LEXUS LS430 Section I - Installation Preparation

2004 -

SATELLITE RADIO TUNER

Part Number: 86100-0W090 Section I - Installation Preparation

Kit Contents

Item#	Quantity Reqd.	Description	
1	1	Satellite Tuner	
2	1	Tuner Cable	
3	1	Tuner Bracket	
4	1	Antenna	
5	1	Spacer	
6	3	Hardware Bags	
7	1	xM TM Satellite Radio Brochure	

Hardware Bag Contents 1

Item#	Quantity Reqd.	Description
1	1	Cushion Tape (50 x 100 mm)
2	2	Wire Tie (AVC-LAN)

Hardware Bag Contents 2

Item#	Quantity Reqd.	Description
1	1	Nut (M16)
2	4	Screw (M5 x L6)
3	1	Retainer
4	1	Retainer Screw (M4 x L12)

Hardware Bag Contents 3

Item#	Quantity Reqd.	Description
1	1	Template
2	1	Nylon Tape (30 x 30 mm)
3	8	Urethane Tape (30 x 30 mm)

Additional Items Required For Installation

Item#	Quantity Reqd.	Description	
1A	1	Cover, Compartment Trim (P/N 64712-50010-CD (WITHOUT rear air conditioner.))	
1B	1	Cover, Compartment Trim (P/N 64712-50020-CD (WITH rear air conditioner.))	
2	1	Clip	
3A	7	Rivet (WITHOUT rear air conditioner)	
3B	8	Rivet (WITH rear air conditioner)	

Conflicts

Note:

Recommended Tools

Safety Tools	
Safety Goggles	
Vehicle Protection	Fender Cover (Blanket)
Special Tools	
Non-intrusive IR	
Temp Probe/Gun	
Installation Tools	
Ratchet	
Extension	
Socket	10 mm
Screwdrivers	Phillips, and Flat Blade
Masking Tape	50 mm wide
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1 Toyota SST # 00002-06001-0
Rivet Gun	Hand or Air
Utility Knife	or Scissors
Marker Pen	
Torque Wrench	
Drill Motor	
Drill Bits	5 mm, & 8 mm
Tape Measure	
Special Chemicals	
Cleaner	3M TM Prep-Solvent-70

General Applicability

Note:

Recommended Sequence of Application

Item#	Accessory	
1		
2		
3		

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with. OPERATOR SAFETY: Use caution to avoid risk of injury.

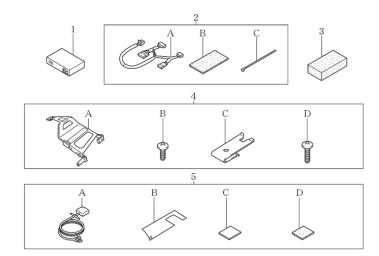


CRITICAL PROCESS: Proceed with caution to ensure a quality installation.

GENERAL PROCESS: This highlights specific processes to ensure a quality installation.

TOOLS & EQUIPMENT: Calls out the specific tools and equipment recommended for this process.

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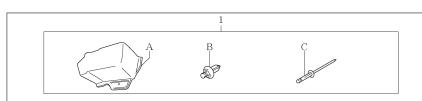


Ite	m #	Parts Name	Qty
	1	Satellite Tuner	1
	A	Tuner Cable	1
2	В	Cushion Tape (50 mm x 100 mm)	1
	С	Wire Tie	2
	3	Spacer	1
	A	Tuner Bracket	1
4	В	Screw (M5 x L6)	4
4	C	Retainer	1
D		Retainer Screw (M4 x L12)	1
	A	Antenna	1
5	В	Template	1
,	C	Nylon Tape (30 mm x 30 mm)	1
D Urethane Tape (30 mm x 30 m		Urethane Tape (30 mm x 30 mm)	8

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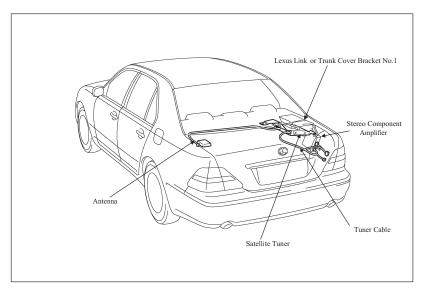


(For	vehicles	wit hout	rear air	conditioner))

Item	#	Parts Name Qty	
	A	Cover, luggage compartment trim	1
1	В	Clip	1
	С	Rivet	7

(For vehicles with rear air conditioner)

Item	#	Parts Name Qty	
	A	Cover, luggage compartment trim	1
1	В	Clip	1
	С	Rivet	8



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Section II - Installation Procedure

NOTES:

Removed Parts:-

Place all removed parts on a protected surface.

