

**Part Number: PT747-48230**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Applique, RR Bumper

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
Squeegee	4" (3M™Gold) or 4" (3M™Silver)
Low Friction Sleeve	3M SA-1 (OPTIONAL)
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
<b>Installation Tools</b>	<b>Notes</b>
Lint Free Rags	
Spray Bottle	For wetting agent
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC approved cleaner and cleaning method
Wetting Agent Note: Solution depends upon ambient temperature of the part and the vehicle surface. If it is difficult to remove bubbles with a squeegee, add one more ml. of shampoo.	Johnson's Baby Shampoo mixed in one liter of water: At 65°F add 2 ml. shampoo At 70°F add 3 ml. shampoo At 80°F add 3.5 ml shampoo At 90°F add 4 ml. shampoo

**General Applicability**

MY23 and newer RX 350, and RX 450h models
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**Recommended Sequence of Application**

Item #	Accessory
1	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		

**Legend**

**STOP** **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

**+** **OPERATOR SAFETY:** Use caution to avoid risk of injury.

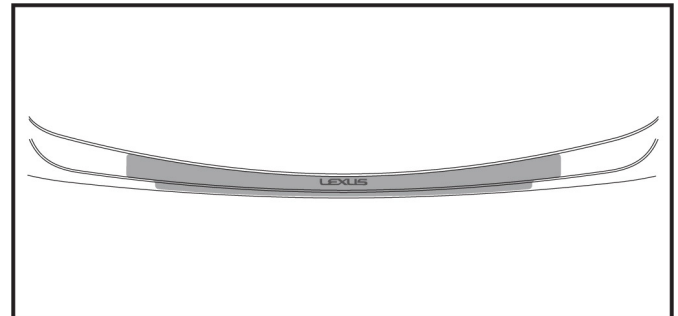
**!** **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

**🔧** **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

**||** **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

**S** **SAFETY TORQUE:** This mark indicates that torque is related to safety.

**R** **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance



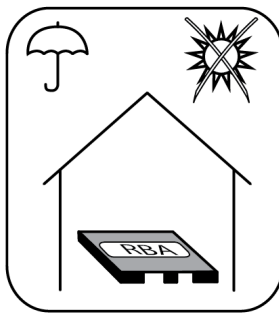
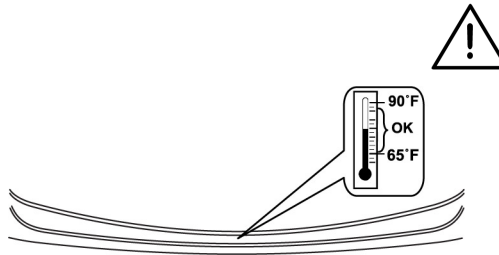


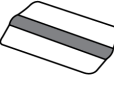
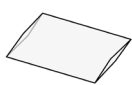

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.


These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.

 <p><b>STORAGE</b></p>	 <p><b>INSTALLATION TEMPERATURE</b></p>	 <p><b>CLEANER</b></p>	 <p><b>SOAP &amp; WATER</b></p>
 <p><b>SQUEEGEE</b></p>	 <p><b>SLEEVE (OPTIONAL)</b></p>	 <p><b>LINT FREE</b></p>	



**REAR BUMPER APPLIQUE**

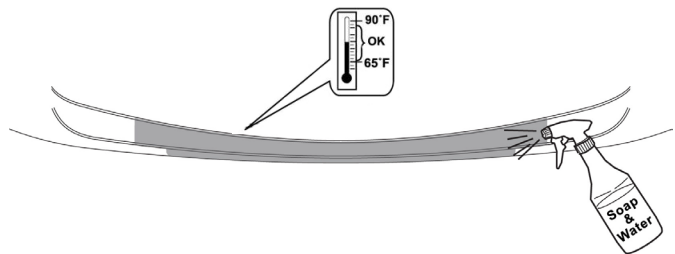
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**CLEAN**

