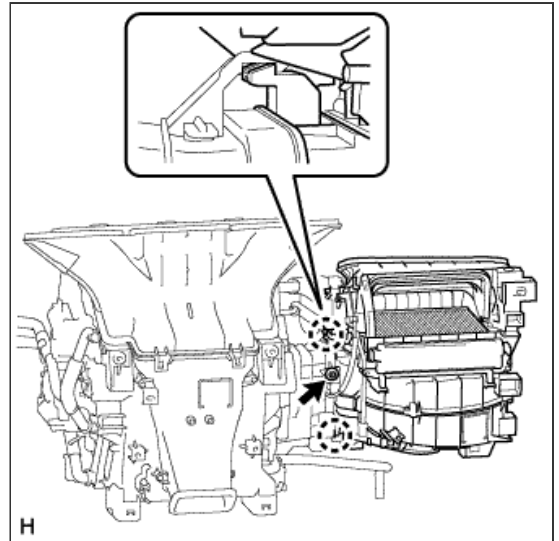


FRONT AIR CONDITIONING UNIT > DISASSEMBLY

for Preparation [Click here](#)

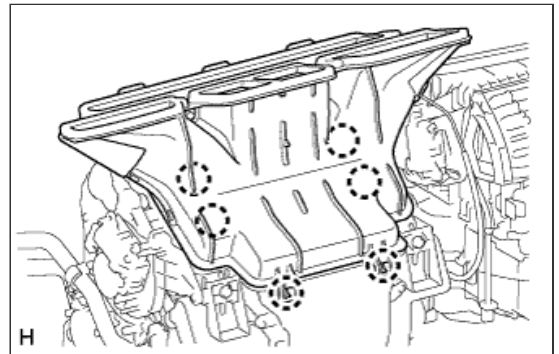
1. REMOVE BLOWER ASSEMBLY

- a. Remove the screw.
- b. Disconnect the connector and detach the clamp.
- c. Detach the 2 claws and remove the blower assembly.



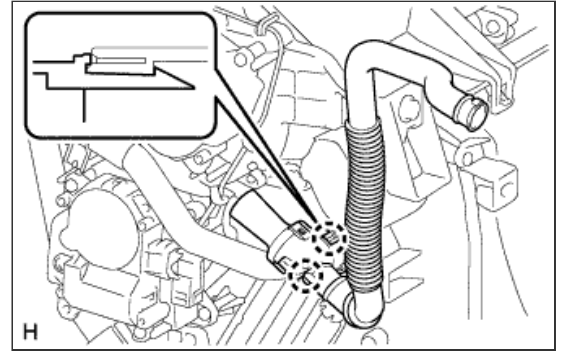
2. REMOVE DEFROSTER NOZZLE ASSEMBLY

- a. Detach the 6 claws and remove the defroster nozzle assembly.



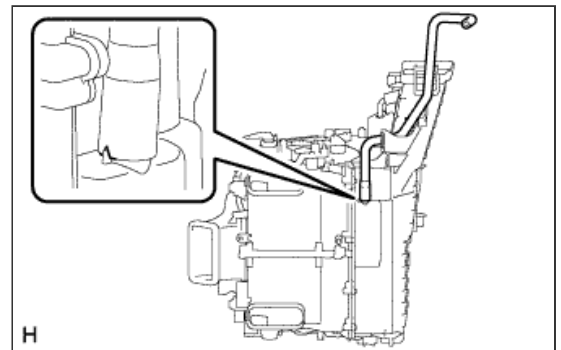
3. REMOVE ASPIRATOR HOSE

- a. Detach the 2 claws and remove the aspirator hose.



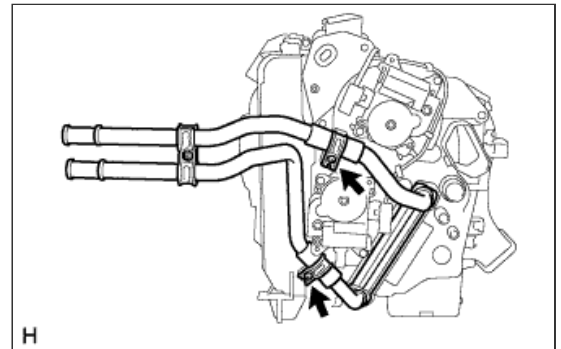
4. REMOVE DRAIN COOLER HOSE

- a. Remove the drain cooler hose.