Connectors:-

When disconnecting connectors, do not pull on the wires; pull on the connectors.

Wire Ties:-

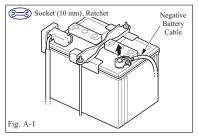
When using wire ties to secure harness, clip the wire ties after securing them.

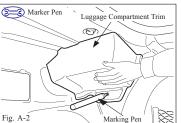
A. Vehicle Disassembly.

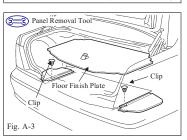
- 1. Open the trunk first.
- 2. Remove the negative battery cable. (Fig. A-1)

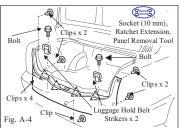


- i. Protect the fender before starting.
- ii. Do not touch the positive terminal with any tool when removing cable.
- Preinstall luggage compartment trim cover, mark the clip install hole with a marker pen. (Fig. A-2)
- 4. Remove the floor mat, deck trim side boards on both sides and rear floor finish plate.
 - i. Remove the two (2) clips and deck trim side boards on both sides. (Fig. A-3)
 - ii. Remove the two (2) bolts and two (2) luggage hold belt strikers. (Fig. A-4)
 - iii. Remove the five (5) clips and the rear floor finish plate. (Fig. A-4)









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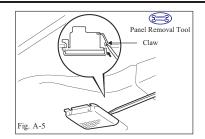
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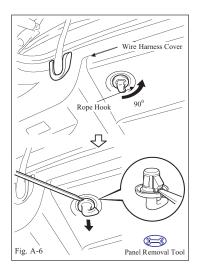
SATELLITE RADIO TUNER

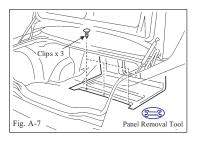
- 5. Remove the luggage compartment light.
- Using a nylon panel removal tool, push the claw on the out side of the luggage compartment light. (Fig. A-5).
- ii. Disconnect the connector and remove the luggage compartment light.
- 6. Remove the rope hook and wire harness cover. (Fig. A-6)
- - i. Using the nylon panel removal tool, remove the wire harness cover.
 - ii. Remove the two rope hooks by rotating the hook 90 degrees counterclockwise, insert a nylon panel removal tool into a slot, and then push the claw to remove the

FOR VEHICLES WITHOUT REAR AIR CONDITIONER. (Step A. 7.)

- 7. Remove the front luggage compartment trim as follows:
 - Remove the front luggage compartment trim cover and RHS luggage compartment trim side cover.
 - ii. Remove the three (3) clips. (Fig. A-7)







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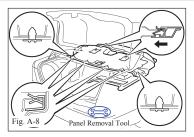
Section II - Installation Procedure

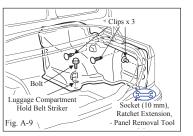


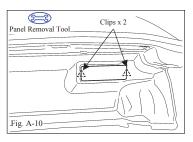
- Disengage the trim hooks and remove the front luggage compartment trim cover as shown. (Fig. A-8)
- iv. Remove the bolt and luggage hold belt striker. (Fig. A-9)
- v. Remove the three (3) clips and luggage compartment trim side cover. (Fig. A-9)

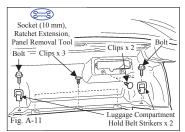
FOR VEHICLES WITH REAR AIR CONDITIONER. (Step A. 8.)

