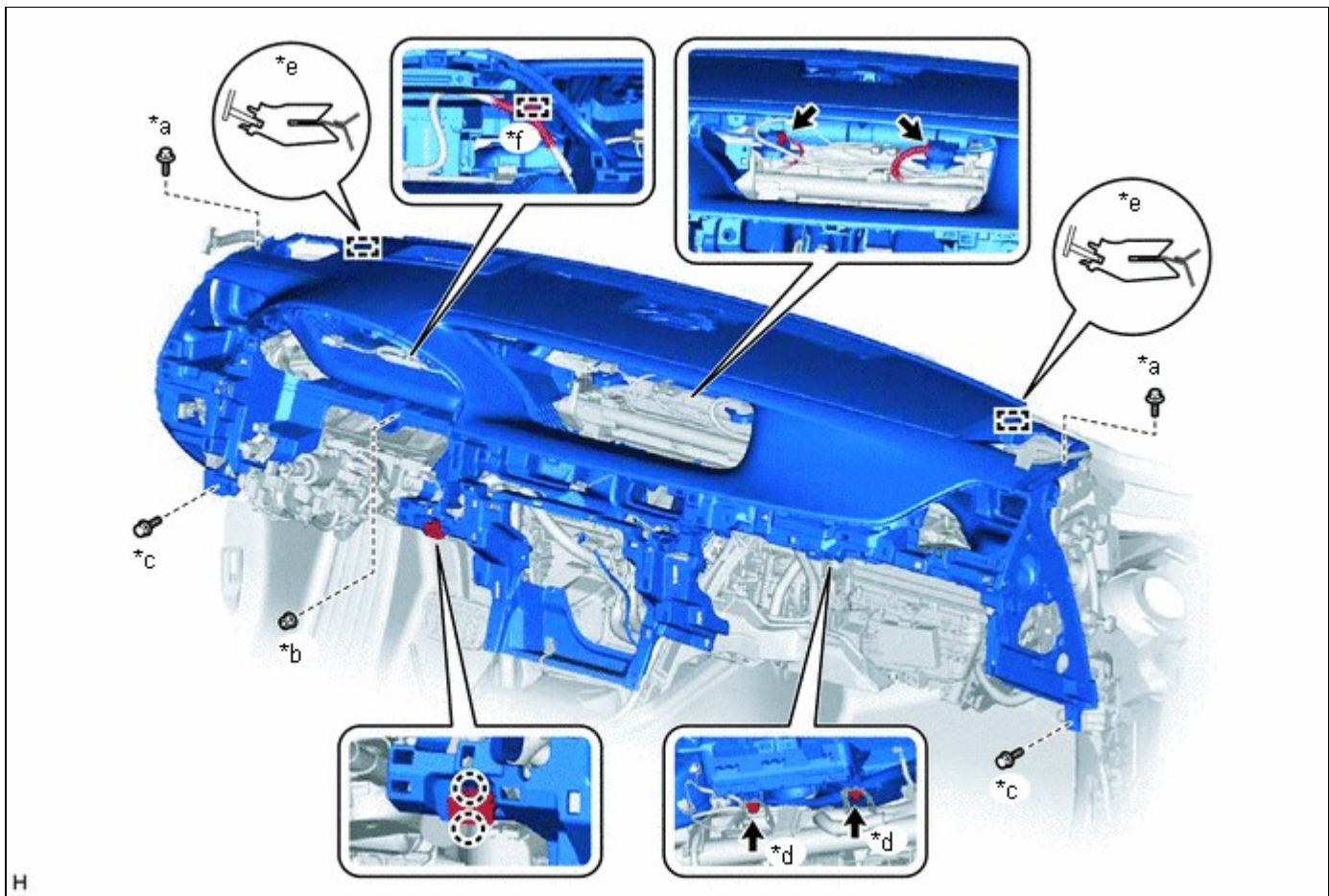
36. REMOVE MULTI-DISPLAY (for 8 Inch)

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37. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY

(a) w/ Headup Display:

