TROUBLESHOOTING



CUSTOMER PROBLEM ANALYSIS CHECK SHEET AIR CONDITIONING SYSTEM Check Sheet

Inspector's Name:

			Registration No.			
Customer's Name			Registration Year	/	/	
			Frame No.			
Date Vehicle	1	1	Odomotor Booding			km
Brought In	/	7				Miles

Date of Problem Occurrence	
How Often does Problem Occur?	Continuous Intermittent (times a day)
Weather	□ Fine □ Cloudy □ Snowy □ Various/Other
Outdoor Temperature	□ Hot □ Warm □ Cool □ Cold (Approx. °F
	(C)

	Air Flow Control is Faulty	 Blower motor does not operate Blower motor speed does not change (Always Hi, Always Med, Always Lo)
Symptoms	Temperature Control is Faulty	 Cabin temperature does not go down Cabin temperature does not rise Response is slow
	Air Inlet Control is Faulty	 Cannot change between FRS and REC (Always Fresh or always Recirculating)
	Vent Control is Faulty	 Mode will not change Will not enter the desired mode

Diagnostic Trouble	1st Time	Normal Code	□ Malfunction Code (Code)	
Code Check	2nd Time	Normal Code	□ Malfunction Code (Code)	



DIAGNOSIS SYSTEM Warning for A/C compressor lock

If compressor lock occurs during air conditioning operation, the A/C switch indicator on the air conditioning control assembly starts blinking.

When this occurs, check for compressor lock (trouble code 22) using diagnostic trouble code check then proceed to inspect the circuit or the component.

Compressor lock sensor circuit \rightarrow page AC-42

LIST OF OPERATION METHODS

By operating each of the air conditioning control switches, as shown in the diagram below, it is possible to enter the diagnosis check mode.



: Indicates a switch operation.











INDICATOR CHECK

 Turn the ignition switch on while pressing the air conditioning control AUTO switch and REC switch simultaneously.

- 2. Check that all the indicators light up and go off at 1 second intervals 4 times in succession.
- Check that the buzzer sounds when the indicators light up in
 2.

HINT:

- After the indicator check is ended, the diagnostic trouble code check begins automatically.
- Press the OFF switch when cancelling the check mode.

DIAGNOSTIC TROUBLE CODE CHECK (SENSOR CHECK)

- 1. Perform an indicator check. After the indicator check is completed, the system enters the diagnostic trouble code check mode automatically.
- Read the code displayed on the panel. Refer to the list of codes on page AC-20 when reading the trouble codes. (Trouble codes are output at the temperature display.)

If the slower display is desired, press the UP switch and change it to step operation. Each time the UP

switch is pressed, the display changes by 1 step. HINT:

- If the buzzer sounds when a trouble code is being read, it means the trouble indicated by that trouble code continues to occur.
- If the buzzer does not sound when a trouble code is being read, it means the trouble indicated by that trouble code occurred earlier (such as poor connector contacts, etc.).

DIAGNOSTIC TROUBLE CODE CHECK USING LEXUS HAND-HELD TESTER

- 1. Hook up the LEXUS hand-held tester to the DLC2.
- 2. Read the diagnostic trouble codes by following the prompts on the tester screen.

Please refer to the LEXUS hand-held tester operator's manual for further details.



CLEARING DIAGNOSTIC TROUBLE CODES

- 1. Pull out the ECU–B fuse in Engine Room J/B for 10 sec. or longer to clear the diagnostic trouble codes memory.
- 2. After reinserting the fuse, check that the normal code is output.

– MEMO –

DIAGNOSTIC TROUBLE CODE CHART

If malfunction code is displayed during the diagnostic trouble code check (sensor check), check the circuit listed for that code in the table below (Proceed to the page given for that circuit.)

DTC No.	Diagnostic Trouble Code Detecting Condition								
00	Normal								
11	• Open or short in room temperature sensor circuit.								
12	• Open or short in ambient temperature sensor circuit.								
13	Open or short in evaporator temperature sensor circuit.								
14	• Open or short in engine coolant temperature sensor circuit.								
15	Open or short in duct sensor circuit. (Driver Side)								
16	• Open or short in duct sensor circuit. (Passenger Side)								
	Open in solar sensor circuit. (Passenger Side)								
21	Short in solar sensor circuit. (Passenger Side)								
22	 All conditions below are detected for 3 secs. or more. (a) Engine speed: 450 rpm or more. (b) Ratio between engine and compressor speed deviates 20% or more in comparison to normal operation. 								
23	 Open in pressure sensor circuit. Abnormal refrigerant pressure (below 196 kPa (2.0 kgf/cm², 28 psi) over 3,140 kPa (32.0 kgf/cm², 455 psi) 								
	Open in solar sensor circuit. (Driver Side)								
24	Short in solar sensor circuit. (Driver Side)								
32	• Short to ground or power source circuit in Air Inlet Damper position sensor circuit.								
34	 Short to ground or power source circuit in Max cool Damper position sensor circuit. (Driver Side) 								
35	 Short to ground or power source circuit in Max cool Damper position sensor circuit. (Passenger Side) 								
42	 Air inlet damper position sensor value does not change even if A/C control assembly operates air inlet damper control servomotor. 								

Trouble Area	Memory	See page	
	—		
 Room temp. Sensor Harness or connector between room temp. sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-28	
 Ambient temp. sensor Harness or connector between ambient temp. sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-30	
 Evaporator temp. sensor Harness or connector between evaporator temp. sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-32	
 ECM Harness or connector between engine ECU and A/C control assembly A/C control assembly 	O (27 sec.)	AC-34	
 Duct sensor (Driver Side) Harness or connector between duct sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-36	
 Duct sensor (Passenger Side) Harness or connector between duct sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-38	
 Solar sensor (Passenger Side) Harness or connector between sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC-40	
 Compressor drive belt Compressor lock sensor Harness and connector between A/C control assembly and compressor, compressor lock sensor A/C control assembly 	_	AC-42	
 Pressure switch Harness or connector between pressure switch and A/C control assembly Refrigerant pipe line A/C control assembly 	_	AC-44	
 Solar sensor (Driver Side) Harness or connector between sensor and A/C control assembly A/C control assembly 	O (8.5 min. or more)	AC46	
 Air inlet damper position sensor A/C control assembly Harness or connector between air inlet damper position sensor and A/C control assembly 	O (1 min. or more)	AC-48	
 Max cool damper position sensor (Driver Side) A/C control assembly Harness or connector between max cool damper position sensor and A/C control assembly 	O (1 min. or more)	AC-50	
 Max. cool damper position sensor (Passenger Side) A/C control assembly Harness or connector between max cool damper position sensor and A/C control assembly 	_	AC-52	
 Air inlet damper control servomotor Air inlet damper position sensor Harness and connector between A/C control assembly and air inlet position sensor Harness and connector between A/C control assembly and air inlet damper control servomotor 	O (15 secs. or more)	AC-54	





ACTUATOR CHECK

- After entering the sensor check mode, press the REC
 switch
- 2. Since each damper, motor and relay automatically operates at 1 second intervals beginning in order from 20 in the temperature display, check the temperature and air flow visually and by hand.