- 8. Remove the front luggage compartment trim as follows:
 - Remove the front luggage compartment trim cover and RHS luggage compartment trim side cover.
 - ii. Using a nylon panel removal tool, remove the cover. (Fig. A-10)
 - iii. Remove the two (2) bolts and two (2) luggage hold belt strikers. (Fig. A-11)
 - iv. Remove the five clips. (Fig. A-11)









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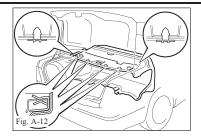
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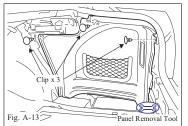
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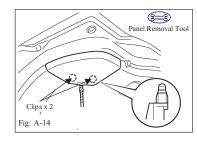
SATELLITE RADIO TUNER

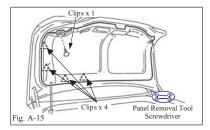
- Disengage the trim hooks and remove the front luggage compartment trim cover as shown in the illustration. (Fig. A-12)
- vi. Remove the three (3) clips and luggage compartment trim side cover. (Fig. A-13)





- 9. Lower the trunk lid trim as follows:
 - Using a nylon panel removal tool, remove the rear combination light service cover on left side. (Fig. A-14)
 - ii. Remove the five (5) clips. (Fig. A-15)





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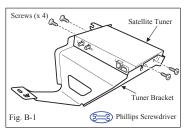
B. Installing the Satellite Tuner.

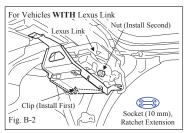
1. Install the four (4) screws and the tuner bracket onto the satellite tuner. (Fig. B-1)

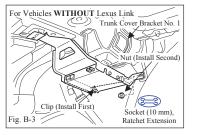


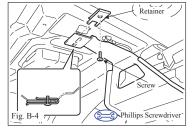
LEXUS

- i. Ensure that the orientation of the satellite tuner to the tuner bracket is correct.
 (Fig. B-1)
- 2. Remove the nut (Fig. B-2 or Fig. B-3) and retain
- 3. Install the satellite tuner under the upper back panel with the nut removed in Step B. 2.
 - i. Install the clip before installing nut.
 - ii. For vehicles with Lexus Link see (Fig. B-2)
 - iii. For vehicles **without** Lexus Link see (Fig. B-3)
- 4. Retainer installation. (Fig. B-4)
 - i. Sandwich the tuner bracket between the retainer.
 - ii. Push the retainer until the claw of the retainer touches the body.
 - iii. Align hole then fasten with retainer screw.









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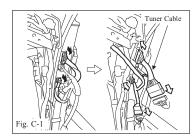
SATELLITE RADIO TUNER

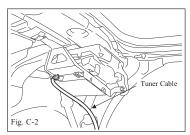
C. Installing the Tuner Cable.

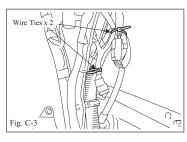
- NOTE: Be careful not to damage the wire harness on the vehicle side.
 - Disconnect the 20 pin and 24 pin stereo component amplifier connectors shown in Fig. C-1.
- 2. Connect the tuner cable between the stereo component amplifier and the two (2) connectors disconnected at Step C. 1.. (Fig. C-1)
 - 3. Plug the tuner cable into the satellite tuner. (Fig. C-2)
 - 4. Secure the tuner cable with two (2) wire ties as shown. (Fig. C-3)

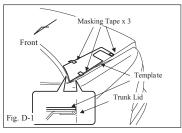
D. Installing the Antenna.

- Mounting surface must be between 60°F and 90°F for optimum installation.
- 2. Clean the antenna mounting area with 3MTM Prep Solvent-70. (Fig. D-1)
- i. When cleaning with 3MTM Prep Solvent-70 follow the manufacturer□s directions. Do not allow cleaner to air dry.
- 3. Leave the trunk lid partially open and position and tape the antenna mounting template onto the trunk lid as shown. (Fig. D-1)









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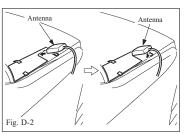
SATELLITE RADIO TUNER

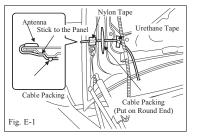
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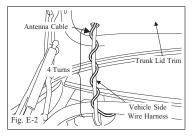
- Remove the release paper from the back of antenna, and then attach the antenna onto the trunk lid. (Fig. D-2)
- 5. Align the front edge of the antenna with the template as shown and install it carefully.
- Once attached, the antenna cannot be easily removed.
- 6. Remove, and then discard the mounting template.