**DRY**

2

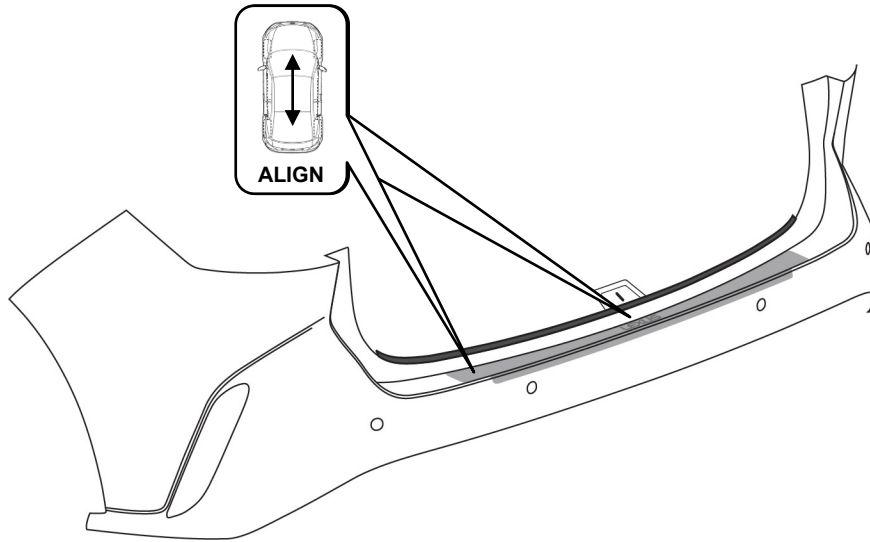


**Soap & Water**

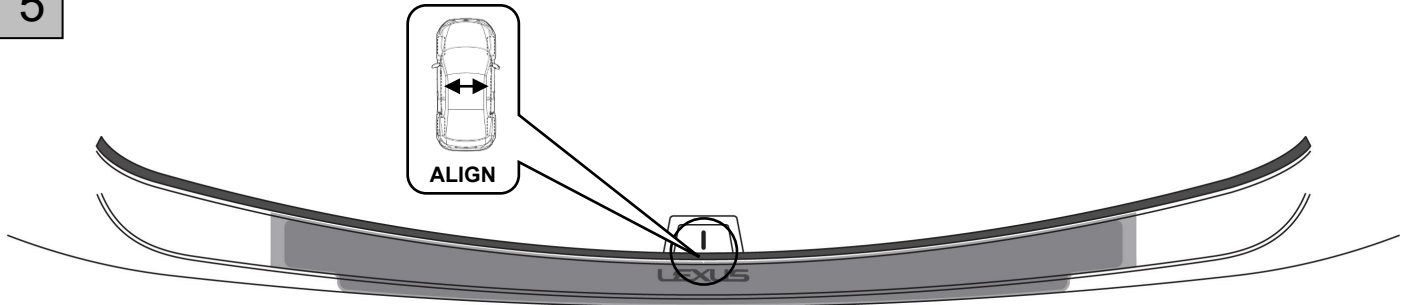
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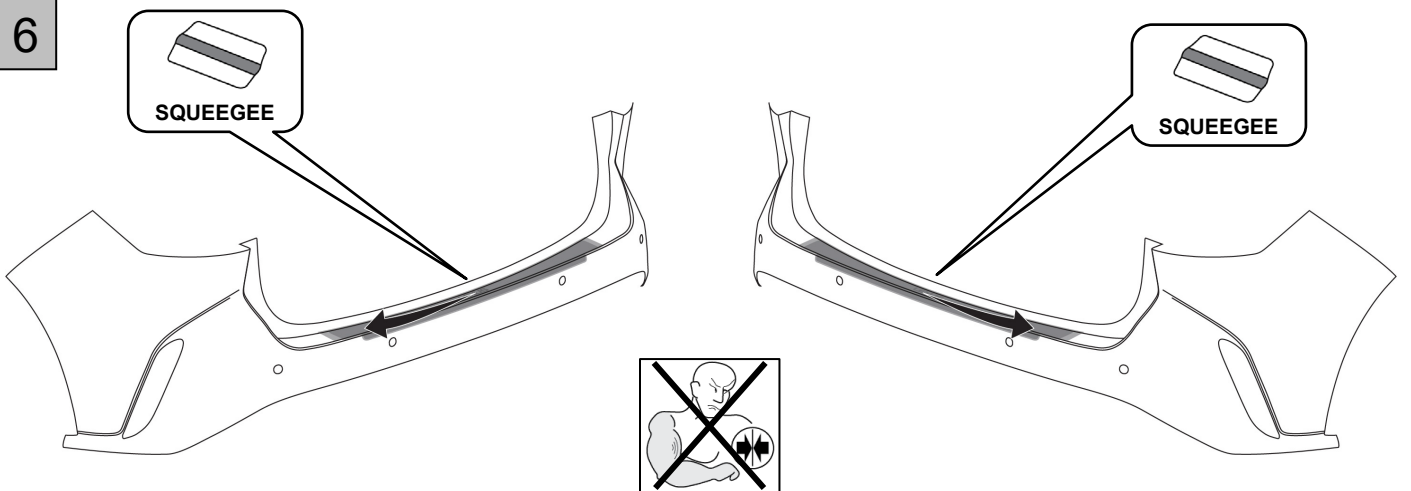
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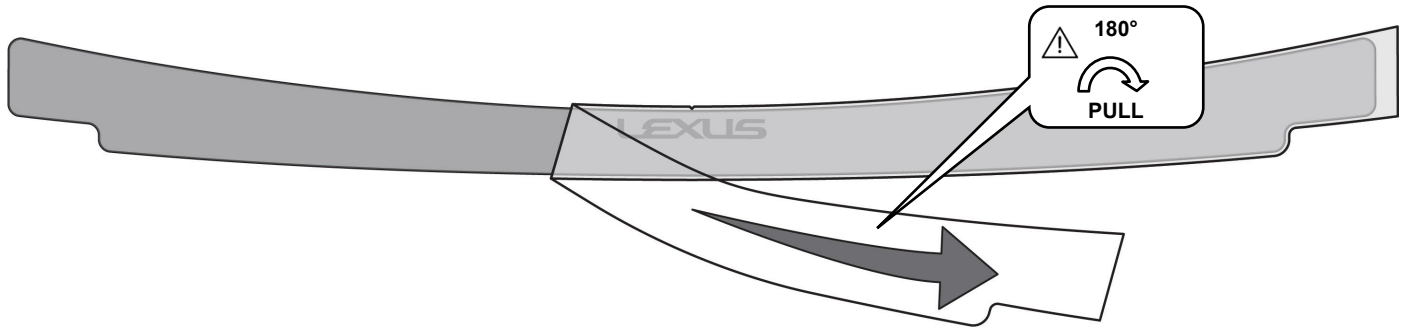
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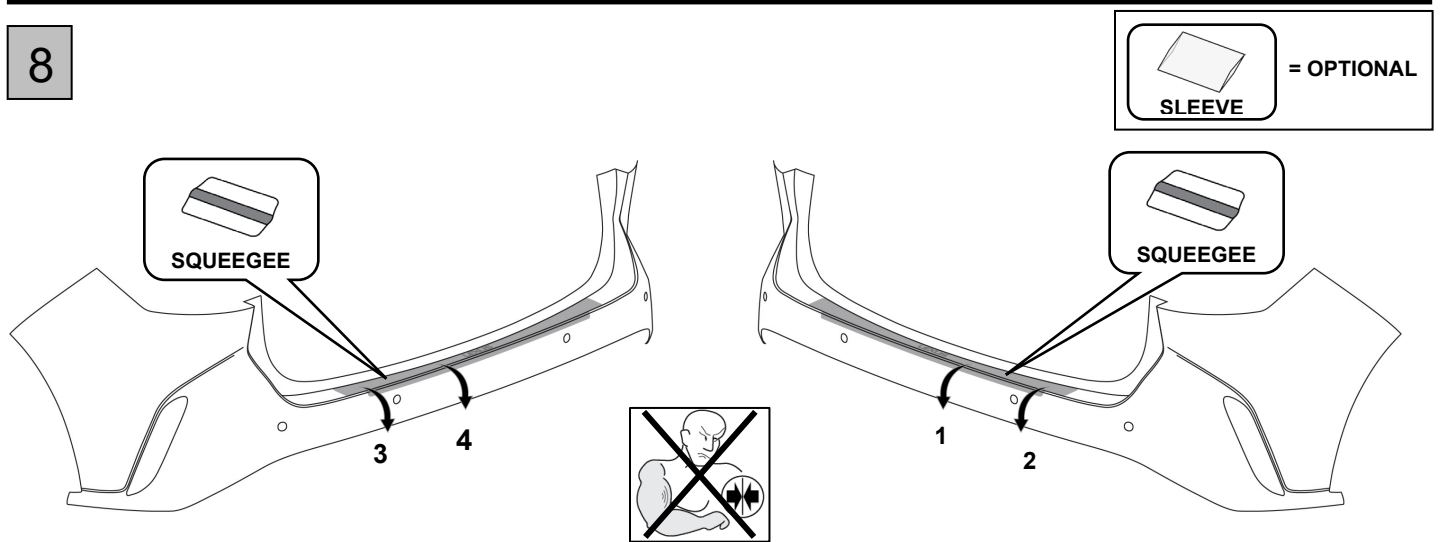
