

- Use the PDS Manual when performing this service. Download manual from TIS.
- Check Technical Information System (TIS) for PDS Technical Service Information Bulletins (TSIBs) & applicable Repair Manual (RM) info, see p. 2.
- Verify the Vehicle Identification Number (VIN) on repair order and vehicle match.

<p>Check cleanliness, damage through entire process</p> <ol style="list-style-type: none"> 1. Prepare tools & supplies (p. 2.) 2. Pull vehicle into bay, open hood 3. Engine Compartment (Use fender covers) <ul style="list-style-type: none"> <input type="radio"/> OFF Short Pin Installation during PDS-TSIB Engine oil level (engine not running), pull dipstick Brake fluid, power steering levels, visual Engine coolant level, visual Add fluid to windshield washer to within 2" of cap Hoses - check for fluid leaks General wiring - check visually for damage Battery terminal tightness & charge Battery 12.6V min-printout 4. Roof, Locks and Lights <ul style="list-style-type: none"> Roof rails/crossbars+ Smart Access - lock & unlock all doors, unlock trunk Remote Entry - lock and unlock all doors, sound theft deterrent system alarm Check headlights, hi-beams, fogs, turn signals, flashers 5. Left Front (Protective covers on interior) <p>A. SYSTEMS CHECK & ENFORMDOWNLOAD Check all systems with Techstream tester</p> <p>Tire Pressure Warning System Activation-TSIB p.2 tire info label. Significantly colder/warmer outside ambient temp: Compensation Tire Inflation Tire Pressure Info - printout adjusted tire pressure Health Check - printout</p> <p>Enform Apps & Data Services Download & Installation Process-TSIB</p> <p>B. DRIVER'S SEAT Seatbelt - latch and unlatch Memory System - Program position memory* steering wheel, seat, and outside mirror positions and activate Check seat adjustments</p> <p>C. DRIVER'S DOOR LF power window - check operation, 1-touch Check operation of all window switches on LF door Power door locks Door courtesy light Door pocket</p> <p>D. INSTRUMENT PANEL Set mirror selector switch to R or L Initialization of Park Assist Monitor System-TSIB Auto mirror AC 115V Warning and indicator lights Headlight washers Fuel door release Gauge lighting Multi-information display</p> <p>E. STEERING COLUMN CONTROLS Windshield wipers (front & rear), rain sensor*, washers Steering wheel adjustments Steering wheel switches Wide view</p> <p>F. AIR CONDITIONING Temperatures - Set to 72F Mode - Check modes work Fan - Check speeds Leave on AUTO mode</p>	<p>G. CENTER INSTRUMENT PANEL Clock - Set time Audio - Set FM, AM, SAT* station presets, check Disc, Aux & USB jacks* play XM Activation Confirmation-TSIB HD Traffic* data: Menu, Info, Traffic Navigation* - In system: - Set Dealer , see p. 2 - Set 6 months/5K Service Reminder, see p. 2 Check backup camera*, tilt-down outside mirrors</p> <p>H. CENTER CONSOLE Console armrests, power outlet Install shift-lock override button cover Cup holders, front Seat heaters* or ventilation/heaters*</p> <p>I. OVERHEAD Moon roof* - check operation, 1-touch Visors and vanity lights Map lights, Dome light(s) Sunglasses holder/conversation mirror Inside rear view auto-dimming mirror HomeLink® garage door opener Safety Connect* - check green light by switch</p> <p>6. LeftRear Check, closefuel door Check operation ofchild door lock Power window - check operation, 1-touch Rear air conditioning, check operation Rear seat audio, entertainment system operation* 2nd row seat - check positions/adjustments 2nd row seatbelts, latch & unlatch, dock Seat heaters* Centerrear armrest, cup holders, seatbackpockets</p> <p>7. Cargo Area Back door Cargo arealight Adjust spare tire pressure (p.2 tire info label) 115V poweroutlet* Jack, jack handle, towing eyelet, first aid kit, verify contents complete 3rd row seats - fold & unfold 3rd row seatbelts - latch & unlatch Tonneau cover* Trim appearance and cargo areacarpet fit</p> <p>8. RightRear Power window - check operation, 1-touch 2nd row seatbelts, latch & unlatch 2nd row seats - check positions/adjustments Check operation ofchild door lock</p> <p>9. RightFront Glove box door Power window - check operation, 1-touch Power door lock switch Seat adjustments Seatbelt, latch and unlatch</p> <p>10. Front Bumper <input type="radio"/> OFF Front License Plate & Mounting Bracket Installation-TSIB. Install with buyer approval</p>	<p>11. Under Vehicle (Safety/Damage) </p> <p><input type="radio"/> OFF Use proper lift boots to prevent damage Safety/Damage (Steering, Brakes, Tires, Wheels) visual Install wheel center caps Fluid leaks - visual engine, transmission, transfer case front differential fuel lines, power steering front brake system front shocks Install rubber body plugs (locations, p. 2) Exhaust system tightness/rattle softly hit cold pipes with fist Fluid leaks - visual rear differential rear brake system rear shocks</p> <p>Tire Positioning Before New Vehicle Delivery-TSIB</p> <p>12. Road Test </p> <p>Add premium grade fuel Engine operation cold and hot Engine electric cooling fans Parking brake, and brake operation Initial Calibration of Compass*-TSIB Transmission operation Center differential lock switch 4WD Low + Crawl Cruise control operation Check suspension comfort/normal/sport settings, ride height switches RSCA, check set on. TRAC function & indicator lights Steering operation and off-center Blind Spot Monitor with Rear Cross Traffic* Air Conditioning/Heating - check all functions, cool, heat Squeaks and rattles (drive over Bott dots) Abnormal noise or vibration Check brake lights, backup lights (use mirror at dealer) Check horn Turn off radio, air conditioning, seat heaters, lights Set drive mode switches to normal position</p> <p>Completion Review all codes, tire pressures, temperature settings Attach tire pressure, ECU health check and battery charge printouts to check sheet and file with R.O. (PDS Records p. 2) Submit product technical reports regarding quality issues, as applicable</p>
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OFF OFF mode