If the slower display is desired, press the UP \frown switch and change it to step operation. Each time the UP switch

is pressed, the display changes by 1 step.

HINT:

- The buzzer sounds when the display trouble code changes.
- Code are displayed in order from the smaller to the larger numbers.
- To cancel the check mode, press the Off switch.

Sten	Dienlay		_		Con	ditions		-	
no.	code	Blower motor	ower Air flow Max cool Air inlet notor vent damper damper		Magnetic clutch	Air mix damper	Air mix Water damper valve		
1	20	OFF	(FACE)	0% open	0% open (FRESH) OFF (0% o		Cool side (0% open)	SHUT	OFF
2	21	1	+	†	<u></u> ↑	†	≜ ·	ŧ	LO A/P
3	22	14	↑	+	855 (F/R)	ON	ŧ	ŧ	HI A/P
4	23	ŧ	†	100% open	(RECIRC)		↑	OPEN	HI A/C
5	24	t	(BI-LEVEL)	ŧ	SSS (FRESH)	ŧ	Cool/Hot (50% open)	†	ŧ
6	25	ŧ	†	ŧ	ŧ	ŧ	ŧ	ŧ	LO A/C
7	26	4	(FOOT)	¢	↑	ŧ	ŧ	↑	OFF
8	27	¢	†	¢	¢	ŧ	Hot side (100% open)	ŧ	ŧ
9	28	¢	بچ (FOOT/DEF)	ŧ	Ŷ	†	¢	↑	ŧ
10	29	31	(DEF)	ŧ	↑	ŧ	•	Ŷ	+

A/C CONTROL ASSEMBLY TERMINAL STANDARD VALUE



Terminal	Symbols	Wiring Color	Condition	Standard Value
A18-1 ↔ A21-11	PSW ↔ GND	L-B ↔ W-B	IG ON	Below 1 V
			Rear defogger switch ON	Below 1 V
A18-2 ↔ A21-11	RDFGR ↔ GND	K-B ↔ M-B	Rear defogger switch OFF	10 ~ 14 V
A18-10 ↔ A21-11	WVO ↔ GND	R-G ↔ W-B	Change display code 22 to display code 23 While moving the W/V servomotor	Below 1 V
A18-11 ↔ A21-11	AIF ↔ GND	BR-R ↔ W-B	Display code 20	10 ~ 14 V
A18-12 ↔ A21-11	ABODr ↔ GND	B-W ↔ W-B	Change display code 29 to display code 20 While moving the A/B servomotor	10 ~14 V
A18-13 ↔ A21-11	ABOPa ↔ GND	LG ↔ W-B	Change display code 29 to display code 20 While moving the A/B servomotor	10~14 V
A18-14 ↔ A21-11	MGC ↔ GND	B-R ↔ W-B	Display code 22	Below 1 V
A18-15 ↔ A21-11	DOUT ↔ GND	GR-G ↔ W-B	DIN ≦ 1 V	PULSE
$\Delta 18.16 \leftrightarrow \Delta 21.11$			IG ON Connect Tc and E1 of DLC1, DLC2	Below 1 V
			Other than above condition	10 ~ 14 V
A18-17 ↔ A21-11	RLW ↔ GND	LG-R ↔ W-B	Display code 21	PULSE
A18-18 ↔ A21-11	HR ↔ GND	L-Y ↔ W-B	Display code 21	Below 1 V
A18-23 ↔ A21-11	WVS ↔ GND	G-W ↔ W-B	Change display code 29 to display code 20 While moving the W/V servomotor	Below 1 V
A18-24 ↔ A21-11	AIR ↔ GND	P-B ↔ W-B	Display code 23	10 ~ 14 V
A18-25 ↔ A21-11	ABSDr ↔ GND	L-R ↔ W-B	Change display code 22 to display code 23 While moving the A/B servomotor	10 ~ 14 V
A18-26 ↔ A21-11	ABSPa ↔ GND	V-Y ↔ W-B	Change display code 22 to display code 23 While moving the A/B servomotor	10 ~ 14 V
A19-1 ↔ A19-16	S5 ↔ SG	W-R ↔ Y-G	IG ON	$4.5\sim 5.5$ V
A19-2 ↔ A19-16	TR ↔ SG	I ↔ Y-G	IG ON Cabin temp: 25°C (77°F)	1.8 ~ 2.2 V
			Cabin temp: 40°C (104°F)	$1.2 \sim 1.6$ V
A19-3 ↔ A19-16	TAM ↔ SG	L-W ↔ Y-G	IG ON Ambient temp: 25°C (77°F)	<u>1.35 ~ 1.75 V</u>
· · · ·			Cabin temp: 40°C (104°F)	$0.85 \sim 1.25 \text{ V}$
A19-4 ↔ A19-16	TE ↔ SG	Y-R ↔ Y-G	IG ON Evaporator ambient temp: 0°C (32°F)	$2.0 \sim 2.4 \text{ V}$
			Solar sensor subjected to electric light	$\frac{1.4 \sim 1.8 \text{ V}}{0.8 \sim 4.3 \text{ V}}$
A19-6 ↔ A19-16	TSDr ↔ SG	W ↔ Y-G	IG ON Solar sensor covered by a cloth	Below 0.8 V
			Solar sensor subjected to electric light	0.8 ~ 4.3 V
A19-7 ↔ A19-16	TSPa ↔ SG	GR ↔ Y-G	IG ON Solar sensor covered by a cloth	Below 0.8 V
A10.9 / A10.10		DW	Display code 20	0.5 ~ 1.8 V
A13-0 + A13-10	1FI 🕂 30		Display code 23	$3.5 \sim 4.5$ V

