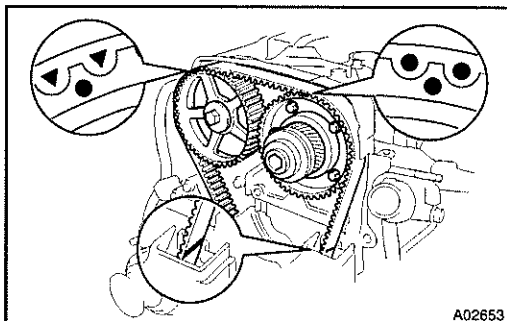


- (d) Using SST, align the dot mark on the camshaft timing timing pulley with the timing mark of the No. 4 timing belt cover.

SST 09960-10010 (09962-01000, 09963-01000)

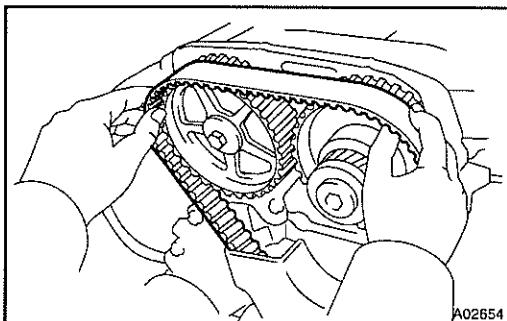


14. CONNECT TIMING BELT TO CAMSHAFT TIMING PULLEYS

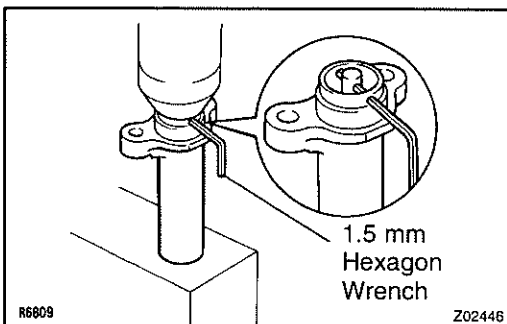
HINT:

When re-using timing belt:

- Check that the matchmark on the timing belt matches the end of the No. 1 timing belt cover. If the matchmark does not align, shift the meshing of the timing belt and crankshaft timing pulley until they align.
- Align the matchmarks of the timing belt and camshaft timing pulleys.

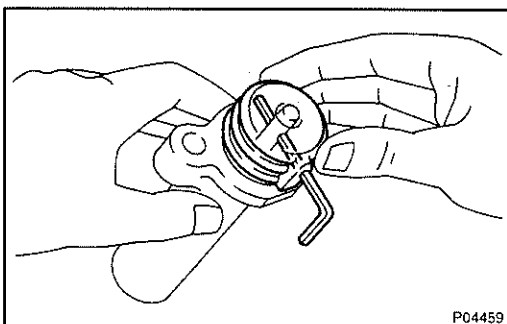


- (a) Remove any oil or water on the camshaft timing pulley, and keep it clean.
- (b) Install the timing belt, checking the tension between the crankshaft timing pulley and intake camshaft timing pulley.



15. SET TIMING BELT TENSIONER

- (a) Using a press, slowly press in the push rod using 981 – 9,807 N (100 – 1,000 kgf, 220 – 2,205 lbf) of force.
- (b) Align the holes of the push rod and housing, pass a 1.5 mm hexagon wrench through the holes to keep the push rod retracted.
- (c) Release the press.



- (d) Install the dust boot onto the tensioner.