RUN Engine running

* If equipped

Long Term (30+ days) Vehicle Storage Guidelines-TSIB
Before delivery: Battery Maintenance for In-stock Vehicles & Pre-Delivery-TSIB
Floor Mat Installation during PDS-TSIB, p.2
Remove disc brake anti-rust covers/anti-corrosion wheel film* (remove just prior to customer delivery)-TSIB

I have attended the "Technical Introduction to Lexus Course L005" at the Lexus Area Office. I have read and understand the PDS Manual, PDS precautions, and applicable PDS TSIBs and Repair Manual information. I have lifted the vehicle and performed under vehicle safety/damage inspection. I have road tested vehicle long enough to test hot engine and driven over rough road/Bott dots to test for rattles/squeaks. I certify that I have checked all items on this form and all items have been corrected for proper operation as required.

Technician Name (print)		Technician Signature	
Date:	Dealer Name:	R.O.:	Vehicle Identification Number (apply sticker or type-in)

LEXUS DAMAGE PREVENTION STANDARDS



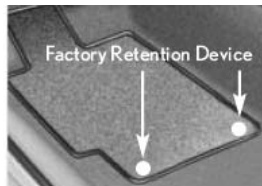
Leave interior protection on driver's area until delivery to customer.



Fender Covers

MDC Supplies (800-622-2033):

Fender Cover	00242-FENDR-COVER
Non-scratch Belt (27" - 32")	00242-LBELT-2832
Non-scratch Belt (33" - 38")	00242-LBELT-3438
Non-scratch Belt (39" - 44")	00242-LBELT-4044
Non-scratch Belt (45" - 50")	00242-LBELT-4650
Ring Tape	00242-RNGTP



FLOOR MAT PROPER INSTALLATION & CARE

- Verify that the correct driver's floor mat is installed.
- Verify proper driver's floor mat installation using the factory retention device (clip or grommet style).
- Never install the driver's floor mat with the bottom-side up, do not place another floor mat(s) on top of an existing mat. (Note: You should always regularly verify a customer's driver's floor mat is properly secured after a car wash, interior cleaning, etc.)

TIRE PRESSURE

See tire info label



Tire and Loading Information Label

SET DEALER* Svc Reminder**

On Nav system, select:

MENU
Setup
Vehicle (scroll right)
Maintenance**
(6 month/5K)
Set Dealer
Point of Interest
Category
Near Here
Automotive
Lexus Dealerships*
(If needed, enter dealer info.)

PDS RECORDS

File with Repair Order:

- Completed PDS Check Sheet
- Battery Charge Test
- Techstream Tire Pressure Information
- Techstream Health Check

Retention and Access:

Maintain PDS records per applicable file retention requirements.

Provide Lexus and Lexus authorized representatives with copies on request.

TSIBs/Repair Manual Links - Access on TIS

- [Battery Maintenance for In-Stock Vehicles & Pre-Delivery](#)
- [Enform Apps & Data Services Download & Installation Process](#)
- [Floor Mat Installation during PDS](#)
- [Front License Plate & Mounting Bracket Installation](#)
- [Initial Calibration of Compass during PDS](#)
- [Initialization of Parking Assist Monitor System](#)
- [Long-Term Vehicle Storage Guidelines](#)
- [Short Pin Installation during PDS](#)
- [Tire Positioning Before New Vehicle Delivery](#)
- [Tire Pressure Warning System Initialization](#)
- [Wheel Film for Brake Rotor Rust Prevention](#)
- [XM Activation Confirmation during PDS](#)

TOOLS & SUPPLIES

- Techstream Diagnostic Tester
- Power port checker
- Digital tire pressure gauge
- 10mm socket wrench (license plate frame & bracket)
- Non-metallic fuse tool
- Flashlight with fresh batteries
- Clean gloves, clean shoes, ring tape, non-scratch belt
- Clean /towels, fender covers
- Writing pen
- Washer fluid; water (rain sensing wiper check)
- Disc (for checking audio system)
- Convex mirror: use dealer mirror to check brake & reverse light if 2nd technician not available
- Bott dots if rough road not available

