

Pacific Alignment & Frame Inc.



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Fax Number:

Customer: MIKE	Date: 03/15/2021 8:07 AM
Company:	VIN
License NO: JF6-35E	Technician:
Odometer: 81114	Order NO:

VEHICLE ALIGNMENT REPORT

LEXUS, 2011, IS-F

Primary Angles			Initial	Specifications		Final
				Min.	Max.	
Front	Caster	Left	8.7°	7.9°	9.4°	8.9°
		Right	8.0°	7.9°	9.4°	8.8°
	Camber	Left	-1.3°	-1.6°	-0.1°	-1.3°
		Right	-2.0°	-1.6°	-0.1°	-1.9°
	Toe	Left	0.10"	-0.05"	0.05"	-0.05"
		Right	0.10"	-0.05"	0.05"	-0.05"
Total		0.20"	-0.05"	0.10"	-0.10"	
Rear	Camber	Left	-2.0°	-2.3°	-0.8°	-2.0°
		Right	-1.6°	-2.3°	-0.8°	-1.6°
	Toe	Left	0.15"	0.00"	0.10"	0.15"
		Right	0.05"	0.00"	0.10"	0.05"
		Total	0.20"	0.05"	0.20"	0.20"
	Thrust Angle			0.1°	----	
Secondary Angles			Initial	Specifications		Final
				Min.	Max.	
SAI	Left		11.6°	10.4°	11.9°	11.6°
	Right		12.4°	10.4°	11.9°	12.4°
Included Angle	Left		10.3°	----	----	10.3°
	Right		10.4°	----	----	10.5°
Toe Out On Turns	Left		----	----	----	----
	Right		----	----	----	----
Maximum Turns	Left		----	39.8°	43.8°	----
	Right		----	39.8°	43.8°	----
Toe Curve Change	Left		----	----	----	----
	Right		----	----	----	----
Setback	Front		0.5"	----	----	0.5"
	Rear		-0.6"	----	----	-0.6"
Track Width Diff.			0.8"			0.8"
Wheel Base Diff.			1.1"			1.1"
Front Ride Height	Left		0.0"	5.2"	5.2"	0.0"
	Right		0.0"	5.2"	5.2"	0.0"
Rear Ride Height	Left		0.0"	4.4"	4.4"	0.0"
	Right		0.0"	4.4"	4.4"	0.0"
Frame Angle						----