SYSTEM OUTLINE

1. HEATER BLOWER OPERATION

MANUAL BLOWER OPERATION

WHEN THE BLOWER CONTROL SW IS SET TO ANY BLOWER SPEED, THE A/C CONTROL ASSEMBLY OPERATES AND THE CURRENT TO DRIVE THE BLOWER MOTOR FLOWS FROM **TERMIANL BLW** OF THE A/C CONTROL ASSEMBLY TO **TERMINAL SI** OF THE BLOWER MOTOR CONTROL RELAY. THE CURRENT ACTIVATES THE RELAY AND THE VOLTAGE APPLIED TO **TERMINAL +B** OF THE BLOWER MOTOR CONTROL RELAY IS OUTPUT TO **TERMINAL M+** OF THE RELAY AS THE VOLTAGE FOR THE SELECTED BLOWER SPEED. THE CURRENT THEN FLOWS FROM TERMINAL M+ OF THE BLOWER MOTOR CONTROL RELAY TO TERMINAL 2 OF THE BLOWER MOTOR \rightarrow TERMINAL 1 \rightarrow TERMINAL M- OF THE BLOWER MOTOR CONTROL RELAY \rightarrow TERMINAL GND \rightarrow GROUND, AND THE BLOWER MOTOR OPERATES AT THE BLOWER SPEED SELECTED.

AUTO FUNCTION

WHEN THE AUTO SW IS TURNED ON, THE A/C CONTROL ASSEMBLY CALCULATES THE REQUIRED VENT TEMPERATURE BASED ON THE SET TEMPERATURE AND INPUT FROM EACH SENSOR. THEN **TERMINAL BLW** OF THE A/C CONTROL ASSEMBLY INPUTS CURRENT TO TERMINAL SI OF THE BLOWER MOTOR CONTROL RELAY IN CONFORMITY WITH THE REQUIRED VENT OUTPUT. THIS CURRENT ACTIVATES THE BLOWER MOTOR CONTROL RELAY SO THAT THE CURRENT FLOWS FROM **TERMINAL M+** OF THE BLOWER MOTOR CONTROL RELAY \rightarrow **TERMINAL 2** OF THE BLOWER MOTOR \rightarrow **TERMINAL 1** \rightarrow **TERMINAL M-** OF THE BLOWER MOTOR CONTROL RELAY ightarrow **terminal gnd** ightarrow **ground**, activating the blower motor. The blower motor then operates at DIFFERENT STEPS IN CONFORMITY WITH VARIABLE CURRENT FLOW OUTPUT FROM TERMINAL BLW OF THE A/C CONTROL ASSEMBLY TO TERMINAL SI OF THE BLOWER MOTOR CONTROL RELAY.

2. OPERATION OF AIR INLET CONTROL SERVO MOTOR

(SWITCHING FROM FRESH TO RECIRC)

WITH IGNITION SW TURNED ON THE CURRENT FLOWS FROM HTR FUSE (10A) TO TERMINAL IG OF THE A/C CONTROL ASSEMBLY \rightarrow **TERMINAL MREC** \rightarrow **TERMINAL 6** OF THE AIR INLET CONTROL SERVO MOTOR \rightarrow **TERMINAL 2** \rightarrow **TERMINAL MFRS** OF THE A/C CONTROL ASSEMBLY \rightarrow **TERMINAL GND** \rightarrow **GROUND**, THE MOTOR ROTATES AND THE DAMPER MOVES TO THE RECIRC SIDE. WHEN THE DAMPER OPERATES WITH THE A/C SW AT **RECIRC** POSITION, THE **DAMPER** POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM **TERMINAL 5** OF THE SERVO MOTOR TO THE DAMPER POSITION SIGNAL IS INPUT FROM TERMINAL 5 OF THE SERVO MOTOR TO THE SERVO M **TERMINAL TPI** OF THE ECU (BUILT INTO THE A/C CONTROL ASSEMBLY). AS A RESULT, THE CURRENT TO THE SERVO MOTOR CIRCUIT IS CUT OFF BY THE ECU, SO THE DAMPER STOPS AT THAT POSITION. (SWITCHING FROM RECIRC TO FRESH)

WITH IGNITION SW TURNED ON, WHEN THE RECIRC/FRESH SW IS SWITCHED TO THE FRESH SIDE, THE CURRENT FLOWS FROM **TERMINAL IG** OF THE A/C CONTROL ASSEMBLY TO **TERMINAL MFRS** \rightarrow **TERMINAL 2** OF THE A/R INLET CONTROL SERVO MOTOR ightarrow terminal 6 ightarrow terminal mrec of the A/C control assembly ightarrow**TERMINAL GND** \rightarrow **GROUND**. THE MOTOR ROTATES AND THE DAMPER STOPS AT THAT POSITION.