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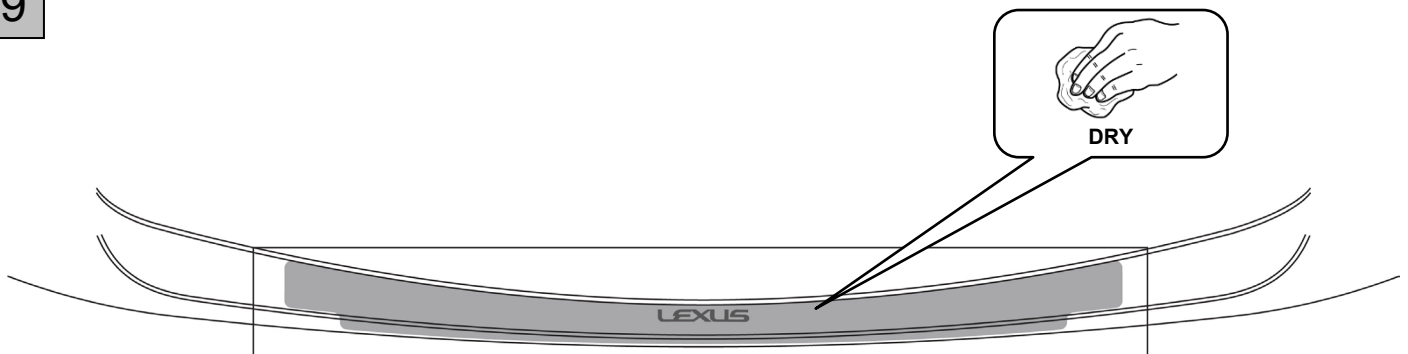
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**LEXUS RX 350, RX 450H 2023 - REAR BUMPER APPLIQUE**  
 Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Proper adhesion – Visual
-   Proper adhesion – Physical leading edge of the RBA to the bumper is 3mm +/-2mm
- Proper alignment – Cross-Car

Look for bubbles, loose and lifting edges.

With light pressure rub hand over top of part and if crackling sound occurs, re-squeegee. If bubbles cannot be worked out to the nearest edge, replace part.

Physical leading edge of the RBA to the bumper is 3mm +/-2mm.

Vehicle Appearance Check

- After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.  
 (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)