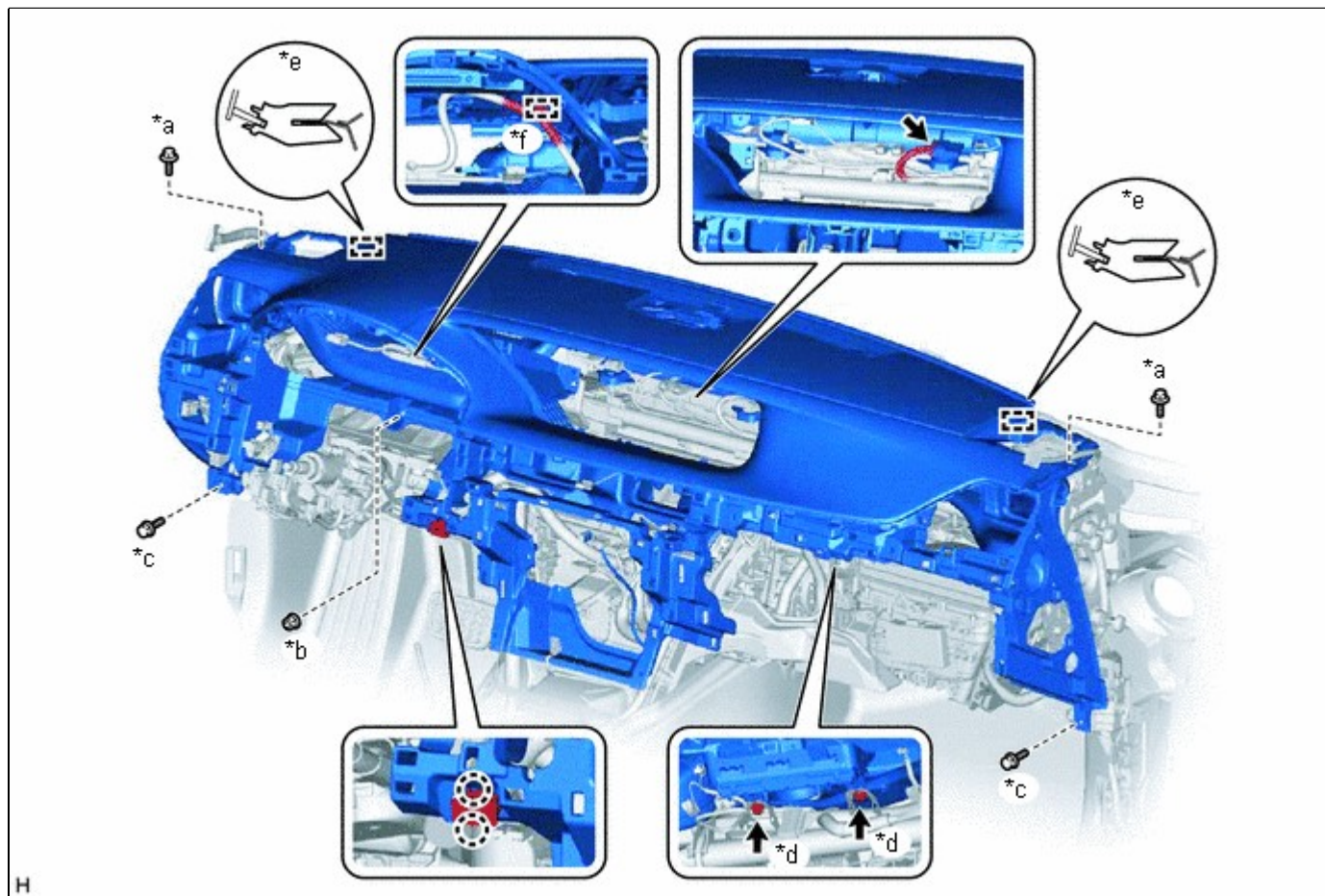
- (1) Disconnect the connectors and detach the clamp.
- (2) Detach the 2 claws and disconnect the room temperature sensor.
- (3) Remove the 2 bolts <C>, nut <D> and 2 bolts <E>.
- (4) Remove the 2 passenger airbag bolts <F>.
- (5) Detach the 2 guides and remove the instrument panel safety pad sub-assembly.



*a	Bolt <C>	*b	Nut <D>
*c	Bolt <E>	*d	Bolt <F>
*e	Guide	*f	Clamp

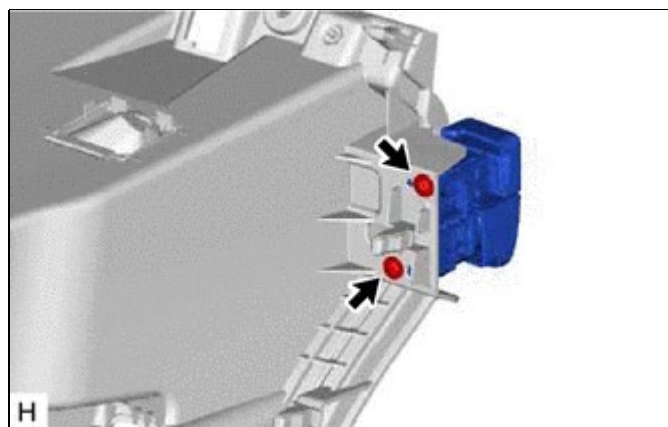
(b) w/o Headup Display:

- (1) Disconnect the connectors and detach the clamp.
- (2) Detach the 2 claws and disconnect the room temperature sensor.
- (3) Remove the 2 bolts <C>, nut <D> and 2 bolts <E>.
- (4) Remove the 2 passenger airbag bolts <F>.
- (5) Detach the 2 guides and remove the instrument panel safety pad sub-assembly.



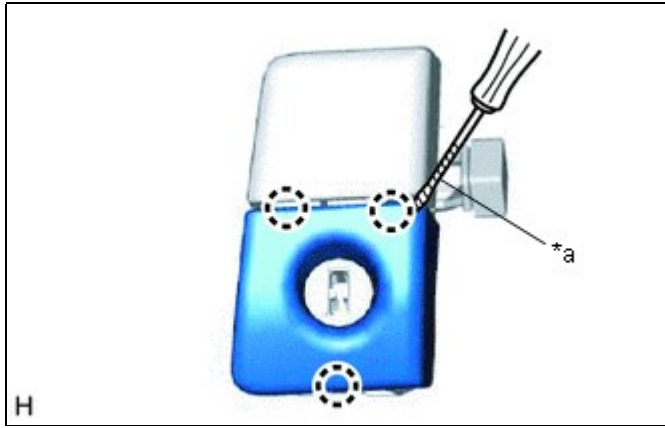
*a	Bolt <C>	*b	Nut <D>
*c	Bolt <E>	*d	Bolt <F>
*e	Guide	*f	Clamp

38. REMOVE GLOVE COMPARTMENT DOOR LOCK ASSEMBLY



(a) Remove the 2 screws <A> and glove compartment door lock assembly.

39. REMOVE GLOVE COMPARTMENT DOOR LOCK COVER



*a	Protective Tape
----	-----------------

(a) Using a screwdriver, detach the 3 claws and remove the glove compartment door lock cover.

HINT:

Tape the screwdriver tip before use.