Terminals	Symbols	Wiring Color		Co	ondition	Standard Value		
$\Delta 19.9 \leftrightarrow \Delta 19.16$	TEACEDr ↔ SG	GB-B ↔ V-G		uct sensor t	emp: 25°C (77°F)	$1.95 \sim 2.05 ~ m V$		
A10-0 0 A10-10			Du	uct sensor t	emp: 50°C (122°F)	$0.95 \sim 1.15$ V		
A19-10 ↔ A19-16	TFACEPa ↔ SG	GB-I ↔ Y-G		uct sensor t	emp: 25°C (77°F)	$1.95 \sim 2.05 V$		
			Du	uct sensor t	emp: 50°C (122°F)	$0.95 \sim 1.15 V$		
A19-11 ↔ A19-16	TPBDr ↔ SG	V-G ↔ Y-G	Change dis	Change display code 29 to display code 20				
			Change dis	splay code	22 to display code 23	$0.5\sim 1.8~{ m V}$		
A19-12 ↔ A19-16	TPBPa ↔ SG	B-B ↔ Y-G	Change dis	splay code	29 to display code 20	$3.5\sim4.5$ V		
			Change dis	splay code	22 to display code 23	0.5 ~ 1.8 V		
A19-16 ↔ Body Ground	SG ↔ Body Ground	Y-G ↔ ^{Body} Ground	Always			Below 1 Ω		
A20-1 ↔ A21-11	IGN ↔ GND	B-Y ↔ W-B	Start the e	engine		PULSE		
A20.2 cs A21.11			IG ON and position	l turn head	light control SW to TAIL	Below 1 V		
A20-2 ↔ A21-11		₩-9 ↔ ₩-₽	Turn Rheos position	stat volume	e from most right to left	10~14V		
A20-3 ↔ A21-11	TELIN ↔ GND	0 ↔ W-B	Hand free	Hand free Telephone ON				
A20-4 ↔ A21-11	SPD ↔ GND	V-W ↔ W-B	The vehicle	e move		PULSE		
A20-5 ↔ A21-11	AMOUT ↔ GND	L ↔ W-B	IG ON			PULSE		
A20-6 ↔ A21-11	TW ↔ GND	V ↔ W-B	IG ON			PULSE		
A20-7 ↔ A21-11	ILL+ ↔ GND	G ↔ W-B	Turn the lig	ght control	switch to TAIL	10 ~ 14 V		
A20-8 ↔ A21-11	TC ↔ GND	B ₂ B ↔ W ₂ B	IG ON and	turn head	Turn rheostat to most right	Below 1 V		
			to TAIL po	orswitch	Turn rheostat to most left	10 ~ 14 V		
A20-9 ↔ A21-11	A/C IN ↔ GND	B-W ↔ W-B	Operate th	ne compres	sor	$10 \sim 14 V$		
			Not operat	te the comp	pressor	Below 1 V		
A20-11 ↔ A19-16	LOCK ↔ SG	W-G ↔ Y-G	A/C switch	h ON		PULSE		
A21-1 ↔ A21-11	+B ↔ GND	W-R ↔ W-B	Always			10 ~ 14 V		
A21-2 ↔ A21-11	IG ↔ GND	R-L ↔ W-B	Turn ignitio	on switch (DN	$10 \sim 14 \text{ V}$		
A21-3 ↔ A21-11	AMDr1 ↔ GND	V-R ↔ W-B	Change dis While movi	Change display code 29 to display code 20 While moving the A/M step motor				
A21-4 ↔ A21-11	AMDr2 ↔ GND	O ↔ W-B	Change dis While movi	splay code 2 ing the A/M	29 to display code 20 step motor	PULSE		
A21-5 ↔ A21-11	AMDr3 ↔ GND	P-L ↔ W-B	Change dis While movi	splay code 2 ing the A/M	29 to display code 20 step motor	PULSE		
A21-6 ↔ A21-11	AMDr4 ↔ GND	Y-B ↔ W-B	Change dis While movi	splay code 2 ing the A/M	29 to display code 20 step motor	PULSE		

Terminals	Symbols	Wiring Color	Condition	Standard Value
A21-7 ↔ A21-11	AMPa1 ↔ GND	GR-G ↔ W-B	Change display code 29 to display code 20 While moving the A/M step motor	PULSE
A21-8 ↔ A21-11	AMPa2 ↔ GND	LG-B ↔ W-B	Change display code 29 to display code 20 While moving the A/M step motor	PULSE
A21-9 ↔ A21-11	AMPa3 ↔ GND	BR-W ↔ W-B	Change display code 29 to display code 20 While moving the A/M step motor	PULSE
A21-10 ↔ A21-11	AMPa4 ↔ GND	G-Y ↔ W-B	Change display code 29 to display code 20 While moving the A/M step motor	PULSE
A21-11 ↔ Body Ground	GND ↔ Body Ground	W-B ↔ ^{Body} Ground	Always	Below 1 Ω
A21-12 ↔ A21-11	ACC ↔ GND	P-L ↔ W-B	Turn ignition switch ACC	10 ~ 14 V
A21-13 ↔ A21-11	ST ↔ GND	B ↔ W-B	Start the engine	$6\sim$ 14 V
A21-14 ↔ A21-11	AODr1 ↔ GND	Y ↔ W-B	Change display code 29 to display code 20	PULSE
A21-15 ↔ A21-11	AODr2 ↔ GND	B-Y ↔ W-B	Change display code 29 to display code 20	PULSE
A21-16 ↔ A21-11	AODr3 ↔ GND	R-B ↔ W-B	Change display code 29 to display code 20	PULSE
A21-17 ↔ A21-11	AODr4 ↔ GND	P-G ↔ W-B	Change display code 29 to display code 20	PULSE
A21-18 ↔ A21-11	AOPa1 ↔ GND	G-0 ↔ W-B	Change display code 29 to display code 20	PULSE
A21-19 ↔ A21-11	AOPa2 ↔ GND	L-B ↔ W-B	Change display code 29 to display code 20	PULSE
A21-20 ↔ A21-11	AOPa3 ↔ GND	G-R ↔ W-B	Change display code 29 to display code 20	PULSE
A21-21 ↔ A21-11	AOPa4 ↔ GND	P ↔ W-B	Change display code 29 to display code 20	PULSE

MATRIX CHART OF PROBLEM SYMPTOMS

If a normal code is displayed during the diagnostic trouble code check (sensor check) but the trouble still occurs (reappears), perform out troubleshooting for each problem symptom, checking the circuits for each symptom in the order given in the table below (Proceed to the page given for each circuit)

