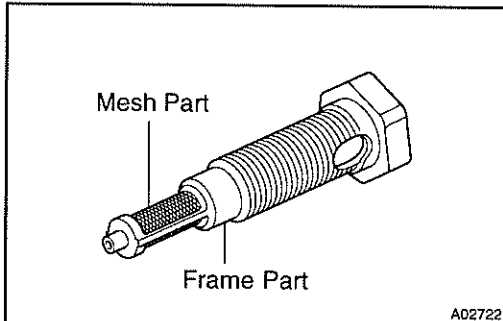


- (c) Holding the hexagon portion of the camshaft with a wrench.
- (d) Using a 10 mm hexagon wrench, and the set bolt.  
**Torque: 81 N·m (810 kgf·cm, 60 ft·lbf)**
- (e) Using a 14 mm hexagon wrench, install the straight screw plug with the seal washer to the set bolt.  
**Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)**
- (f) Align the dot mark on the camshaft timing pulley with the timing mark of the No. 4 timing belt cover.



- (g) Remove the wrench.
- 8. CONNECT NO. 1 OIL PIPE**

- (a) Install the union bolt to the oil control valve filter.

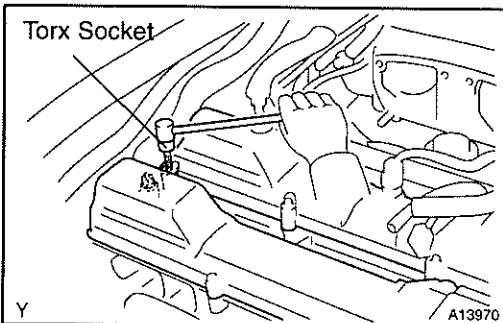
**NOTICE:**

In case of touching the filter, avoid holding the mesh part and holding the frame part.

- (b) Install the oil pipe with 2 new gasket and the union bolt to the No.3 camshaft bearing cap.

**Torque: 55 N·m (550 kgf·cm, 41 ft·lbf)**

- 9. INSTALL CAMSHAFT TIMING OIL CONTROL VALVE**  
(See page SF-43)



- 10. INSTALL NO. 1 CYLINDER HEAD COVER**

- (a) Install the cylinder head and gasket with the 6 bolts.

**Torque: 8.5 N·m (85 kgf·cm, 75 in·lbf)**

- (b) Using a torx socket (E5), install the 2 stud bolts.

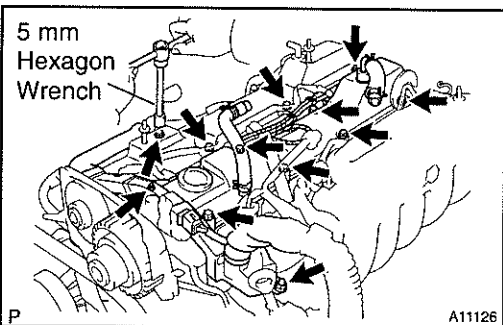
**Torque: 8.5 N·m (85 kgf·cm, 75 in·lbf)**

- (c) Install the 2 nuts to the 2 stud bolts.

**Torque: 8.5 N·m (85 kgf·cm, 75 in·lbf)**

- (d) Install the high-tension cords and clamps with the 2 bolts.

**Torque: 8.0 N·m (80 kgf·cm, 71 in·lbf)**

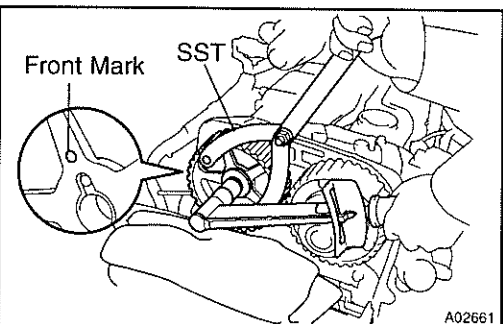


- (e) Using a 5 mm hexagon wrench, install the engine wire protector with the bolt and nut.

- 11. INSTALL THROTTLE BODY AND INTAKE AIR CONNECTOR ASSEMBLY** (See page EM-5)

- 12. INSTALL ENGINE COVER**

Install the engine cover with the 4 nuts.



- 13. INSTALL EXHAUST CAMSHAFT TIMING PULLEY**

- (a) Align the camshaft knock pin with the groove on the pulley, and slide on the timing pulley.
- (b) Slide the timing pulley on the camshaft, facing the front mark forward.

- (c) Using SST, install the pulley bolt.

SST 09960-10010 (09962-01000, 09963-01000)  
**Torque: 81 N·m (810 kgf·cm, 60 ft·lbf)**