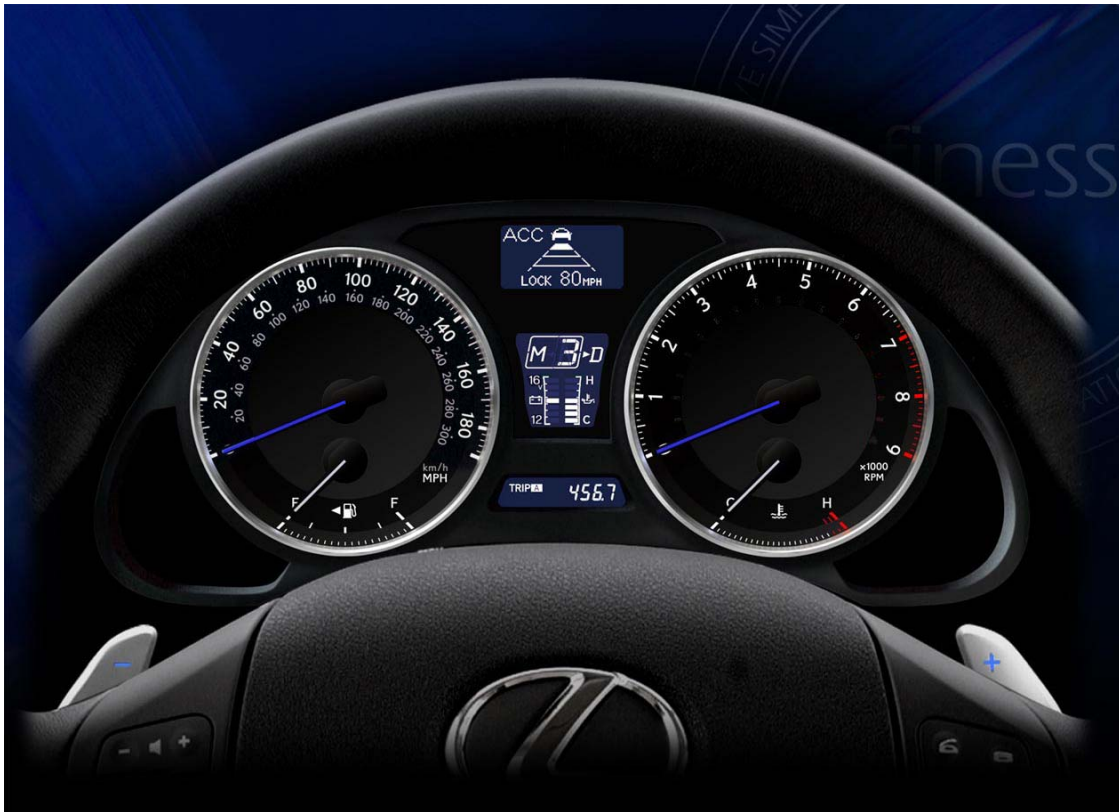


## The Lexus IS F 8-Speed Sport Direct Shift Transmission: Death of a Stereotype

Conventional wisdom has long held that a good manual transmission is always faster and more fun than an automatic transmission: Faster because it directly transfers power without the typical power loss of a torque converter, and more fun because it responds exactly to the driver's commands with no delay. Fast, direct, fully controllable and predictable—exactly the qualities desired in any “driver's car” and precisely those that describe the new Lexus IS F's 8-Speed Sport Direct Shift transmission.

It's an arrow through the heart of conventional wisdom.



But why go to the trouble of creating an automatic transmission that performs better and faster than a manual? After all, the simple yet effective manual transmission is held in high esteem by driving enthusiasts everywhere.

Engineers love a challenge and when the IS F Chief Engineer dared his staff to build a paradigm-changing high-performance car, the conventional automatic transmission was a ripe target. Why? The IS F would not meet their lofty goals with anything less than a complete re-think of the gearbox. Goals that included scintillating track performance.

You may not care much about the detail and might feel that driving is the only proof you need. If so, you're encouraged to get some IS F seat time at your earliest opportunity. But if you would like to know *how* Lexus built one of the world's fastest shifting automatic transmissions, read on.

## Moving from Weakness to Strength

In the process of creating a maximum performance car, Lexus has done nothing less than turn what is typically thought to be a weakness into a solid advantage. To illustrate the point, let's get right to the qualities that make it so:

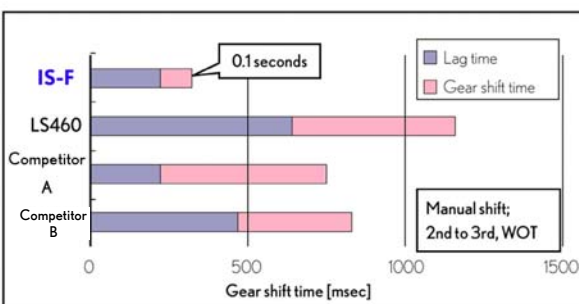
- One of the world's fastest shift times for street legal production cars. At about 0.1 second (upshifts), it's faster than you.
- Full manual shift control that can be instantly accessed by moving the console-mounted shift lever to "M" and then using either the steering wheel-mounted paddle shifters or the shift lever. In manual mode, it shifts only when you tell it to.
- A direct feel unrivaled by conventional automatics, made possible via clutch lockup (yes, like a manual) employed in second through eighth gears
- Ultra-quick throttle blipping downshifts match engine and gear speed to avoid sudden engine braking—an advantage during performance driving, on the track or on the road
- First gear torque multiplication for maximum off-the-line acceleration
- Smooth, yet quick and drama free automatic shifting, if that is what you desire