\bigwedge	See Page	AC-28	AC-30	AC-32	AC-34	AC-36	AC-38	AC-40	AC-42	AC-44	AC-46	AC-48
	Suspect Area	emp. sensor circuit	it temp. sensor	ator temp. sensor	coolant temp.	t sensor circuit Side)	t sensor circuit Iger Side)	ensor circuit 1ger Side)	essor lock sensor	e switch circuit	ensor circuit Side)	: damper position circuit
	Symptom	Room t	Ambier circuit	Evapora	Engine	Air duc: (Driver	Air duct (Passer	Solar se (Passer	Compre circuit	Pressur	Solar se (Driver	Air inlet sensor
Whole operat	functions of the A/C system does not e.											
ntrol	No blower operation		AC-									
low co	No blower control	2	3		4			5			6	
Air F	Insufficient air flow											
itrol	No cool air comes out	4	5	6	7				8	2		
Ire Cor	No warm air comes out	3	4	5					6	7		
nperatu	Output air is warmer or colder that the set temperature or response is slow	7	8	9	10	11	12	13			14	
Ten	No temperature conrol (only Max. cool or Max. warm)	2	3	4	5			6			7	
No air	inlet control											2
No air	flow mode control											
Engine	idel up does not occur, or is continuous											
Blinkin	g of A/C indicator											
Set temp. value displayed does not change up with operation of temp. control switch												
Unable	to access the diagnosis mode.											
Diagno Set mo	stic trouble code not recorded. de is cleared when IG switch is turned off.											

HINT:

- If the instruction "Proceed to next circuit inspection shown on matrix chart is given in the flow chart for each circuit, proceed to the circuit with the next highest number in the table to continue the check.
- If the trouble still reappears even though there are no abnormalities in any of the other circuits, then check or replace the air conditioning control assembly.

AC50	AC-52	AC54	AC58	AC-58	AC-60	AC-62	AC-64	AC-66	AC-68	AC-70	AC-72	AC-74	AC-76	AC-77	AC81
Max cool damper position sensor circuit (Driver Side)	Max cool damper position sensor circuit (Passenger Side)	Air inlet damper control servomotor circuit	Max cool damper control servomotor circuit (Driver Side)	Max cool damper control servo- motor circuit (Passenger Side)	Water valve control servomotor circuit	Air vent mode damper control servomotor circuit	Air mix damper control servomotor circuit	Back up power source circuit	IG power source circuit	ACC power source circuit	Heater relay circuit	Blower motor circuit	Igniter circuit	Compressor circuit	Diagnosis circuit
									1	2	3				
									1	2	3	4			
												1			
												1			
							3	9				1			
					2		1	8							
6	5		4	3	2		1								
							1								
		1													
						1		2							
													2	1	
													2	3	
											1				
															1
					-			1							

DTC 11 Room Temperature Sensor Circuit

- CIRCUIT DESCRIPTION -

This sensor detects the temperature inside the cabin and sends the appropriate signals to the air conditioning control assembly.

DTC No.	DTC Detecting Condition	Trouble Area
		 Room temperature sensor.
11	Open or short in room temperature sensor cir- cuit.	 Harness or connector between room temperature sen- sor and A/C control assembly.
		 A/C control assembly.

WIRING DIAGRAM A/C Control Assembly 5 V 2 6 L TR L A19 IN2 1 Room ≶ Temp. Sensor Driver Side J/B 2 β 16 A19 20 10 9 SG Y-G **IN2** 4E 4E J/C π N13257



DTC 12 Ambient Temperature Sensor Circuit

- CIRCUIT DESCRIPTION

This sensor detects the ambient temperature and sends the appropriate signals to the A/C control assembly.

DTC No.	DTC Detecting Condition	Trouble Area
		Ambient temperature sensor.
12	Open or short in ambient temperature sensor circuit.	 Harness or connector between ambient temperature sensor and A/C control assembly.
		 A/C control assembly.

WIRING DIAGRAM





DTC 13 Evaporator Temperature Sensor Circuit

- CIRCUIT DESCRIPTION -

This sensor detects the temperature inside the cooling unit and sends the appropriate signals to the air conditioning control assembly.

DTC No.	DTC Detecting Condition	Trouble Area
		 Evaporator temperature sensor.
13	Open or short in evaporator temperature sen- sor circuit.	 Harness or connector between evaporator temperature sensor and A/C control assembly.
		 A/C control assembly.





DTC 14 Engine Coolant Temperature Circuit

- CIRCUIT DESCRIPTION

This sensor detects the coolant temperature and sends the appropriate signals to the air conditioning control assembly. These signals are used for warm up control when the engine is cold.

DTC No.	DTC Detecting Condition	Trouble Area
		• ECM
14	Open or short in engine coolant temperature circuit	 Harness or connector between ECM and A/C control assembly.
		 A/C control assembly.

WIRING DIAGRAM





DTC 15 Air Duct Sensor Circuit (Driver Side)

- CIRCUIT DESCRIPTION

This sensor detects the temperature inside the cabin and sends the appropriate signals to the air conditioning control assembly.

DTC No.	DTC Detecting Condition	Trouble Area
		Duct sensor
15	Open or short in duct sensor circuit	Harness or connector between duct sensor and A/C control assembly
		A/C control assembly





DTC 16 Air Duct Sensor Circuit (Passenger Side)

- CIRCUIT DESCRIPTION

This sensor detects the temperature inside and sends the appropriate signals to the air conditioning control assembly.

DTC No.	DTC Detecting Condition	Trouble Area
		Duct Sensor
16	Open or short in duct sensor circuit	Harness or connector between duct sensor and A/C control assembly.
		A/C control assembly

WIRING DIAGRAM





DTC 21 Solar Sensor Circuit (Passenger Side)

- CIRCUIT DESCRIPTION -

A photo diode in the solar sensor detects solar radiation and sends signals to the air conditioning control assembly.



DTC No.	DTC Detecting Condition	Trouble Area
	Open or short in solar sensor circuit.	Solar sensor.
21	(Please note that display of diagnostic trouble code 21 is not abnormal when the sensor is not receiving solar radiation.)	 Harness or connector between solar sensor and A/C control assembly. A/C control assembly.





DTC 22 Compressor Lock Sensor Circuit

- CIRCUIT DESCRIPTION

This sensor sends 4 pulses per engine revolution to the air conditioning control assembly. If the number ratio of the compressor speed divided by the engine speed is smaller than a predetermined value, the air conditioning control assembly turns the compressor off. And, the indicator flashes at about 1 second intervals.

DTC No.	DTC Detecting Condition	Trouble Area
	All conditions below are detected for 3 secs. or	Compressor
	more	Compressor drive belt.
22	(a) Engine speed: 450 rpm or more	Compressor lock sensor.
	(b) Ratio between engine and compressor speed deviates 20% or more in compari-	 Harness and connector between Compressor and A/C control assembly.
	son to normal operation.	 A/C control assembly.