E. Routing Antenna Cable.

- Route the antenna cable beneath the trunk lid. (Fig. E-1)
- i. Use cable packing, nylon tape and urethane tape to secure the antenna cable so it doesn□t rubor pinch when closing the trunk lid.
 - ii. Clean the cable packing and tape mounting areas with 3MTM Prep Solvent-70 using the method defined in Step D. 2. i..
 - iii. Position the end of the cable packing to the round end of the trunk lid where the weather-strip comes in contact with the cable.
 - 2. Reinstall the trunk lid trim.
 - Verify the antenna cable passes the right side of the vehicle wire harness, then install the trunk lid trim. (Fig. E-2)
- ii. Winding gently, wrap the antenna cable four (4) turns around the existing wire harness. (Fig. E-2)







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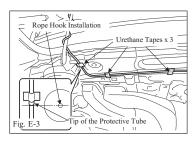
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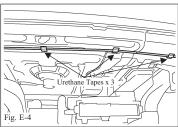
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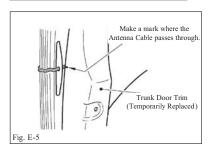
3. Route the antenna cable under the upper back panel.

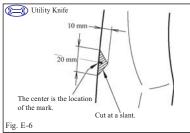


- Adjust the antenna cable so the tip of the protective tube of the antenna cable is aligned with the installation hole for the rope hook.
- ii. Apply three (3) urethane tapes at the locations shown. (Fig. E-3)
- iii. Apply three (3) urethane tapes at the locations shown. (Fig. E-4)
- iv. Temporarily replace the trunk lid trim, and make a mark on it where the antenna cable passes through. (Fig. E-5)
- v. Remove the trunk lid trim and make a cut of the size shown in the figure. (Fig. E-6)
- vi. Replace trunk lid trim.











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4. Connect the antenna cable to the tuner.



- Do not allow the antenna cable to come in contact with the edge of the tuner bracket.
- 5. Apply one (1) urethane tape at the location shown. (Fig. E-7)
- 6. Bundle and secure extra cable slack to the bottom of the tuner using cushion tape. (Fig. E-7)

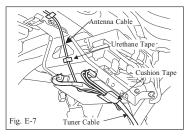


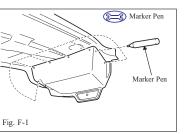
FOR VEHICLES WITHOUT REAR AIR CONDITIONER. (Steps F. 1. - F. 3.)

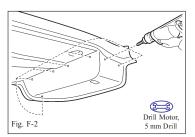
- 1. Cut the front luggage compartment trim cover and install the luggage compartment trim cover.
 - i. Temporarily install the luggage compartment trim cover onto the front luggage compartment trim cover. (Fig. F-1)
 - ii. Using marker pen make seven (7) reference marks for installing rivets. (Fig. F-1)
 - iii. Remove luggage compartment trim cover.
 - iv. Drill seven (7) 5 mm holes for the rivets. (Fig. F-2)

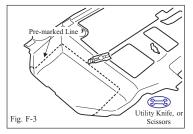


v. Remove a section of the trim cover with a utility knife or scissors along the premarked line as shown. (Fig. F-3)









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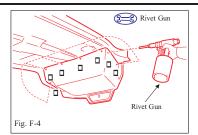
- 2. Install the luggage compartment trim cover to the front luggage compartment trim cover with seven (7) rivets. (Fig. F-4)
 - i. Install the rivets in the sequence shown in the illustration.
- ii. If the sequence is not followed, the trim will be deformed.
- 3. Cut the luggage compartment trim side cover.
 - i. Using a drill of 8 mm, make a clip hole in the position (marked in Step A. 2.) shown in the (Fig. F-5).

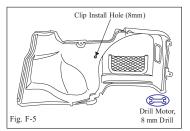


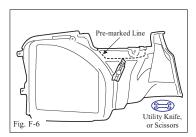
ii. Remove a section of the trim cover with a utility knife or scissors along the premarked line as shown. (Fig. F-6)

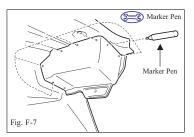
FOR VEHICLES WITH REAR AIR CONDITIONER. (Steps F. 4. - F. 6.)

- 4. Cut the front luggage compartment trim cover and install the luggage compartment trim cover.
 - i. Temporarily install the luggage compartment trim cover onto the front luggage compartment trim cover. (Fig. F-7)
 - ii. Using marker pen make eight (8) reference marks for installing rivets. (Fig. F-7)
 - iii. Remove luggage compartment trim cover.









