Last Modified: 03-31-2015	6.6 A	Doc ID: RM100000006IJP
Model Year: 2014	Model: IS250	Prod Date Range: [04/2013 - ]
Title: EXTERIOR PANELS / TRIM: REAR BUMPER: DISASSEMBLY; 2014 - 2015 MY IS250 IS350 [04/2013 -		

# **DISASSEMBLY**

# **PROCEDURE**

# 1. REMOVE REAR BUMPER PAD

(a) Remove the rear bumper pad.

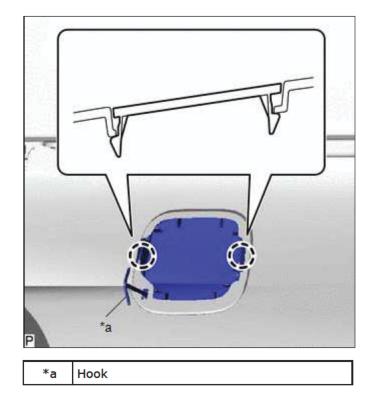
#### HINT:

Use the same procedure for the RH side and LH side.



# 2. REMOVE REAR BUMPER PIECE

(a) Disengage the 2 claws.

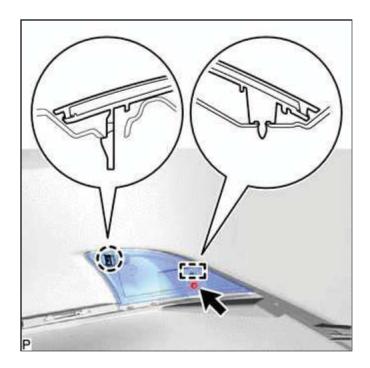


(b) Disengage the hook to remove the rear bumper piece.

#### 1

# 3. REMOVE REFLEX REFLECTOR ASSEMBLY LH

(a) Install the screw.



(b) Disengage claw and guide, and remove the reflex reflector assembly LH.

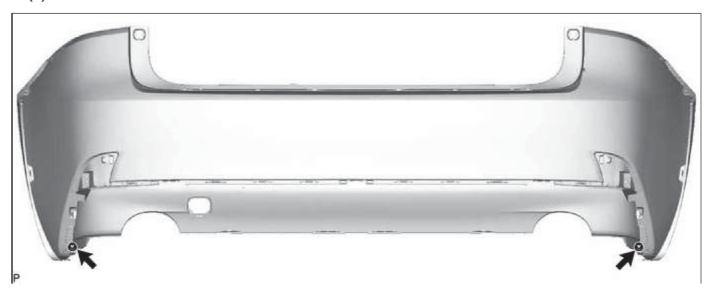
# 4. REMOVE REFLEX REFLECTOR ASSEMBLY RH

#### HINT:

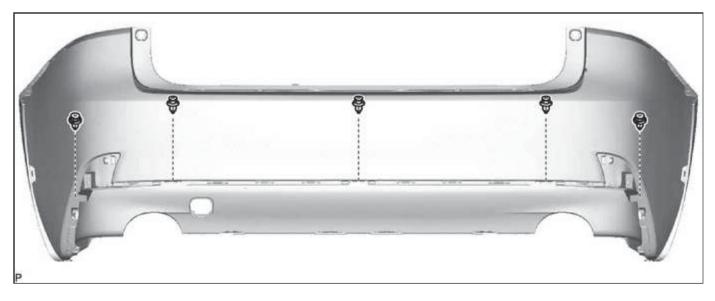
Use the same procedure as for the LH side.

#### **5. REMOVE REAR LOWER BUMPER COVER**

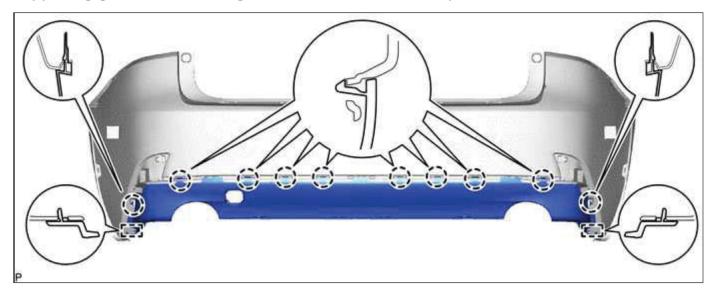
(a) Remove the 2 screws.



(b) Remove the 5 clips.

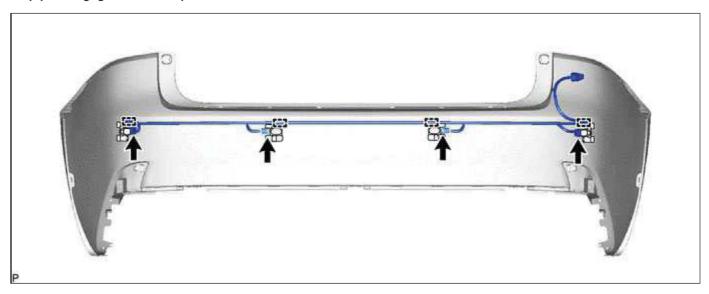


(c) Disengage the 10 claws and 2 guides, and remove the lower bumper cover.