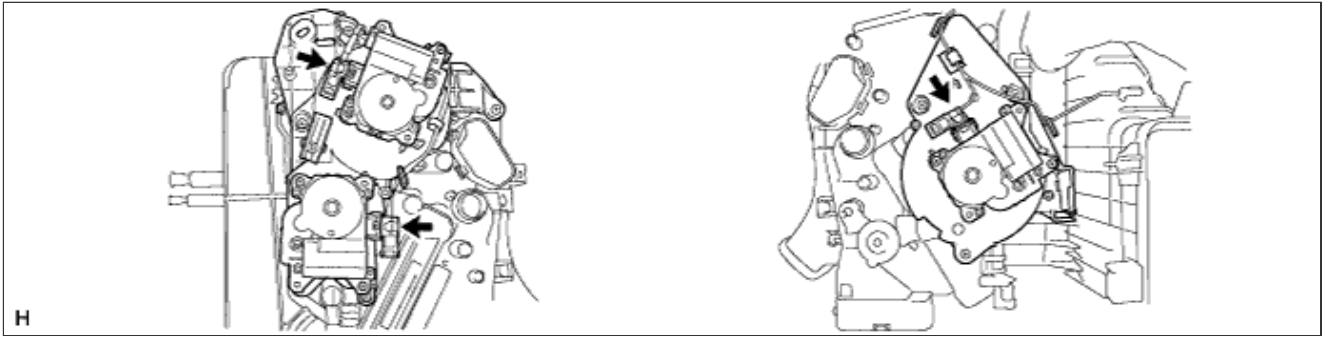
5. REMOVE HEATER RADIATOR UNIT SUB-ASSEMBLY

- a. Remove the 2 screws and 2 radiator brackets.
- b. Remove the heater radiator unit sub-assembly.



6. REMOVE AIR CONDITIONING HARNESS

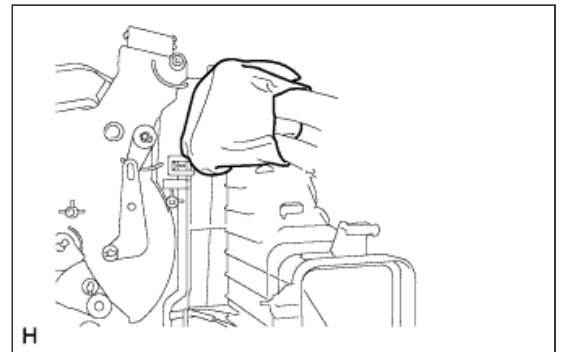
- a. Disconnect the connectors.



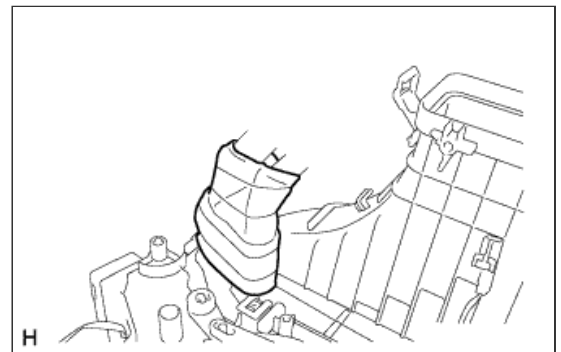
- b.** Detach the clamps and remove the harness.

7. REMOVE AIR CONDITIONING TUBE AND ACCESSORY ASSEMBLY

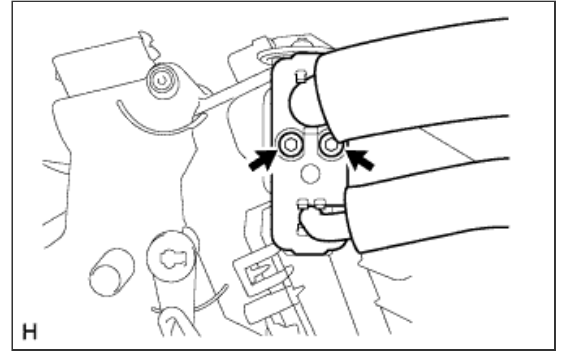
- a.** Remove the packing.



- b.** Remove the butyl tape.

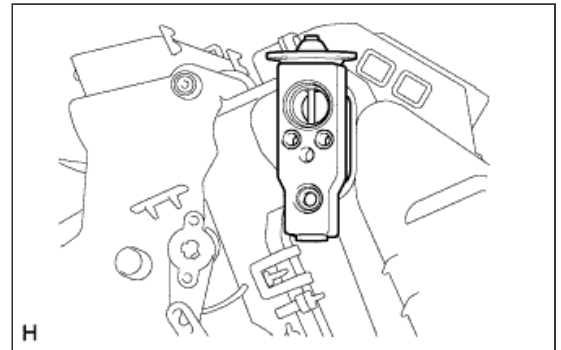


- c.** Using a 4 mm hexagon wrench, remove the 2 hexagon bolts and the air conditioning tube and accessory assembly.