OPERATION OF AIR VENT MODE CONTROL SERVO MOTOR

WITH IGNITION SW TURNED ON, THE CURRENT FLOWS FROM HTR FUSE TO TERMINAL IG OF THE A/C CONTROL ASSEMBLY

(SWITCHING FROM DEF TO FACE)

(SWITCHING FROM DEF TO FACE) THE CURRENT FLOWS FROM TERMINAL MFACE OF THE A/C CONTROL ASSEMBLY TO TERMINAL 4 OF THE AIR VENT CONTROL SERVO MOTOR \rightarrow TERMINAL 5 \rightarrow TERMINAL MDEF OF THE A/C CONTROL ASSEMBLY \rightarrow TERMINAL GND \rightarrow GROUND. THE MOTOR ROTATES AND THE DAMPER MOVES TO THE FACE SIDE. WHEN THE DAMPER OPERATES WITH THE A/C SW AT FACE POSITION, THE DAMPER POSITION SIGNAL IS INPUT FROM TERMINAL 1 OF THE SERVO MOTOR TO TERMINAL TPM OF THE ECU (BUILT INTO THE A/C CONTROL ASSEMBLY). AS A RESULT, THE CURRENT TO THE SERVO MOTOR CIRCUIT IS CUT`OFF BY THE ECU, SO THE DAMPER STOPS AT THAT POSITION.

(SWITCHING FROM FACE TO DEF)

THE CURRENT FLOWS FROM **TERMINAL MDEF** OF THE A/C CONTROL ASSEMBLY TO **TERMINAL 5** OF THE AIR VENT CONTROL SERVO MOTOR \rightarrow **TERMINAL 4** \rightarrow **TERMINAL MFACE** OF THE A/C CONTROL ASSEMBLY \rightarrow **TERMINAL GND** \rightarrow **GROUND**, THE MOTOR ROTATES AND THE DAMPER STOPS AT THAT POSITION.

4. OPERATION OF AIR MIX CONTROL SERVO MOTOR

When the temperature SW is turned to the "Cool" side, the current flows from terminal MC of the A/C control assembly to terminal 4 of the Air Mix control servo motor \rightarrow terminal 5 \rightarrow **TERMINAL MH** OF THE A/C CONTROL ASSEMBLY \rightarrow **TERMINAL GND** \rightarrow **GROUND** AND THE MOTOR ROTATES. THE DAMPER OPENING ANGLE AT THIS TIME IS INPUT FROM **TERMINAL 1** OF THE SERVO MOTOR TO **TERMINAL TP** OF THE A/C CONTROL ASSEMBLY. THIS IS USED TO DETERMINE THE DAMPER STOP POSITION AND MAINTAIN THE SET TEMPERATURE

WHEN THE TEMPERATURE CONTROL SW IS TURNED TO THE "HOT" SIDE, THE CURRENT FLOWS FROM TERMINAL MH OF THE A/C CONTROL ASSEMBLY TO TERMINAL 5 OF THE AIR MIX CONTROL SERVO MOTOR ightarrow TERMINAL 4 ightarrowTERMINAL MC OF THE A/C CONTROL ASSEMBLY \rightarrow TERMINAL GND \rightarrow GROUND, ROTATING THE MOTOR IN REVERSE AND SWITCHING THE DAMPER FROM COOL TO HOT SIDE.

5. AIR CONDITIONING OPERATION

THE A/C CONTROL ASSEMBLY RECEIVES VARIOUS SIGNALS, I.E., THE ENGINE RPM FROM THE IGNITER, OUTLET TEMPERATURE SIGNAL FROM THE A/C THERMISTOR, COOLANT TEMPERATURE FROM THE ENGINE COOLANT TEMP. SENSOR AND THE LOCK SIGNAL FROM THE A/C COMPRESSOR, ETC.

WHEN THE ENGINE IS STARTED AND THE A/C SW IS ON, A SIGNAL IS INPUT TO THE ECU (BUILT IN THE A/C CONTROL ASSEMBLY). AS A RESULT, THE GROUND CIRCUIT IN THE A/C CONTROL ASSEMBLY IS CLOSED AND CURRENT FLOWS FROM HTR FUSE (10A) TO TERMINAL 1 OF THE MG CLT RELAY \rightarrow TERMINAL 2 \rightarrow TERMINAL ACMG OF THE ENGINE CONTROL MODULE \rightarrow TERMINAL A/C \rightarrow TERMINAL MGC OF THE A/C CONTROL ASSEMBLY \rightarrow TERMINAL GND \rightarrow GROUND, TURNING THE RELAY ON, SO THAT THE A/C MAGNETIC CLUTCH IS ON AND THE A/C COMPRESSOR OPERATES.

