

INSTALLATION [10/2014 -]

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

PROCEDURE

1. INSTALL FRONT FENDER MOULDING SUB-ASSEMBLY LH

HINT:

When installing the front fender moulding sub-assembly LH, heat the vehicle body and front fender moulding sub-assembly LH using a heat light.

Standard

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Front Fender Moulding Sub-assembly LH	20 to 30°C (68 to 86°F)

NOTE: Do not heat the vehicle body and front fender moulding sub-assembly LH excessively.

- a. Clean the vehicle body surface.
 - a. Using a heat light, heat the vehicle body surface.
 - b. Remove the double-sided tape from the vehicle body.
 - c. Wipe off any tape adhesive residue with cleaner.
- b. Install the front fender moulding sub-assembly LH.
 - a. Using a heat light, heat the vehicle body.
 - b. Remove the peeling paper from the face of the No. 1 moulding tape and No. 5 moulding tape.

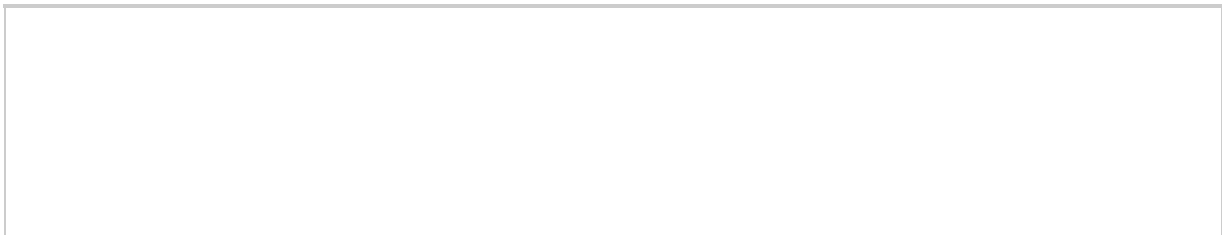
HINT:

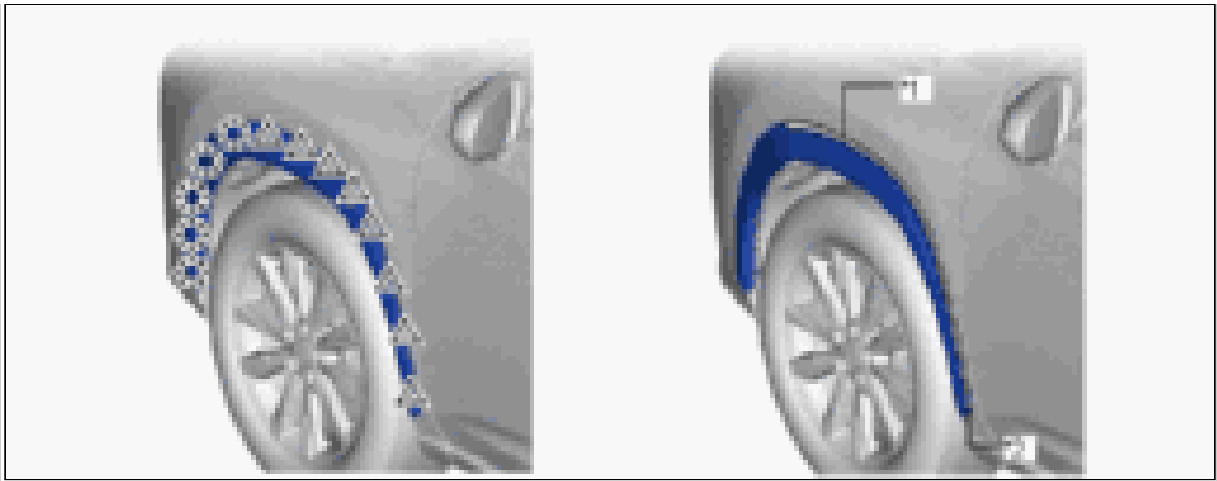
After removing the peeling paper, keep the exposed adhesive free from foreign matter.

- c. Attach the 5 claws and 8 clips so as to apply the No. 1 moulding tape and No. 2 moulding tape and install the front fender moulding sub-assembly LH as shown in the illustration.

HINT:

Press the front fender moulding sub-assembly LH firmly to install it.





Courtesy of © TOYOTA, LICENSE AGREEMENT TMS1002

*1	No. 1 Moulding Tape (Double-sided Tape)	*2	No. 2 Moulding Tape (Double-sided Tape)
----	---	----	---

- d. Using a 4 mm hexagon socket wrench, install the 2 hexagon screws.
- e. Install the 6 clips.