# EVAPORATOR REMOVAL

AC00P-01

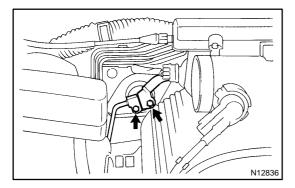
## 1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

HINT:

At the time of installation, please refer to the following item. Evacuate air from refrigeration system.

Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount :  $700 \pm 50 \text{ g} (24.69 \pm 1.76 \text{ oz.})$ 



### 2. DISCONNECT LIQUID AND SUCTION TUBES FROM A/C UNIT

Remove the 2 bolts and disconnect the both tubes.

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

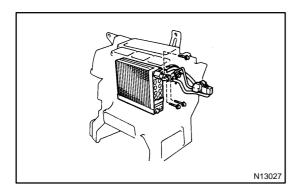
HINT:

At the time of installation, please refer to the following item. Lubricate 2 new O-rings with compressor oil and install the tubes.

3. REMOVE BLOWER UNIT (See page AC-31)

2000 LEXUS LS400 (RM717U)

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### 4. REMOVE LIQUID AND SUCTION TUBES FROM EVAP-ORATOR

(a) Pry out the packing.

HINT:

At the time of installation, please refer to the following item. Do not refer to the packing.

(b) Using a hexagon wrench, remove the 3 bolts and separate the evaporator and tubes.

Torque: 5.4 N-m (55 kgf-cm, 48 in.-lbf)

#### NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

At the time of installation, please refer to the following item. Lubricate 2 new O-rings with compressor oil and install the tubes.

#### 5. REMOVE EVAPORATOR

- (a) Remove the 7 screws and evaporator cover.
- (b) Pull out the evaporator

HINT:

At the time of installation, please refer to the following item. If evaporator is replaced, add compressor oil to the evaporator.

Add 40 cc (1.4 fl.oz.)

Compressor oil: ND-OIL 8 or equivalent

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