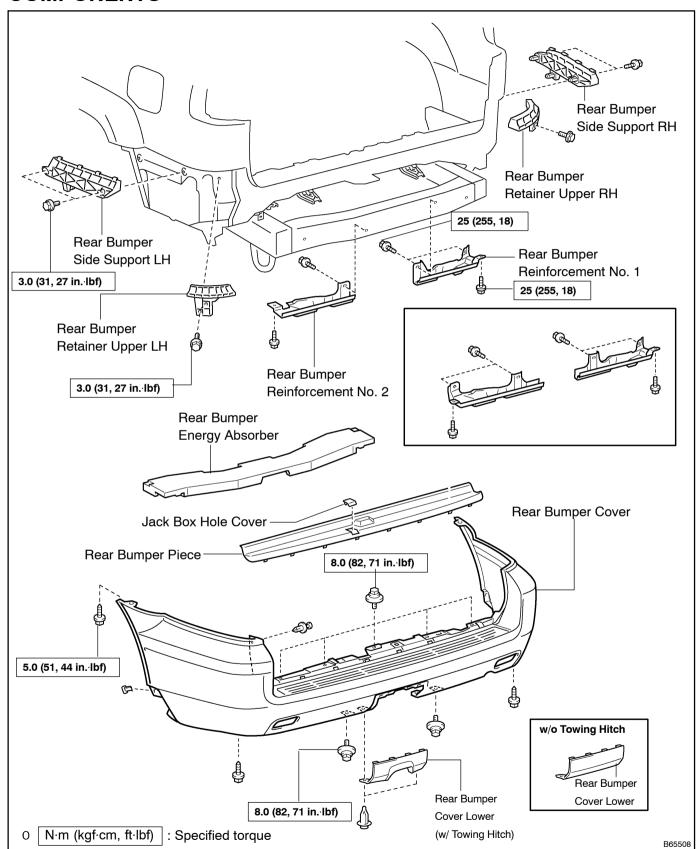
# REAR BUMPER COMPONENTS

760RQ-0



Author: Date: 3781

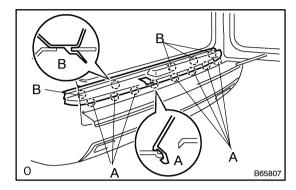
760RS-02

# REPLACEMENT

HINT:

The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

#### 1. REMOVE BACK DOOR LINK SUB-ASSY LOWER



### 2. REMOVE REAR BUMPER PIECE

(a) Using a screwdriver, disengage the claws and remove the hole cover.

### HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt and back door stay.
- (c) Using a screwdriver, disengage the claws and remove the bumper piece.

#### HINT:

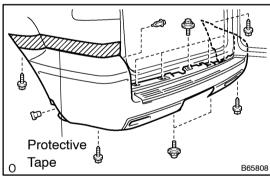
Tape the screwdriver tip before use.

# 3. REMOVE REAR BUMPER COVER LOWER

- (a) Remove the 2 clips.
- (b) Using a screwdriver, disengage the claws and remove the cover.

## HINT:

Tape the screwdriver tip before use.



# 4. REMOVE REAR BUMPER COVER

- (a) Put protective tape under the quarter panel and over fender.
- (b) Remove the 7 bolts, 4 screws and clip.
- (c) Using a screwdriver, disengage the 10 claws and remove the bumper cover.

## HINT:

Tape the screwdriver tip before use.

#### 5. REMOVE REAR BUMPER ENERGY ABSORBER

## 6. REMOVE REAR BUMPER REINFORCEMENT NO.1

- (a) w/ Towing hitch:
  - Remove the 3 bolts and reinforcement.
- (b) w/o Towing hitch:
  - Remove the 3 bolts and reinforcement.

# 7. REMOVE REAR BUMPER REINFORCEMENT NO.2

- (a) w/ Towing hitch:
  - Remove the 2 bolts and reinforcement.
- (b) w/o Towing hitch:
  - Remove the 3 bolts and reinforcement.

## 8. REMOVE REAR BUMPER RETAINER UPPER LH

- (a) Remove the screw and retainer.
- 9. REMOVE REAR BUMPER RETAINER UPPER RH
- (a) Remove the screw and retainer.

2005 LEXUS GX470 REPAIR MANUAL (RM1164U)

Author: Date: 3782

- 10. REMOVE REAR BUMPER SIDE SUPPORT LH
- (a) Remove the 2 screws and side support.
- 11. REMOVE REAR BUMPER SIDE SUPPORT RH
- (a) Remove the 2 screws and side support.
- 12. INSTALL REAR BUMPER REINFORCEMENT NO.1
- 13. INSTALL REAR BUMPER REINFORCEMENT NO.2
- 14. INSTALL BACK DOOR LINK SUB-ASSY LOWER

Author: Date: 3783