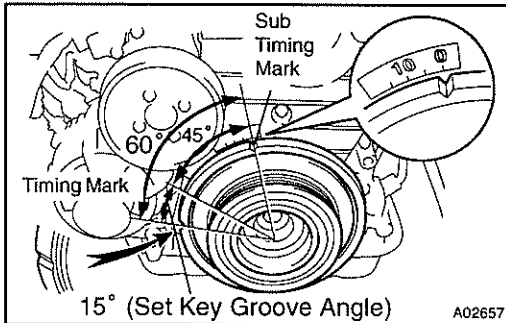
**4. INSTALL TIMING BELT GUIDE**

Install the guide, facing the cup side outward.

**5. INSTALL NO. 1 TIMING BELT COVER**

- (a) Install the gasket to the timing belt cover.
- (b) Install the timing belt cover with the 5 bolts.

**Torque: 8.0 N·m (80 kgf·cm, 71 in.·lbf)**

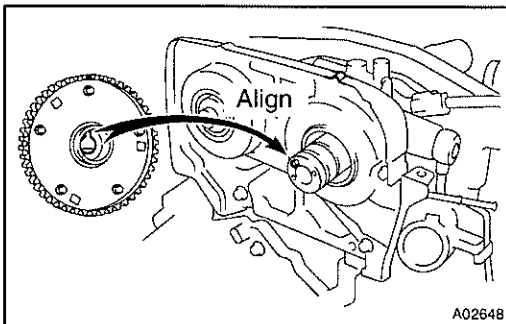
**6. INSTALL CRANKSHAFT PULLEY**

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.
- (b) Check that the sub timing mark (60° mark BTDC) of the crankshaft pulley is aligned with the timing mark "0" of the No.1 timing belt cover.

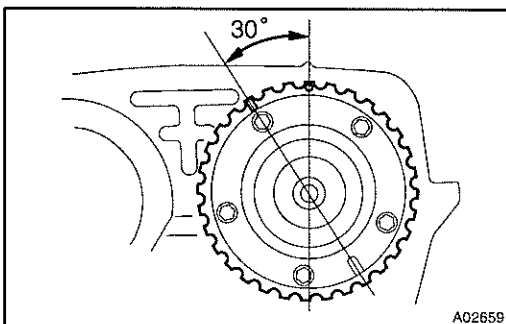
**HINT:**

At this time, the crankshaft pulley set key groove and the timing mark (TDC mark) of the crankshaft pulley are as shown the illustration.

- (c) Temporarily install the pulley bolt.

**7. INSTALL VVT-i (INTAKE CAMSHAFT TIMING) PULLEY**

- (a) Align the camshaft knock pin with the VVT-i pulley, and push the VVT-i pulley by hand until you feel it touch the bottom.



- (b) Check that the outer circumference of the VVT-i pulley easily rotates through 30°.