AT THE SAME TIME, THE ENGINE CONTROL MODULE DETECTS THE MAGNETIC CLUTCH IS ON AND THE A/C COMPRESSOR OPERATES. OPEN DIRECTION TO AVOID LOWERING THE ENGINE RPM DURING A/C OPERATING. WHEN ANY OF THE FOLLOWING SIGNALS ARE INPUT TO THE A/C CONTROL ASSEMBLY, THE CONTROL ASSEMBLY OPERATES TO TURN OFF THE AIR CONDITIONING.

- * ENGINE RPM. SIGNAL IS HIGH.
- * COOLANT HIGH TEMP. SIGNAL IS HIGH.
- * A SIGNAL THAT THE TEMPERATURE AT THE AIR OUTLET IS LOW.
- * A SIGNAL THAT THERE IS A LARGE DIFFERENCE BETWEEN ENGINE SPEED AND COMPRESSOR SPEED.
- * A SIGNAL THAT THE REFRIGERANT PRESSURE IS ABNORMALLY HIGH OR LOW.











SERVICE HINTS
A3 A/C LOCK SENSOR AND A/C MAGNETIC CLUTCH 4–GROUND : APPROX. 3.7 Ω
4_1 · OPEN ABOVE APPROX 206 KPA (30 PSI 15.5 KG/CM ²) OR 2648 KPA (384 PSI 27 KG/CM ²)
ASU (B) A/C DUAL FRESSURE SW (232-GE) 1_2 · ODENI ABOVE ADDROX 206 KDA (30 DSI 15.5 KG/CM2) OR 2648 KDA (384 DSI 27 KG/CM2)
1-2. OF ENABOVE AFTROX. 200 NEA (30 T SI, 13.3 NO/GW) OR 2040 NEA (304 T SI, 27 NO/GW)
A10 (C), A11 (A), A12 (B) A/C CONTROL ASSEMBLY
+B-GROUND : ALWAYS APPROX. 10-14 VOLTS IG-GROUND : APPROX. 10-14 VOLTS WITH IGNITION SW AT ON POSITION HR-GROUND : APPROX. 10-14 VOLTS WITH IGNITION SW AT ON POSITION AND DO NOT TURN THE BLOWER MOTOR
BELOW 1 VOLT WITH IGNITION SW AT ON POSITION AND TURN THE BLOWER MOTOR LP-GROUND : NO CONTINUITY WITH PRESSURE LESS THAN 206 KPA (30 PSI, 2.1 KG/CM ²) OR ABOVE 2648 KPA (384 PSI, 27 KG/CM ²)
ACC-GROUND : APPROX. 10-14 VOLTS WITH IGNITION SW AT ACC OR ON POSITION WV-GROUND : 10-14 VOLTS AT START THE ENGINE AND MAX. COLD POSITION OF A/C TEMP. CONTROL SW BELOW 1 VOLT AT START THE ENGINE AND MAX. WARM POSITION OF A/C TEMP. CONTROL SW
MGC-GROUND : BELOW 1 VOLT AT START THE ENGINE, PUSH THE A/C AUTO SW AND A/C SW ON POSITION
BLW-GROUND : BELOW 1.5 VOLTS WITH THE IGNITION SW ON AND TURN THE BLOWER MOTOR S5-GROUND : 4-6 VOLTS WITH THE IGNITION SW ON SG-GROUND : ALWAYS CONTINUITY MH-MC : 13-19 VOLTS WITH IGNITION SW OFF MFRS-GROUND : APPROX. 12 VOLTS WITH FRESH SW ON
MREC-GROUND : APPROX 12 VOLTS WITH RECIRC SW ON MFACE-GROUND : APPROX. 12 VOLTS WITH FACE SW ON MDEF-GROUND : APPROX. 12 VOLTS WITH DEF SW ON GND-GROUND : ALWAYS CONTINUITY