WIRING DIAGRAM -





DTC 23 Pressure Switch Circuit

- CIRCUIT DESCRIPTION

The pressure switch sends the appropriate signals to the air conditioning control assembly when the air conditioning refrigerant pressure drops too low or rises too high. When the air conditioning control assembly receives these signals, it outputs signals via the ECM to switch off the compressor relay and turns the magnetic clutch off.

DTC No.	DTC Detecting Condition	Trouble Area
23	 Open in pressure sensor circuit. Abnormal refrigerant pressure [below 196 kPa (2.0 kg/cm, 28 psi) over 3,140 kPa (32.0 kgf/cm, 455 psi)] 	 Pressure switch. Harness or connector between pressure switch and A/C control assembly Refrigerant pipe line. A/C control assembly





DTC 24 Solar Sensor Circuit (Drive Side)

- CIRCUIT DESCRIPTION -

A photo diode in the solar sensor detects solar radiation and sends signals to the air conditioning control assembly.



DTC No.	DTC Detecting Condition	Trouble Area
	Open or short in solar sensor circuit.	Solar sensor.
24	(Please note that display of diagnostic trouble code 24 is not abnormal when the sensor is not receiving solar radiation.)	 Harness or connector between solar sensor and A/C control assembly. A/C control assembly.

WIRING DIAGRAM





DTC 32, 42 Air Inlet Damper Position Sensor Circuit

- CIRCUIT DESCRIPTION

This sensor detects the position of the air inlet damper and sends the appropriate signals to the air conditioning control assembly. The position sensor is built into the air inlet damper control servomotor assembly.



AC2184

DTC No.	DTC Detecting Condition	Trouble Area
32	 Short to ground or power source circuit in air 	 Air inlet damper position sensor.
02	inlet damper position sensor circuit.	Harness or connector between air inlet damper control
	 Air inlet damper position sensor value does 	- Hamess of connector between an inter damper control
42	not change even if A/C control assembly op-	servomotor assembly and A/C control assembly.
	erates air inlet damper control servomotor.	 A/C control assembly.


1 Check volta	age between terminals TPI	and	SG of	air conditioning c	ontrol assembly o	connector.
ON	ON Remove air conditioning control assembly with connec- tors still connected.					
С			1. T	urn ignition switch o	on.	
Connect			2. F	Press REC/FRS swit	ch to change air inl	et between
	/		ti tv	esh and recirculatio	n air, and measure and SG of air condit	ioning con-
			tı	ol assembly when the	ne air inlet damper	control ser-
		OK	V	omotor operates.		
				FRS-REC Switch	Voltage	
				REC	3.5 ~ 4.5 V	
	SG			FRS	0.5 ~1.8 V	
	BE3840 N13230	Hint	Asthe	e air inlet damper cor	ntrol servomotor is r	noved from
			REC	side to FRS side, th	e voltage decrease	es.
NG	ок	Proce Howe condi	eed to r ever, if D itioning	next circuit inspection sho Diagnostic trouble code 32 Icontrol assembly.	own on matrix chart (Se or 42 is displayed, check	e page <mark>AC–26).</mark> and replace air
2 Check air ii	nlet damper position sense	or.				
		Ρ	1. F	Remove heater unit.		
	-		2. C	Disconnect air inlet d	lamper control serv	omotor as-
			s	embly connector.		
		С	Meas inlet d	ure resistance betwo damper control serv	een terminals S5 ar omotor assembly c	nd SG of air
		OK	Resis	stance: 4.7 ~ 7.2 k	Ω	
		С	While	operating air inlet d	amper control serve	omotor, fol-
			lowing	g the procedure on	page <mark>AC–54</mark> , meas	sure resist-
	S5		contro	ol servomotor asser	nbly connector.	liet damper
		OK	Resis	stance		
				Damper Position	Resistance	
				REC side	3.76 ~ 5.76 kΩ	
	N12221			FRS side	0.94 ~ 1.44 kΩ	
	N13231	Hint	As the REC	e air inlet damper co side to FRS side, th	ontrol servomotor n ne resistance decre	noves from ases.
OK NG Replace air inlet damper control servomotor assembly.						
3 Check harn	less and connector betwee	en air	cond	itioning control as	sembly and air inl	et damper
control ser	vomotor assembly (See pa	age IN	<mark>l–29</mark>)	•		-
	NG	Rep	air o	r replace harness o	or connector.	
					~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ 	
Check and replace	ce air conditioning contro	ol as-	,			
sembly.						

|--|

Max Cool Damper Position Sensor Circuit (Driver Side)

- CIRCUIT DESCRIPTION

34

This sensor detects the position of the max cool damper and sends the appropriate signals to the air conditioning control assembly. The position sensor is built into the max cool damper control servomotor assembly.



DTC No.	DTC Detecting Condition	Trouble Area
		 Max cool damper position sensor.
34	Short to ground or power source circuit in max cool damper position sensor circuit.	 Harness or connector between max cool damper servo- motor assembly and A/C control assembly.
		 A/C control assembly





1 Check voltage between terminals TPBDr and SG of air conditioning control assembly connec- tor.							
	N	Р	Rem tors	nove a still co	ir conditioning onnected.	control assembly with	connec-
		С	1.	Turn i	gnition switch	on.	
	Connect		2.	Chan	ge the set ten	operature to activate	the max
			cool damper control servomotor, and measure				
	/ /		voltage between terminals TPBDr and SG o				
				condi	the set tempe	assembly connector e	each time
		OK					
[Se	t Temperature	Voltage	
					Max. cool	3.5 – 4.5 V	
	SG TPBDr				Max. hot	0.5 – 1.8 V	
		Hint	As crea	the s ses.	et temperature	e increases the vol	tage de-
	N13232						
NG	ок	Proc	ceed to	next ci	rcuit inspection sh	nown on matrix chart (See p	age <mark>AC-26</mark>).
\smile			vever, if ditionir	Diagno	stic trouble code 34	4 or 44 is displayed, check ar	nd replace air
2	Check max cool damper position s	ensor.		igoona	Studdening.		
4	•••	D	1	Domo	vo bootor unit		
			ו. כ	Diago		al dampar control ac	nuomotor
			Ζ.	asser	nhect max co	o damper control se	rvomotor
	S5 TPBDr	С	Mea	sure	esistance bet	ween terminals S5 a	nd SG of
			max	cool	lamper control	servomotor assembly	connec-
			tor.				
		OK	Res	istand	e: 4.7 ~ 7.2	kΩ	
	<u></u> <i>₩</i> ₩₩	С	Whil	e ope	rating max co	ol damper control sei	vomotor,
			10110 sista	wing 1	he procedure	on page AC-56, me	asure re-
			dam	per co	ontrol servomo	tor assembly connect	tor.
		OK		Г	Position	Resistance	
				F	Max. cool	3.76 – 5.76 kΩ	
				F	Max. warm	0.94 – 1.44 kΩ	
	N13233	Hint	Acth			control sonyomotor mo	l Was from
		HIIIIU	cool	side	o warm side, t	he resistance decrea	ses.
		<u>ل</u>					
ок	NG	Re	place	max	cool damper o	control servomotor a	ssembly.
3	Check harness and connector betw er control servomotor assembly (S	een ai ee pag	r con je <mark>IN</mark> -	dition - <mark>29</mark>).	ing control as	sembly and max co	ol damp-
							
ок	NG) Re	pair c	or rep	lace harness	or connector.	
\geq	·						
Check	and replace air conditioning con	trol as	;-				
sembly	у.						