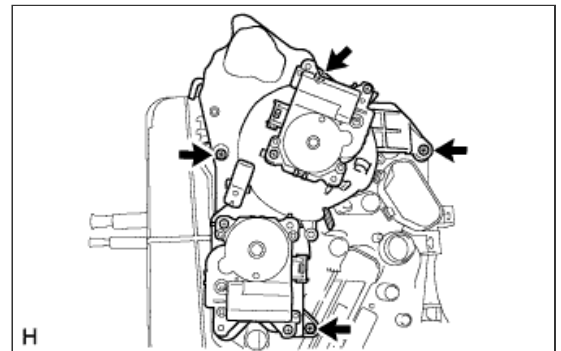
8. REMOVE COOLER EXPANSION VALVE

- a. Remove the 2 O-rings from the air conditioning tube and accessory assembly.
- b. Remove the expansion valve.



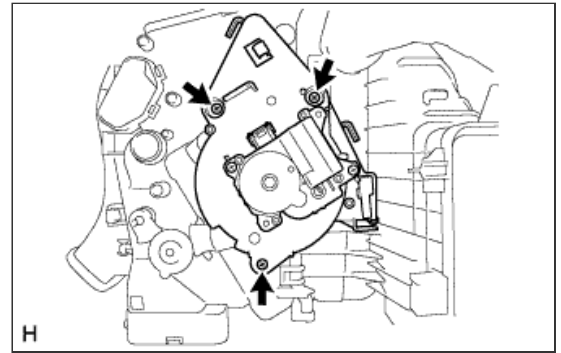
9. REMOVE NO. 1 AIR CONDITIONING RADIATOR DAMPER SERVO SUB-ASSEMBLY

- a. Remove the 4 screws and No. 1 air conditioning radiator damper servo sub-assembly.



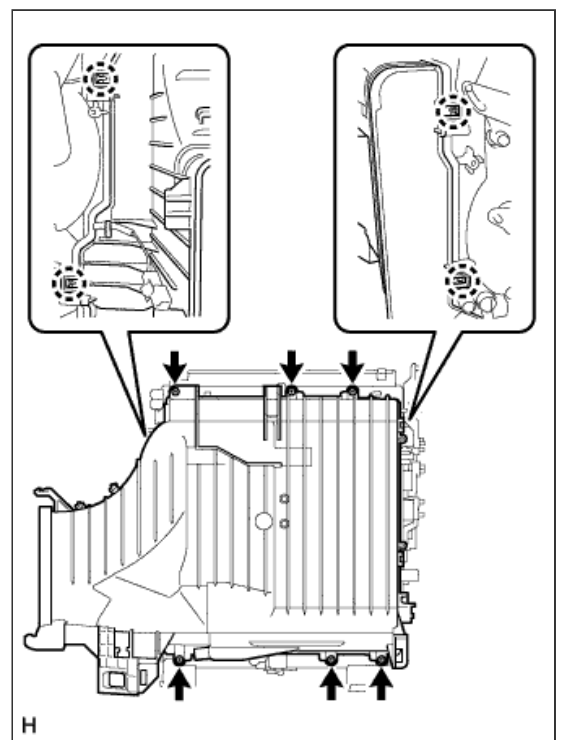
10. REMOVE NO. 2 AIR CONDITIONING RADIATOR DAMPER SERVO SUB-ASSEMBLY

- a. Remove the 3 screws and No. 2 air conditioning radiator damper servo sub-assembly.

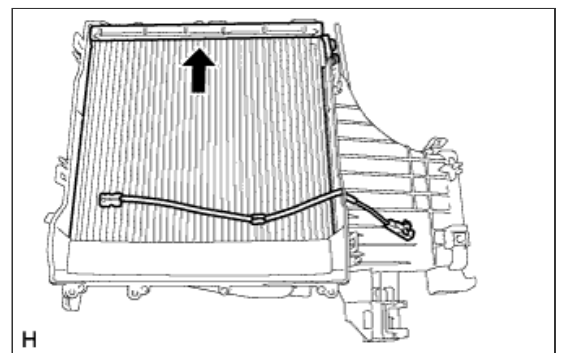


11. REMOVE NO. 1 COOLER EVAPORATOR SUB-ASSEMBLY

- a. Remove the 6 screws.
- b. Detach the 4 claws and remove the unit case.



- c. Remove the evaporator.
- d. Remove the 2 O-rings from the evaporator.



12. REMOVE NO. 1 COOLER THERMISTOR

a. Remove the No. 1 cooler thermistor.