O : PARTS LOCATION

CODE		SEE PAGE	CODE		SEE PAGE	CODE	SEE PAGE
A1		26 (1UZ–FE), 28 (2JZ–GE)	A25		30	E10	30
A2	А	26 (1UZ–FE)	A26		30	E11	30
A3		26 (1UZ–FE), 28 (2JZ–GE)	A27		30	E13	30
A10	С	30	A30	В	28 (2JZ–GE)	12	27 (1UZ–FE)
A11	А	30	B3		30	12	29 (2JZ–GE)
A12	В	30	B7	А	30	R8	31
A13		30	B8	В	30	T16	33
A14		30	C14	С	30	V8	27 (1UZ–FE), 29 (2JZ–GE)
A17		30	C18		30		
A18		30 C2		D	30		

: RELAY BLOCKS

CODE	SEE PAGE	RELAY BLOCKS (RELAY BLOCK LOCATION)
2	19	R/B NO. 2 (ENGINE COMPARTMENT LEFT)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

CODE	SEE PAGE	JUNCTION BLOCK AND WIRE HARNESS (CONNECTOR LOCATION)				
1A	20					
1B	20	ENGINE ROOM MAIN WIRE AND J/D NO. I (LEFT RICK PANEL)				
1E	20	INSTRUMENT PANEL WIRE AND J/B NO. 1 (LEFT KICK PANEL)				
1J	20					
1K	20	COWL WIRE AND J/B NO. 1 (LEFT RICK PANEL)				
ЗA	20					
3B						
3G		INSTRUMENT PANEL WIRE AND J/B NO. 3 (BEHIND THE INSTRUMENT PANEL CENTER)				
3H						

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

CODE	SEE PAGE	JOINING WIRE HARNESS AND WIRE HARNESS (CONNECTOR LOCATION)				
ED1	36 (1UZ–FE)	ENGINE WIRE AND ENGINE ROOM MAIN WIRE (FRONT SIDE OF R/B NO. 2)				
EDI	38 (2JZ–GE)					
ED1	36 (1UZ–FE)	ENGINE NO. 2 WIRE AND ENGINE WIRE (REAR SIDE OF AIR INTAKE CHAMBER)				
IE1	40	ENGINE ROOM MAIN WIRE AND COWL WIRE (R/B NO. 4)				
IE2	40	ENGINE ROOM MAIN WIRE AND COWL WIRE (BEHIND GLOVE BOX)				
IG1	40	INSTRUMENT PANEL WIRE AND COWL WIRE (R/B NO. 5)				
IG3	40	INSTRUMENT PANEL WIRE AND COWL WIRE (RIGHT KICK PANEL)				
ll1	40	ENGINE WIRE AND A/C SUBWIRE (BEHIND GLOVE BOX)				
IJ1	40	ENGINE WIRE AND COWL WIRE (RIGHT KICK PANEL)				
IK1	40	ENGINE WIRE AND INSTRUMENT PANEL WIRE (RIGHT KICK PANEL)				
IN1	42	ENGINE ROOM MAIN WIRE AND A/C SUB WIRE (BEHIND GLOVE BOX)				
IQ1	42					
IQ2	42	INSTRUMENT PANEL WIRE AND CONSOLE BOX WIRE (UNDER THE INSTRUMENT CENTER)				
IR1	42					
IR2	42	CONSOLE BOX WIRE AND A/C SUB WIRE (BEHIND GLOVE BOX)				
BV2	44	FLOOR NO. 3 WIRE AND CONSOLE BOX WIRE (UNDER THE INSTRUMENT PANEL CENTER)				
Bc1	44	FLOOR NO. 3 WIRE AND FLOOR MAIN WIRE (UNDER THE LEFT SIDE OF REAR SEAT CUSHION)				

7 : GROUND POINTS

CODE	SEE PAGE	GROUND POINTS LOCATION		
E۸	36 (1UZ–FE)			
LA	38 (2JZ–GE)	FRONT SIDE OF RIGHT FENDER		
EB	36 (1UZ–FE)			
LD	38 (2JZ–GE)	FRONT SIDE OF LEFT FENDER		
IF	40	LEFT KICK PANEL		
H	40	UNDER THE ASHTRAY LH		
IJ	40	RIGHT KICK PANEL		

: SPLICE POINTS

CODE	SEE PAGE	WIRE HARNESS WITH SPLICE POINTS	CODE	SEE PAGE	WIRE HARNESS WITH SPLICE POINTS
E10	36 (1UZ–FE)		125	42	ENGINE WIRE
	38 (2JZ–GE)		I31	42	CONSOLE BOX WIRE
E16	36 (1UZ–FE)		132		
E20	38 (2JZ–GE)		136	42	A/C SUB WIRE

A1 BLACK

2

A 2 A BLACK



A11 (A)



A12 🚯





A10 C

A17 BLACK



















V8 BLACK



• • U L • X 6 • 8