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iv. Drill eight (8) 5 mm holes for the rivets. (Fig. F-8)



v. Remove a section of the trim cover with a utility knife or scissors along the premarked line as shown. (Fig. F-9)



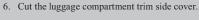
5. Install the luggage compartment trim cover to the front luggage compartment trim cover with eight (8) rivets. (Fig. F-10)



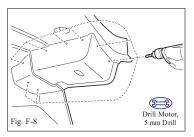
i. Install the rivets in the sequence shown in the illustration.

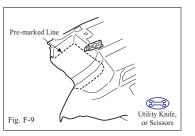


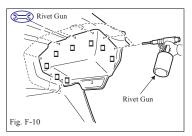
ii. If the sequence is not followed, the trim will be deformed.

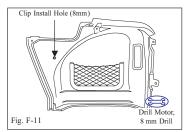


i. Using a drill of 8 mm, make a clip hole in the position (marked in Step A. 2.) shown in the Fig. F-11.









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ii. Remove a section of the trim cover with a utility knife or scissors along the premarked line as shown. (Fig. F-12)

G. In Process Functional Test.

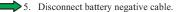
- 1. Temporarily reconnect battery negative cable.
- 2. Turn ignition key to ACC position.
- 3. Press the power button on the receiver/player head unit. Verify the backlighting illuminates.
- 4. Press and release the "SAT" button on the head unit.



i. Verify that a satellite channel is received, or a "NO SIGNAL" message appears on the display.

NOTE: If "ANTENNA" appears (flashing) on the display - then one or both of the antenna cables are disconnected from the satellite tuner.

NOTE: If the head unit will not tune or go into satellite mode - then the tuner cable is disconnected from the satellite tuner.

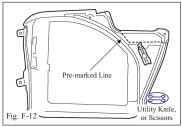


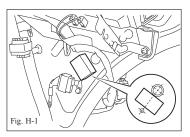
H. Vehicle Reassembly.

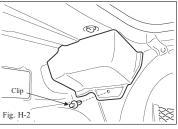
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- 1. Install spacer on to vehicle side. (Fig. H-1)
 - i. Remove adhesive backing tape from
- 2. Reinstall trim pieces in luggage compartment.
 - i. Reinstall the luggage compartment trim side cover, front luggage compartment trim, luggage compartment light, wire harness cover, rear floor finish plate, both deck trim side boards and floor mat.
 - ii. Reinstall the clip into the luggage compartment trim cover. (Fig. H-2).

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(1) Visually check the position of the hole. If the hole is not positioned properly, adjust the position of the side trim to install the clip.

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- iii. Reinstall left combination light service
- 3. Replace the floor mat, deck trim side boards on both sides and rear floor finish plate.
 - i. Replace the five clips and the rear floor finish plate. (Fig. H-3)
 - ii. Replace two (2) luggage hold belt strikers and the two (2) bolts. (Fig. H-3)



- (1) Tighten the bolt to 5.0 N-m (44 lbf-in)
- iii. Replace the two clips and deck trim side boards on both sides. (Fig. H-3)

I. Complete the Installation.

1. Reconnect the vehicle's negative battery cable. (Fig. I-1)



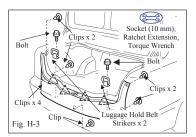
i. Position the negative terminal to the battery (~45 deg.) as shown.



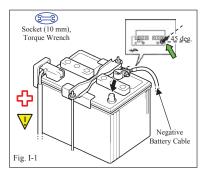
- ii. Tighten the nut to 4.1 N-m (36 lbf-in).
- iii. Do not touch the positive terminal with any tool when replacing the cable.
- 2. Clean up and remove any trash.



3. Place the owner "xM Satellite Radio" brochure and the "Owners Manual" in the glove box.



SATELLITE RADIO TUNER



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EXUS Laction III - Functional Veri	S430 fications	2004 -	SATELLITE RADIO TUNE
Section III - Function	nal Varifications		
V	nai verifications	_	T 1 D
Check:			Look For:
Accessory Function Ch	ecks		
Satellite Radio Tune	r.		*Verify the proper operation of the Satellite Radio Tuner.
Receiver/player Asse	embly.		*Verify the proper operation of the
			Receiver/player Assembly
			*(Refer to the receiver assembly and radio owner
Vehicle Function Check	e e		manuals.)
Trunk Lid Light.	<u>s</u>		D
_			Proper operation of trunk lid light.
Luggage Compartme	ent Light.		Proper operation of the luggage compartment light.
			compartment fight.
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