DTC

Max Cool Damper Position Sensor Circuit (Passenger Side)

- CIRCUIT DESCRIPTION

35

This sensor detects the position of the max cool damper and sends the appropriate signals to the air conditioning control assembly. The position sensor is built into the max cool damper control servomotor assembly.



AC2184

DTC No.	DTC Detecting Condition	Trouble Area
		 Max cool damper position sensor.
35	Short to ground or power source circuit in max cool damper position sensor circuit	 Harness or connector between max cool damper servo- motor assembly and A/C control assembly
		 A/C control assembly



1 Check voltage between terminals TPBPa and SG of air conditioning control assembly connec- tor.							
ON	Р	Rem tors	ove air c still conn	onditioning onected.	control assembly w	vith connec-	
	С	1.	Turn igni	tion switch o	on.		
Connect		2.	2. Change the set temperature to activate the m				
			cool dam	nper control	servomotor, and n	neasure the	
			voltage t	petween ter	minais TPBPa and assembly connecto	d SG of all	
when the set temperature is changed.							
	OK		Set To	emperature	Voltage]	
			Ma	ax. cool	3.5 – 4.5 V		
			Ma	ax. hot	0.5 – 1.8 V		
SG IFBFa	Hint	As t crea	the set ses.	temperature	e increases the	voltage de-	
	220						
NGO		ceed to	next circuit	t inspection sh	own on matrix chart (Se	ee page AC-26).	
		/ever, if ditionin	Diagnostic Indcontrol as	trouble code 34 sembly.	or 44 is displayed, chec	k and replace air	
2 Check max cool damper position	sensor.		. <u>.</u>				
	P	1	Remove	haatar unit			
		י. 2	Disconne	act may cor	l damper control	servomotor	
		۷.	assembly	v connector.		361 101110101	
S5 TPBPa	С	Mea	sure resi	, istance betv	veen terminals S5	and SG of	
		max	cool dam	nper control	servomotor assem	bly connec-	
		tor.					
	OK	Resi	istance:	4.2 ~ 7.2	CΩ		
	С	Whil	e operati	ing max coo	ol damper control	servomotor,	
		101101 sista	wing the	procedure (on page AC–58, r	of max cool	
		dam	per contr	rol servomot	tor assembly conn	ector.	
	OK		Po	osition	Resistance]	
			Ma	ax. cool	3.76 – 5.76 kΩ		
N132	233		Ma	ax. warm	0.94 – 1.44 kΩ		
	Hint	Asth		ool damper o	control servomotor	moves from	
		cool	side to w	varm side, tl	he resistance decr	eases.	
OK NG Replace max cool damper control servomotor assembly.							
Check harness and connector be	tween ai	r con	ditioning	1 control as	sembly and may		
er control servomotor assembly	(See pag	<u>je</u> IN-	- <mark>29</mark>).	5 55111 51 43			
			_	_			
OK N	G) ^{Re}	pair c	or replac	e harness o	or connector.		
Check and replace air conditioning co	ontrol as	5-					
sembly.							

DTC42Air Inlet Damper Control Servomotor Circuit

- CIRCUIT DESCRIPTION

The air inlet damper control servomotor is controlled by the air conditioning control assembly and moves the air inlet damper to the desired position.

DTC No.	DTC Detecting Condition	Trouble Area
42	Air inlet damper position sensor value does not change even if A/C control assembly operated air inlet damper control servomotor.	 Air inlet damper position sensor. Harness or connector between air inlet damper control servomotor assembly and A/C control assembly. A/C control assembly.





Max Cool Damper Control Servomotor Circuit (Driver Side)

- CIRCUIT DESCRIPTION -

The max cool servomotor is controlled by the A/C control assembly and moves the max cool damper to the desired position.





Max Cool Damper Control Servomotor Circuit (Passenger Side)

- CIRCUIT DESCRIPTION

The max cool servomotor is controlled by the A/C control assembly and moves the max cool damper to the desired position.





Water Valve Control Servomotor Circuit

- CIRCUIT DESCRIPTION -

This circuit turns the servomotor and changes each mode damper position by the signals from the A/C control assembly

WIRING DIAGRAM



N13251

1	Actuator chec	:k.		
D	isplay. Code	Water Valve	P	 Remove glove box to see and check the air inlet damper operation. Set to the actuator check mode (See page AC-22). Press the up switch and change it to step operation.
	20 ~ 22	SHUT		eration of air inlet damper.
	23 ~ 29	OPEN		
	7	A	OK	The condition of the water valve changes with the change in the temperature display, as shown in the table.
NG		ок	Pro (Se	ceed to next circuit inspection shown on matrix chart e page AC–26).
2	Check water v	valve control servome	otor.	
	SHUT		Р	Remove cooling unit.
			С	Connect positive \oplus lead to terminal 1 and negative \ominus lead to terminal 2.
	OPEN		ок С	The lever moves smoothly to Open position. Connect negative \bigcirc lead to terminal 3 and positive \oplus lead to terminal 1.
			OK	The lever moves smoothly to Shut position.
ок]	NG	Rep	place water valve control servomotor assembly.
3	Check harnes trol servomote	s and connector betw or (See page IN–29).	een air	conditioning control assembly and water valve con-
ок]	NG	Rep	pair or replace harness or connector.
Check semb	c and replace ly.	air conditioning con	trol as	-

Air Vent Mode Damper Control Servomotor Circuit

- CIRCUIT DESCRIPTION

This circuit turns the servomotor and changes each mode damper position by the signals from the A/C control assembly. When the AUTO switch is on, the A/C control assembly changes the mode automatically between • (FACE), • (BI–LEVEL) and • (FOOT) according to the temperature setting.



