L-SB-0041-10



Seat Heater Inoperative after 10 Minutes

Seat

Market USA



Applicability

Section

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2007 – 2008	LS460		
2008	LS600H		

Introduction

Some 2007 - 2008 model year LS 460/460L and LS 600hL vehicles with climate controlled seats may exhibit a condition where the seat heater is inoperative after 5 – 10 minutes of use. The seat climate controller has been improved to correct this condition.

Production Change Information

This TSIB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
LS 460	JTHBL46F#85078355
LS 460L	JTHGL46F#85030634
LS 600hL	JTHDU46F#85007637

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1021	Replace Seat Cushion Climate Controller	0.5	8586#-50061	72	73
EL1022	Replace Seat Back Climate Controller	0.4	8586#-50070	12	13

APPLICABLE WARRANTY

- This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	SEAT	QTY
85865-50070	Same	Controller, Seat Climate Control, LH	Seat Back	1
85864-50070	Same	Controller, Seat Climate Control, RH	Seal Dack	1
85865-50061	Same	Controller, Seat Climate Control, LH	Sect Cuchion	1
85864-50061	Same	Controller, Seat Climate Control, RH	Seat Cushion	1

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST'S)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED MATERIALS	QTY
Loctite [®] Threadlocker Blue 242 (or equivalent)	As Needed
Tie Wraps	AS Needed

* Essential SST.

Repair Procedure

1. Remove the seat assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- <u>2007</u> / <u>2008</u> LS 460: Vehicle Interior – Seat – "Seat: Front Seat Assembly: Removal"
- <u>2008</u> LS 600h: Vehicle Interior – Seat – "Seat: Front Seat Assembly: Removal"

CAUTION

Wear protective gloves. Sharp areas on the seat adjuster and seat cushion frame may injure your hands.

Repair Procedure (Continued)

NOTICE

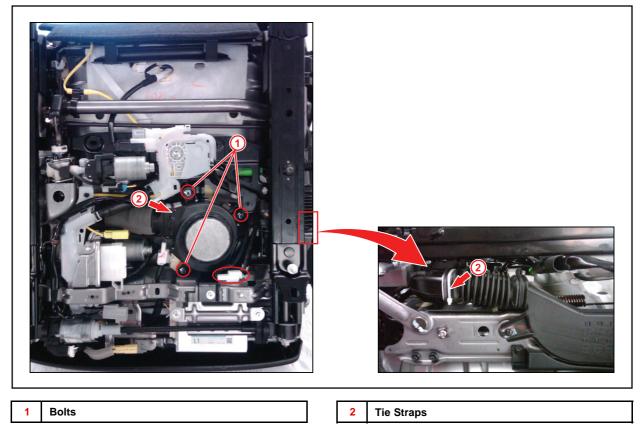
If the occupant classification ECU has been dropped, or there are any cracks, dents or other defects in the case or connector, replace it with a new one.

HINT

Use the same procedures for the LH side and RH side. The procedure listed below is for the LH side.

- 2. Remove the seat cushion climate controller.
 - A. Remove the three bolts holding the climate controller.
 - B. Remove the tie straps holding the controller to the ducting.

Figure 1.



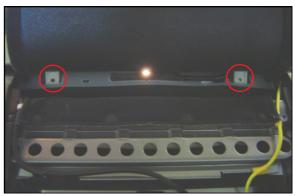
3. Install the NEW seat cushion climate controller in the reverse order of removal.



Repair Procedure (Continued)

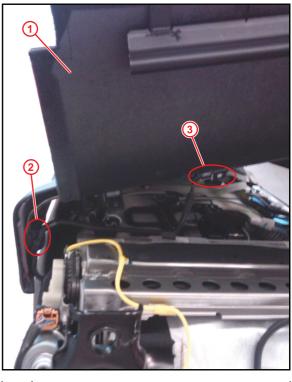
- 4. Remove the seat back climate controller.
 - A. Remove the 2 screws holding the seat back in place, then remove the seat back cover.

Figure 2.



B. Remove the wire connector and the clip attaching the harness to the seat back.



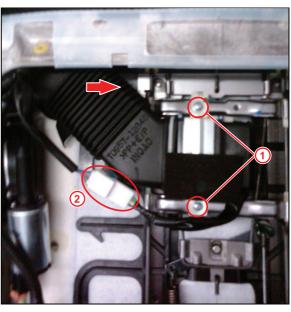


1	Seat Back Cover
2	Clip
3	Connector



Repair Procedure (Continued)

C. Remove the bolts holding the seat back climate Figure 4. controller in place.



1	Bolts
2	Connector

- D. Disconnect the wire harness connector.
- E. Pull the ducting in the direction of the arrow in Figure 4 to remove the seat back climate controller.
- 5. Install the NEW seat back climate controller in reverse order of removal.

NOTE

When installing the new seat back climate controller, use Loctite[®] Threadlocker Blue 242 or equivalent to secure the screws.

6. Reinstall the seat assembly.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2007</u> / <u>2008</u> LS 460: Vehicle Interior – Seat – "Seat: Front Seat Assembly: Installation"
- <u>2008</u> LS 600h: Vehicle Interior – Seat – "Seat: Front Seat Assembly: Installation"
- 7. Verify proper operation of seat heater.