These qualities add up to create a track-worthy, ultra-high performance transmission that works for you by responding to your demands the moment you want or need it to. And unlike other transmissions built for high performance duty, there is no pain required for your gain.

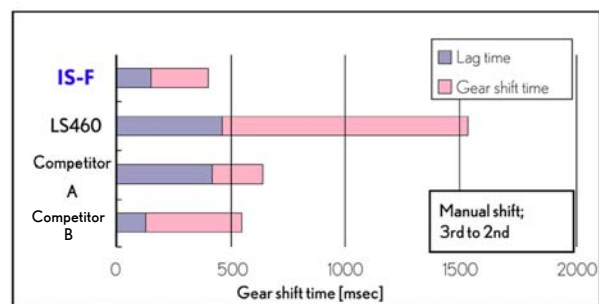
## Speed is Essential

The most important quality in the development of the new gearbox was shift speed. Incredibly, the team looked at the world's fastest shifting transmissions for reference and inspiration: Formula One. A typical F1 transmission upshift time is approx. 0.05 seconds, with virtually imperceptible lag. The IS F upshifts occur in approximately 0.1 seconds. The charts below put the remarkable shift speed of the IS F's transmission in perspective.

### Upshift



### Downshift

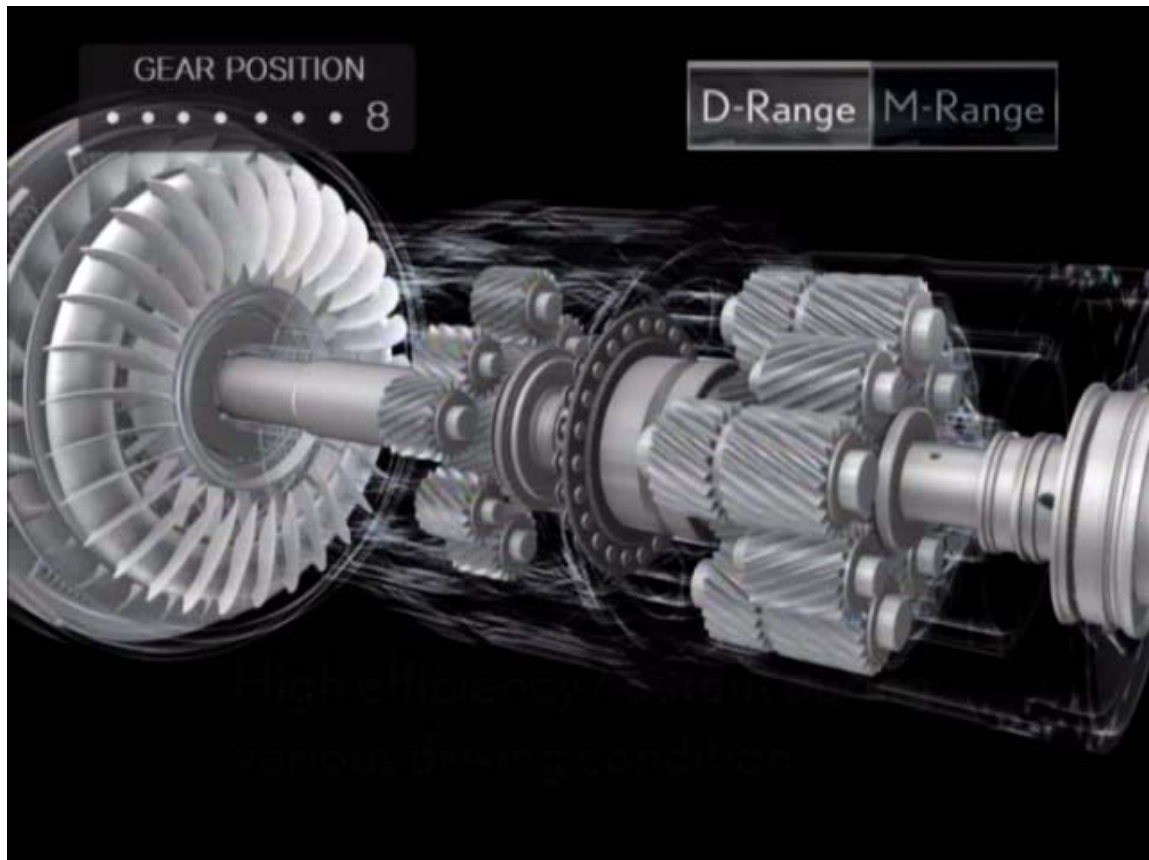


## Begin with a Robust Design...

The transmission team started with a new 8-speed automatic transmission design from the Lexus LS 460. This may sound like physical overkill but IS F would have notably more power than the LS and certainly be driven more aggressively, so a robust design was required.

