

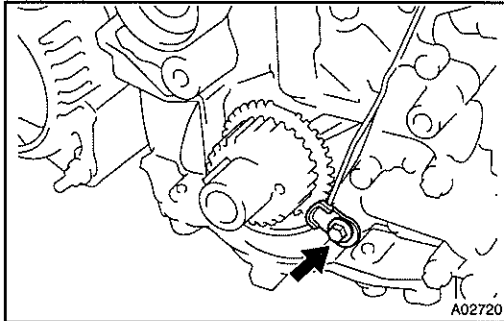
## INSTALLATION

### 1. INSTALL CRANKSHAFT TIMING PULLEY

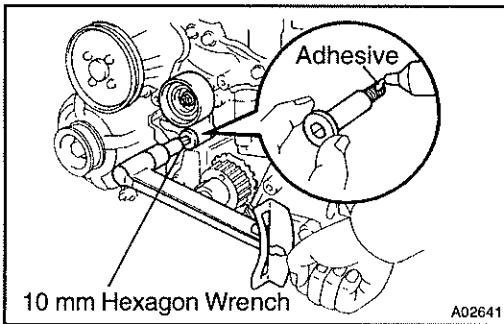
- Align the pulley set key with the key groove of the pulley.
- Slide on the timing pulley facing the flange side inward.

#### NOTICE:

Do not scratch the sensor part of the crankshaft timing pulley.



- Install the timing belt plate with the bolt.  
**Torque: 8.0 N·m (80 kgf·cm, 71 in·lbf)**



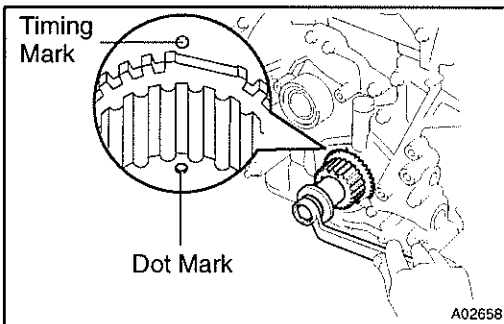
### 2. INSTALL IDLER PULLEY

- Apply adhesive to 2 or 3 threads of the pivot bolt.

#### Adhesive:

**Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent**

- Using a 10 mm hexagon wrench, install the plate washer and pulley with the pivot bolt.  
**Torque: 35 N·m (350 kgf·cm, 26 ft·lbf)**
- Check that the pulley bracket moves smoothly.

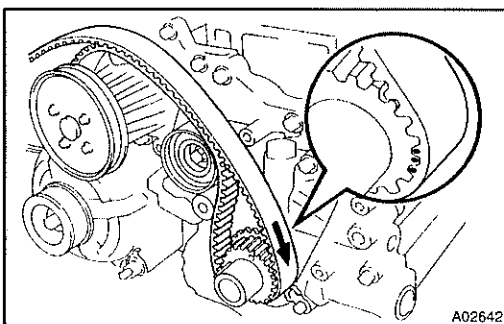


### 3. TEMPORARILY INSTALL TIMING BELT

#### NOTICE:

The engine should be cold.

- Use the crankshaft pulley bolt to turn the crankshaft, and align the dot mark on the crankshaft timing pulley and the timing mark on the oil pump body.
- Remove any oil or water on the crankshaft timing pulley and idler pulley, and keep them clean.



- Install the timing belt on the crankshaft timing pulley and idler pulley.

#### HINT:

When re-using timing belt:

Align the matchmarks of the crankshaft timing pulley and timing belt, and install the belt with the arrow pointing in the direction of engine revolution.