

4GR-FSE ENGINE MECHANICAL > ENGINE UNIT > REASSEMBLY**72. INSTALL VENTILATION VALVE SUB-ASSEMBLY**

- a. Apply adhesive around the ventilation valve.

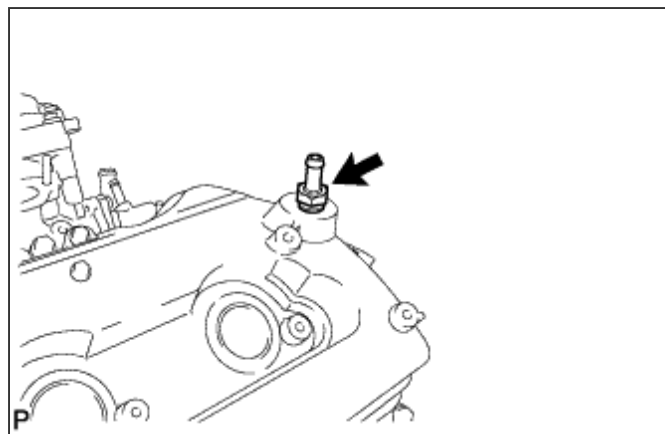
Adhesive:

Part No. 08833-00070, THREE BOND 1324 or equivalent

- b. Install the ventilation valve.

Torque:

**27 N*m{ 275 kgf*cm , 20
ft.*lbf }**

**73. INSTALL SPARK PLUG**

- a. Install the spark plugs.

Torque:

25 N*m{ 255 kgf*cm , 18 ft.*lbf }