1	Actuator ch	neck.	
	Display Code 20 ~ 23 24 ~ 25 26 ~ 27 28 29	Air Flow Mode FACE BI-LEVEL FOOT FOOT DEF DEF	 P 1. Set to the actuator check mode (See page AC-22). 2. Press the up switch and change to step operation. C Press the up switch in order and check the condition of the air flow mode. OK The mode changes with the change in the temperature display, as shown in the table.
	Check air v	ent mode damper co	Proceed to next circuit inspection shown on matrix chart (See page AC–26).
Air Vo Damp Step	ent Mode her Control Motor 54 32 6		P Remove heater unit (See page AC-91). C 1. Measure resistance between terminals ③ ④ and other terminals. OK Resistance Image: Constraint of the second s
ОК		ess and connector b	IG Replace air vent mode control servomotor.
3	damper col mode damp	ntrol servomotor, air per control servomoto	vent mode damper control servomotor and battery, air vent or and body ground (See page IN–29).
ок]	Ν	IG Repair or replace harness or connector.
Chec semb	k and replac	e air conditioning c	ontrol as-

Air Mix Damper Control Servomotor Circuit

- CIRCUIT DESCRIPTION

This circuit turns the servomotor and changes each mode damper position by the signals from the A/C control assembly. When the AUTO switch is on, the Air mix damper changes automatically.







	Actuator check.									
			Ρ	1. Warr	n up tł	ne engir	e.			
	Air Mix Damper			2. Set t	o the a	ctuator	check i	node	(See page AC-22).
	A MAR			3. Pres opera	s the ι ation.	nb 💛	swi	tch ar	nd change it to ste	p
			С	Press the	up -	∽ te	mpera	ature	control switch an	d
				check the	opera	ation of a	ir mix (damp	er and the conditio	n
					won.					
			OK	Display	, Code	Air Mi	v Damr	er	Condition	
				20 ~	- 23	0%(F	ully clos	ed)	Cool air comes out	1
	V K C J B			24 ~	- 26	50%	•			
	Character			27 ~	~ 29	100%(F	Illy ope	ned)	Warm air comes out	
	•	N13255								
NG		ок	Pro	ceed to n	ext ciı	cuit ins	pectio	n shc	own on matrix cha	art
	J		_ (See	e page <mark>A</mark>	<mark>C–26)</mark>		_			
2	Check air mix damper contro	l step	motor.							
			Ρ	Remove	heater	unit.				
	\sim									
	a long		С	1. Meas	sure re	esistanc nals	e betv	/een	terminals 3 4 an	d
			OK	Resistan	ce	11015.				
Airmi	x damper (O		UN							
- contra	UISLED / V A K			r	0+++++++++++++++++++++++++++++++++++++					
motor	of step								Standard	
moto				1	2	3 4	5	6	Standard value	
moto				1 —	2	3 4	5	6	Standard value 16.0 ~ 18.0 Ω	
motor				1	2	③ ④ -+ -+ -+ -+	5	6	Standard value 16.0 ~ 18.0 Ω ↑	
motol					2	3 (4 		6	Standard value 16.0 ~ 18.0 Ω ↑ ↑	
motol					2	3 4 • • • • • • • • • • • • • • • • • •		6	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑	
moto		N13247			2	 ③ ④ ● ●		6	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ ↑	
f		N13247			2	 ③ ④ ● ●		6	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ ↑ ↑	
eonin motor 6		N13247	Rep		② 〇	3 4 -⊕ -€ ⊕ -€ ⊕ -€ mper c		© 	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑	
6 OK		N13247	Rep	1 — lace air r	② mix da	③ ④ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕	ontrol	© 	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑	
6 OK	Check harness and connecto	N13247 NG	Rep een air	1 	② mix da	③ ④ ⊕ ← ⊕ ← ⊕ ← ⊕ ← ⊕ ← ↔ ← ↔ ← ↔ ← ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔ ↔	ontrol	© step	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ motor.	<u>۲</u>
OK 3	Check harness and connector control step motor, air mix dar step motor and body ground	N13247 NG or betw mper co (See p	Rep een air ontrol s bage IN-	Iace air r conditio tep moto -29).	2 mix da ning o r and	3 4 ⊕ + ⊕ + ⊕ + ⊕ + ⊕ + ↔ + ↔ + ↔ + ↔ + ↔ + ↔ + ↔ + ↔	ontrol	step	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ Motor.	۲ ۲
ок З	Check harness and connecto control step motor, air mix dar step motor and body ground	N13247 NG or betw nper co (See p	Rep een air ontrol s bage IN-	Iace air r conditio tep moto -29).	②	③ ④ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ amper c battery,	ontrol	© step	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ Motor.	5r 51
OK OK	Check harness and connecto control step motor, air mix dar step motor and body ground	N13247 NG or betw mper co (See p	Rep een air ontrol s bage IN-	1 Iace air r conditio tep moto -29). air or rep	aning of r and blace	3 4 ⊕ € ⊕ € ⊕ € mper c control a battery, harness	ontrol	step	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ Motor. Motor.	5 1 1
OK OK	Check harness and connector control step motor, air mix dar step motor and body ground	N13247 NG or betw nper co (See p NG	Rep een air ontrol s bage IN- Rep	Iace air r conditio tep moto -29).	2 mix da ning c r and blace	3 4 ⊕ + ⊕ + ⊕ + ⊕ + ⊕ + amper c battery, harness	ontrol	step bly and nnec	Standard value 16.0 ~ 18.0 Ω ↑ ↑ ↑ Motor. Motor.	۶r کا

CIRCUIT INSPECTION

Back Up Power Source Circuit

- CIRCUIT DESCRIPTION

This is the backup power source for the air conditioing control assembly. Power is supplied even when the ignition switch is off and is used for diagnostic trouble code memory, etc.





IG Power Source Circuit

- CIRCUIT DESCRIPTION

This is the power source for air conditioning control assembly and servomotors, etc.

WIRING DIAGRAM







Check and repair harness and connector between air conditioning control assembly and battery.

ACC Power Source Circuit

- CIRCUIT DESCRIPTION -

This circuit supplies power to the air conditioning control assembly.

- <u>WIRING DIAGRAM</u> -





Check and repair harness and connector between air conditioning control assembly and battery.

Heater Main Relay Circuit

- CIRCUIT DESCRIPTION -

The heater main relay is switched on by signals from the air conditioning control assembly, and switches power to the blower motor.





Blower Motor Circuit

- CIRCUIT DESCRIPTION

This is the power source for the blower motor.





Igniter Circuit

- CIRCUIT DESCRIPTION

The air conditioning control assembly monitors the engine speed through signals sent from the igniter. The air conditioning control assembly uses these signals and compressor speed signals to detect the compressor lock condition.