# 6. REMOVE NO. 3 LUGGAGE ROOM WIRE (w/ Intuitive Parking Assist System)

(a) Disengage the 4 clamps.



EXTERIOR PANELS / TRIM: REAR BUMPER: DISASSEMBLY; 2014 - 2015 MY IS250 IS350 [04/2013 -	
(b) Disconnect the 4 connectors to remove the No. 3 luggage room wire.	
7. REMOVE ULTRASONIC SENSOR WITH CLIP (w/ Intuitive Parking Assist System)	
Click here NFO	
HINT: Use the same procedure for all ultrasonic sensor with clips.	
8. REMOVE NO. 1 ULTRASONIC SENSOR RETAINER (w/ Intuitive Parking Assist System)	
Click here NFO	
HINT: Use the same procedure for all No. 1 ultrasonic sensor retainers.	
9. REMOVE REAR LIGHT COVER (for LH Side)	
Click here NFO	
10. REMOVE REAR COMBINATION LIGHT ASSEMBLY LH	
Click here NFC	
11. REMOVE REAR LIGHT COVER (for RH Side)	
HINT:	
Use the same procedure as for the LH side.	
12. REMOVE REAR COMBINATION LIGHT ASSEMBLY RH	
HINT:	
Use the same procedure as for the LH side.	

13. REMOVE REAR BUMPER UPPER RETAINER LH

14. REMOVE REAR BUMPER UPPER RETAINER RH

15. REMOVE NO. 2 REAR BUMPER SIDE SUPPORT LH

Use the same procedure as for the LH side.

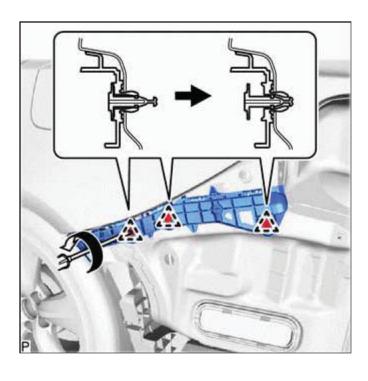
(a) Using a screwdriver, disengage the 3 clips as

shown in the illustration.

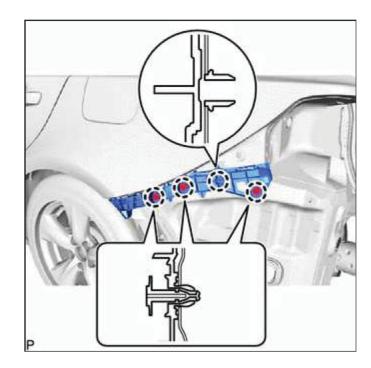
Click here NFC

HINT:





(b) Disengage the 4 claws and remove the No. 2 rear bumper side support LH.



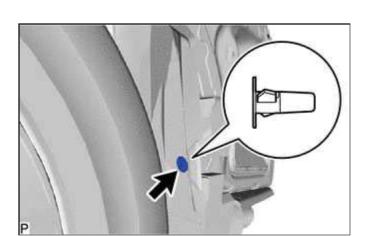
# 16. REMOVE NO. 2 REAR BUMPER SIDE SUPPORT RH

#### HINT:

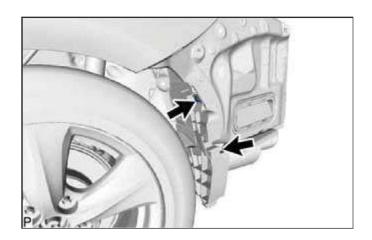
Use the same procedure as for the LH side.

# 17. REMOVE NO. 1 REAR BUMPER SIDE SUPPORT LH

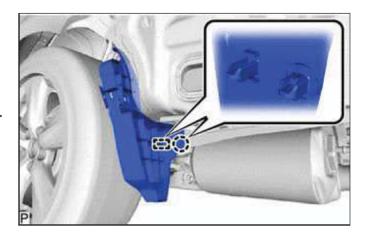
(a) Remove the grommet.



(b) Remove the 2 screws.



(c) Disengage the guide and claw to remove the No.1 rear bumper side support LH.



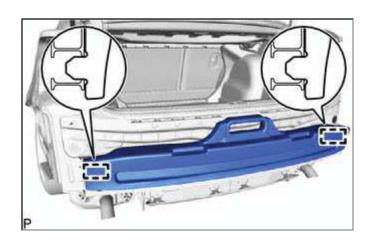
# 18. REMOVE NO. 1 REAR BUMPER SIDE SUPPORT RH

#### HINT:

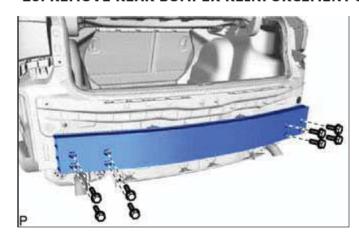
Use the same procedure as for the LH side.

# 19. REMOVE REAR BUMPER ENERGY ABSORBER

(a) Disengage the 2 guides to remove the rear bumper energy absorber.



# 20. REMOVE REAR BUMPER REINFORCEMENT SUB-ASSEMBLY



(a) Remove the 8 bolts to rear bumper reinforcement sub-assembly.



