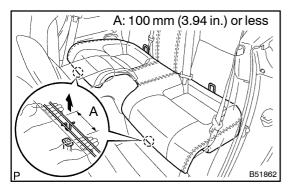
# **OVERHAUL**

HINT:

- Installation is in the reverse order of the removal. But, the installation indicated only when it has a point.
- See the components' drawing of rear seat in page 72-7.



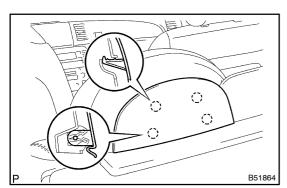
# 1. REMOVE REAR SEAT CUSHION ASSY

(a) Pull up the front portion of the seat cushion assembly, then remove it.

72049-01

NOTICE:

In the case, hold the base of the clip up to prevent the cushion frame from being distorted.



### 2. REMOVE REAR SEAT HEADREST PLATE COVER

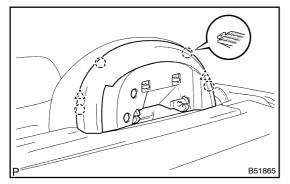
(a) Using a screwdriver, remove the 2 rear seat headrest plate covers.

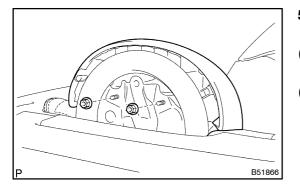
HINT:

- Tape the screwdriver tip before use.
- (b) Employ the same manner described above to the other side.

# 3. REMOVE WIND DEFLECTOR BOARD ASSY

(a) Remove the 4 bolts and the wind deflector board assembly.





#### 4. REMOVE REAR SEAT HEADREST PLATE

(a) Using a screwdriver, remove the 2 rear seat headrest plates.

HINT:

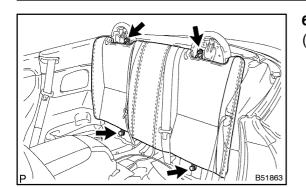
Tape the screwdriver tip before use.

(b) Employ the same manner described above to the other side.

#### 5. REMOVE REAR SEAT HEADREST ASSY

- (a) Remove the 4 nuts and the 2 rear seat headrest assemblies.
- (b) Employ the same manner described above to the other side.

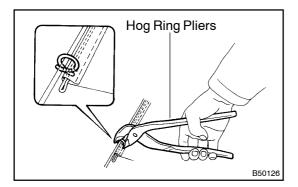
LEXUS SC430 REPAIR MANUAL (RM858E)

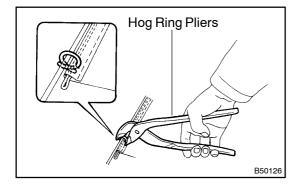


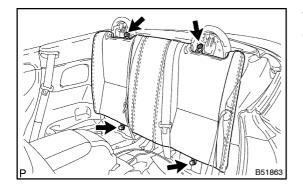
- 6. REMOVE REAR SEAT BACK ASSY
- (a) Remove the 2 nuts, 2 bolts and the rear seat back assembly.

#### 7. REMOVE BENCH TYPE REAR SEAT CUSHION COVER

- (a) Remove the hog rings and rear seat cushion cover.
- 8. REMOVE BENCH TYPE REAR SEAT BACK COVER
- (a) Remove the hog rings and rear seat back cover.







#### 9. INSTALL BENCH TYPE REAR SEAT BACK COVER

(a) Install the rear seat back cover to the rear seat back pad with new hog rings.

HINT:

- Do not damage the seat back cover nor make it dirty.
- When installing the hog rings, take care to prevent wrinkles as much as possible.

# 10. INSTALL BENCH TYPE REAR SEAT CUSHION COVER

(a) Install the rear seat cushion cover to the rear seat cushion pad with new hog rings.

HINT:

- Do not damage the seat cushion cover nor make it dirty.
- When installing the hog rings, take care to prevent wrinkles as much as possible.

#### 11. INSTALL REAR SEAT BACK ASSY

(a) Install the rear seat back assembly with the 2 nuts and 2 bolts.

Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)

#### 12. INSTALL REAR SEAT HEADREST ASSY

Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)