The cleverly designed gearbox is actually relatively light and uses a special planetary gear set that allows a more compact design. The whole unit weighs only 212 lbs yet has more than enough torque capacity for the IS F's 5.0-liter engine.

## Planetary Gears



### ...and Relentlessly Pursue Efficiency

The team that designed and developed the transmission knew that they had to think without boundaries to achieve the type of performance on both road and track that skilled drivers demand. The surprising results are rooted in two key areas: Shift/lockup clutch operation and shift control. It also doesn't hurt to have eight speeds in the g'box.

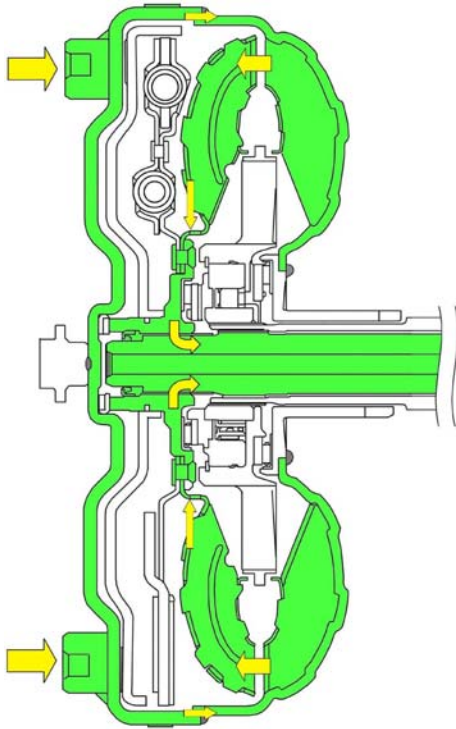
The so-called lockup clutch is not new to automatic transmissions, but the control strategy is. Traditional automatics have used the lockup clutch to make them more efficient by creating a direct power path between the engine and transmission. This is normally done in the upper gears and in low load operations to preserve smoothness while gaining fuel economy.

The IS F turns this idea on its head by employing lockup in all gears except first when in manual mode. This eliminates any power loss from torque converter from 2<sup>nd</sup> through 8<sup>th</sup> gear while preserving desirable torque multiplication in first gear for stunning launch acceleration. The result is a direct feel unlike any other automatic, and *right now* response to the throttle.

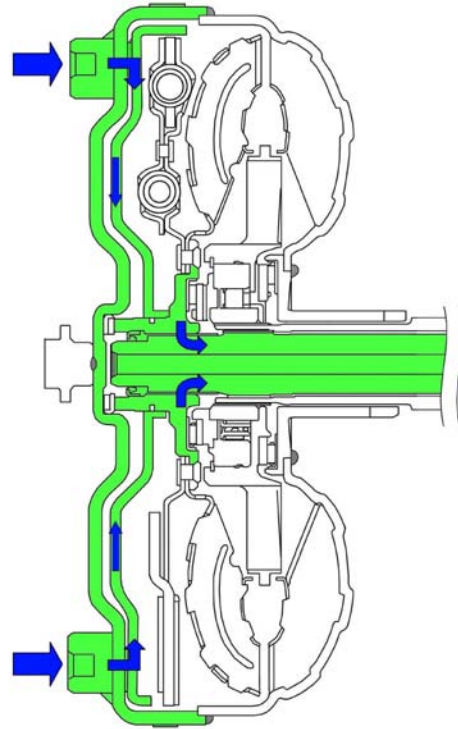
This lockup scenario surely creates excessive shift shock, you say? The intentional result is much more in the "useful feedback" category than shock. And remember we're still in manual mode; Shifts are quite smooth and quick in auto mode but manual is so addicting, you may never look back.

## Torque Converter Power Transmission

(during non-lockup)



(during lockup)



### Add Strategic Control...

In order to create the virtually instant upshifts (in manual mode), Lexus engineers developed new methods to control the hydraulic pressure that actuates the transmission clutches. A high flow-rate linear solenoid is one of the key elements that work together with special computer programming to provide quick and precise control in concert with engine torque. Ultra quick shifts—when you want them—are the outcome.

The ability of the transmission to respond only to your commands yields a manual mode that is true to its name. It shifts only when you ask it to, and not when it thinks it should.

In addition, a modified manual mode is readily accessible without even touching the shift lever. When driving in “D,” one only needs to tap the downshift paddle once to move into the modified manual mode. In this mode, one can shift manually as desired; the system returns to automatic when the vehicle is stopped or driven at a constant speed for a time.

### ...and Performance without Pain is Assured

The IS F Sport Direct Shift transmission manages to be both an amazingly effective manual and a refined automatic. One stereotype...dead on arrival.

