

REMOVAL

1. REMOVE INTERIOR LIGHT

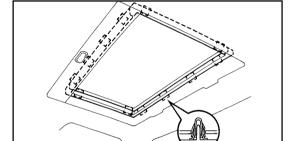
(a) Using a screwdriver, remove interior light lens. HINT:

Tape the screwdriver tip before use.

- (b) Remove the 3 screws and light.
- (c) Disconnect the connector.

2. REMOVE THESE PARTS:

- (a) Assist grips
- (b) Front pillar garnishes
- (c) Rear seat cushion and seatback
- (d) Roof side inner garnishes
- (e) Center visor
- (f) Shoulder belt anchors
- (g) Sun visors and holders
- (h) Sliding roof garnishes
- (i) Roof headlining
- (i) Sliding roof glass
- (k) Quarter trim



12 Clips

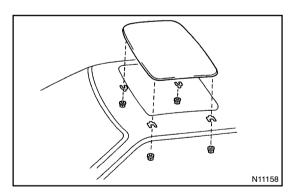
3. REMOVE SLIDING ROOF GARNISH

Using a screwdriver, remove the 4 sliding roof garnishes.

NOTICE:

Do not scratch the glass or garnish with the screwdriver. HINT:

Tape the screwdriver tip before use.



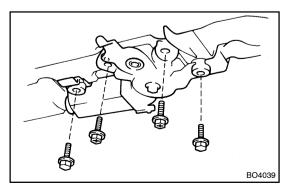
4. REMOVE SLIDING ROOF GLASS

(a) Remove the 4 nuts and shims.

HINT:

Make sure of the number of shims.

(b) Pull the glass upward to remove it.

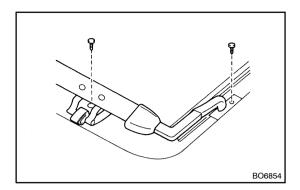


5. REMOVE DRIVE GEAR ASSEMBLY

- (a) Remove the 4 bolts and gear assembly.
- (b) Disconnect the connectors from the gear.

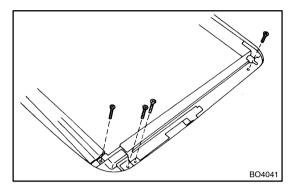
1997 LEXUS SC400/SC300 (RM513U)

Author: Date: 2479



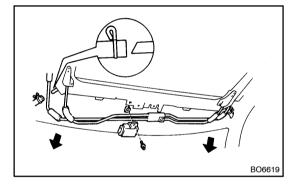
6. REMOVE WIND DEFLECTOR

- (a) Slide the drive cable backward.
- (b) Remove the 4 screws and deflector.



7. REMOVE CABLE GUIDE CASING

- (a) Remove the 2 screws and guide rail cover.
- (b) Remove the 2 screws from the drive rail.
- (c) Slide the drive cable forward.



- (d) Pull down the roof headlining.
- (e) Disconnect front side of the drain hose.

HINT:

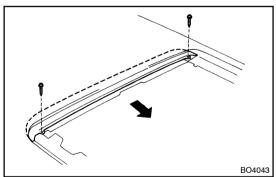
Disconnect the drain hose from the sliding roof housing side.

- (f) Remove the sliding roof control relay.
- (g) Remove the 2 nuts from the sliding roof housing.
- (h) Remove the cable guide casing gradually from both sides.

NOTICE:

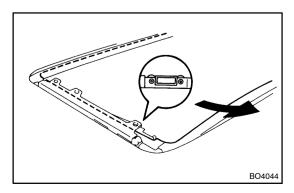
Be careful that the oily cable doesn't fall off.

- 8. REMOVE ROOF DRIP CHANNEL
- (a) Remove the 2 screws.
- (b) Pull the channel forwards to remove it.



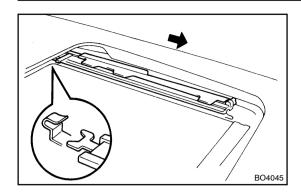
9. REMOVE SUNSHADE TRIM

While raising the drive rail, pull the trim forward to remove it.



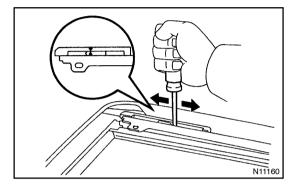
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10. REMOVE DRIVE RAIL

- (a) Slide the drive cable forwards.
- (b) Slide the rail forward and disconnect the clamp, then remove it.

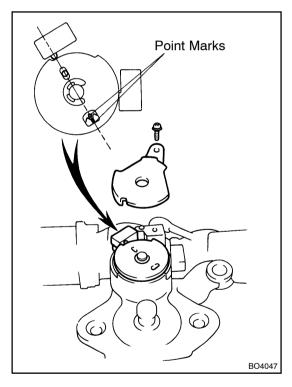


11. ADJUST DRIVE RAIL

HINT:

Adjust the drive rail to a closed and tilted down position.

- (a) Using a screwdriver, slide the link forward or rearward to align the 2 work, as shown.
- (b) Slide the bracket to the front with your hand.

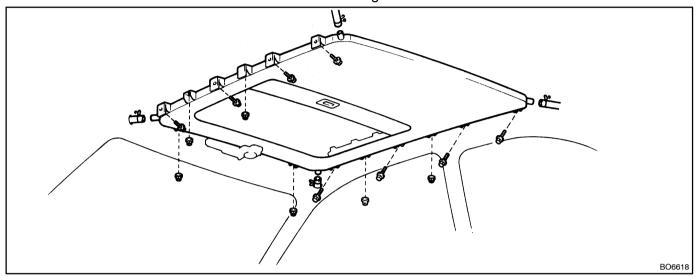


12. ADJUST AND INSTALL DRIVE GEAR ASSEMBLY

- (a) Remove the screw and cam plate cover.
- (b) Remove the large screw, washers and shims.
- (c) Turn the drive shaft by screwdriver to align the housing and gear point mark, as shown.
- (d) Install the drive gear assembly with 4 bolts.
- (e) Connect the connectors.

13. REMOVE SLIDING ROOF HOUSING

- (a) Disconnect the 4 drain hoses from the housing.
- (b) Disconnect the connectors.
- (c) Remove the 8 bolts.
- (d) While supporting the housing, remove 6 nuts and the housing.



Author: Date: 2482