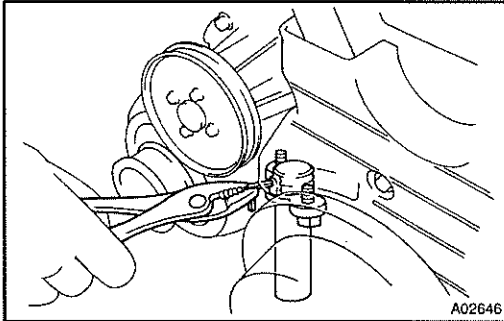
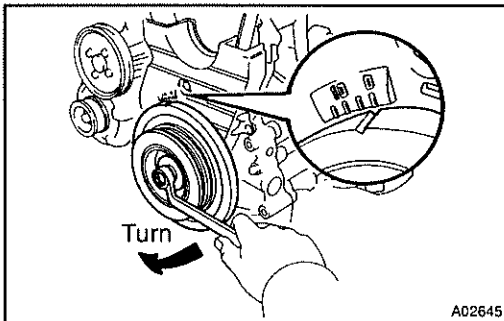
**16. INSTALL TIMING BELT TENSIONER**

- (a) Temporarily install the tensioner with the 2 bolts.
- (b) Alternately tighten the 2 bolts.

**Torque: 27 N·m (270 kgf·cm, 20 ft·lbf)**



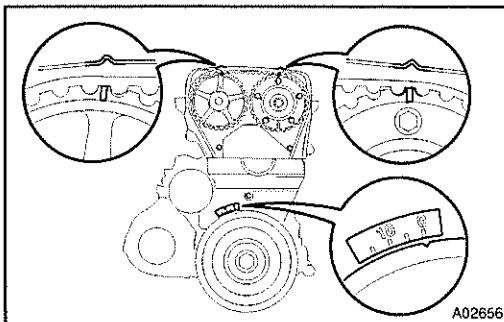
- (c) Remove the 1.5 mm hexagon wrench from the tensioner with pliers.

**17. CHECK VALVE TIMING**

- (a) Slowly turn the crankshaft pulley 2 revolutions from TDC to TDC.

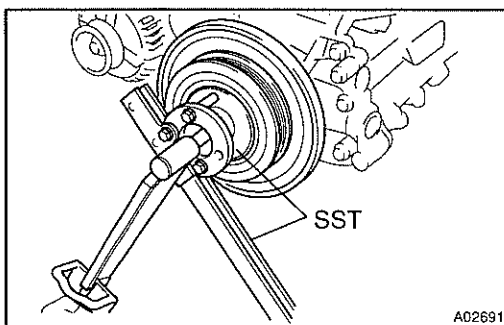
**NOTICE:**

**Always turn the crankshaft clockwise.**



- (b) Check that each pulley aligns with the timing marks as shown in the illustration.

If the marks do not align, remove the timing belt and reinstall it.

**18. TIGHTEN CRANKSHAFT PULLEY BOLT**

Using SST, install the pulley bolt.

SST 09213-70011, 09330-00021

**Torque: 330 N·m (3,300 kgf·cm, 243 ft·lbf)**

**19. INSTALL DRIVE BELT TENSIONER**

Install the tensioner with the 3 bolts.

**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**

**NOTICE:**

**Be careful not to drop the bolts inside the timing belt cover.**