WIRING DIAGRAM



1	Check operation of tachometer.
Ρ	Check that the tachometer operates normally.
ОК	NG Proceed to combination, meter troubleshooting (See page BE-131).
2	Check harness and connector between air conditioning control assembly and igniter (See page $IN-29$).
ок	NG Repair or replace harness or connector.
Proce trix ch	ed to next circuit inspection shown on ma- nart (See page <mark>AC–26</mark>).

Compressor Circuit

- CIRCUIT DESCRIPTION

The air conditioning control assembly outputs the magnetic clutch ON signal from terminal MGC to the ECM. When the ECM receives this signal, it sends a signal from terminal ACMG and switches the air conditioning magnetic clutch relay on, thus turning the air conditioning compressor magnetic clutch on. The air conditioning control assembly also monitors at terminal A/C IN whether or not power is being supplied to the magnetic clutch.

— DIAGNOSTIC CHART —

See next page for the Diagnostic Chart.









Diagnosis Circuit

- CIRCUIT DESCRIPTION -

This circuit sends signals to the A/C control assembly requesting output of diagnostic trouble codes.

- WIRING DIAGRAM





REFRIGERANT SYSTEM INSPECTION WITH MANIFOLD GAUGE SET

AC0NQ-0H

This is a method in which the trouble is located by using a manifold gauge set. (See "USE OF MANIFOLD GAUGE SET" on page AC-11)

Read the manifold gauge pressure when the following conditions are established:

(a) Temperature at the air inlet with the switch set at RECIRC is 30–35°C (86–95°F)

- (b) Engine running at 1,500 rpm
- (c) Blower speed control switch set at high
- (d) Temperature control set at max. cool

HINT: It should be noted that the gauge indications may vary slightly due to ambient temperature conditions.

1. NORMALLY FUNCTIONING REFRIGERATION SYSTEM

Gauge reading:

Low pressure side:

0.15-0.25 MPa (1.5-2.5 kgf/cm)

High pressure side:

1.37-1.57 MPa (14-16 kgf/cm)



2. MOISTURE PRESENT IN REFRIGERATION SYSTEM

Condition: Period	dically cools and then fails to cool					
Symptom seer refrigeration sys	n in Probable cause	Diagnosis	N04148 Remedy			
 During operation sure on low pres side sometimes becomes a vacua and sometimes r 	, pres- sure Moisture entered in re- frigeration system freezes at expansion valve orifice and tempo- normal rarily stops cycle, but normal state is restored after a time when the ice melts	 Drier in oversaturated state Moisture in refrigeration system freezes at expan- sion valve orifice and blocks circulation of re- frigerant 	 Replace receiver/drier Remove moisture in cycle through repeat- edly evacuating air Charge new refrigerant to proper amount 			

3. INSUFFICIENT REFRIGERANT

Condition: Insufficient c	ooling					
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy			
 Pressure low on both low and high pressure sides Bubbles seen in sight glass continuously Insufficient cooling per- formance 	 Gas leakage at some place in refrigeration sys- tem 	 Insufficient refrigerant in system ↓ Refrigerant leaking 	 Check for gas leakage with leak detector and repair if necessary Charge refrigerant to proper amount If pressure indicated value is near 0 when connected to gauge, create the vacuum af- ter inspecting and re- pairing the location of the leak 			

4. POOR CIRCULATION OF REFRIGERANT

Condition: Insufficient of	ooling						
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy				
 Pressure low on both low and high pressure sides Frost on tubes from re- ceiver to unit 	 Refrigerant flow ob- structed by dirt in re- ceiver 	Receiver clogged	Replace receiver				

5. REFRIGERANT DOES NOT CIRCULATE

Condition: Does not cool (Cools from time to time in some cases)					
	• •••• ••• ••• ••• ••• ••• •••	,	N04150		
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy		
 Vacuum indicated on low pressure side, very low pressure indicated on high pressure side Frost or dew seen on piping before and after receiver/drier or expan- sion valve 	 Refrigerant flow ob- structed by moisture or dirt in refrigeration sys- tem Refrigerant flow ob- structed by gas leakage from expansion valve heat sensing tube 	 Refrigerant does not cir- culate 	 Check heat sensing tube, expansion valve and EPR Clean out dirt in expan- sion valve by blowing with air If not able to remove dirt, replace expansion valve Replace receiver Evacuate air and charge new refrigerant to proper amount. For gas leakage from heat sensing tube, re- place expansion valve. 		
6. REFRIGERANT OVERCHARGE OR INSUFFICIENT COOLING OF CONDENSER

Condition: Insufficient Cooling						
	······································	1	N04151			
refrigeration system	Probable cause	Diagnosis	Remedy			
 Pressure too high on both low and high pressure sides No air bubbles seen through the sight glass even when the engine rpm is lowered. 	 Unable to develop sufficient performance due to excessive refrigerant in system Insufficient cooling of condenser 	 Excessive refrigerant in cycle → refrigerant overcharged Condenser cooling insufficient → condenser fins clogged or fan motor faulty 	 (1) Clean condenser (2) Check fan motor operation (3) If (1) and (2) are in normal state, check amount of refrigerant Charge proper amount of refrigerant 			

7. AIR PRESENT IN REFRIGERATION SYSTEM

Condition: Insufficient Cooling						
NOTE: These gauge indications are shown when the refrigeration system has been opened and the refrigerant charged without vacuum purging.						
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy			
 Pressure too high on both low and high pressure sides The low pressure piping is hot to the touch Bubbles seen in sight glass 	 Air entered in refrigeration system 	 Air present in refrigeration system Insufficient vacuum purging 	 (1) Check compressor oil to see if dirty or insufficient (2) Evacuate air and charge new refrigerant 			
	1	1				

8. EXPANSION VALVE IMPROPERLY MOUNTED/HEAT SENSING TUBE DEFECTIVE (OPENS TOO WIDE)

Condition: Insufficient co	poling					
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy			
 Pressure too high on both low and high pressure sides Frost or large amount of dew on piping on low pressure side 	 Trouble in expansion valve or heat sensing tube not installed cor- rectly 	 Excessive refrigerant in low pressure piping	 Check heat sensing tube installed condition If (1) is normal, check expansion valve Replace if defective 			

9. DEFECTIVE COMPRESSION COMPRESSOR

Condition: Does not coo	Ы		-				
01 02 02 01 01 02 02 02 02 02 02 02 02 02 02							
			N04146				
Symptom seen in refrigeration system	Probable cause	Diagnosis	Remedy				
 Pressure too high on low pressure side Pressure too low on high pressure side 	 Internal leak in compressor 	 Compression defective ↓ Valve leaking or broken, sliding parts 	 Repair or replace com- pressor 				