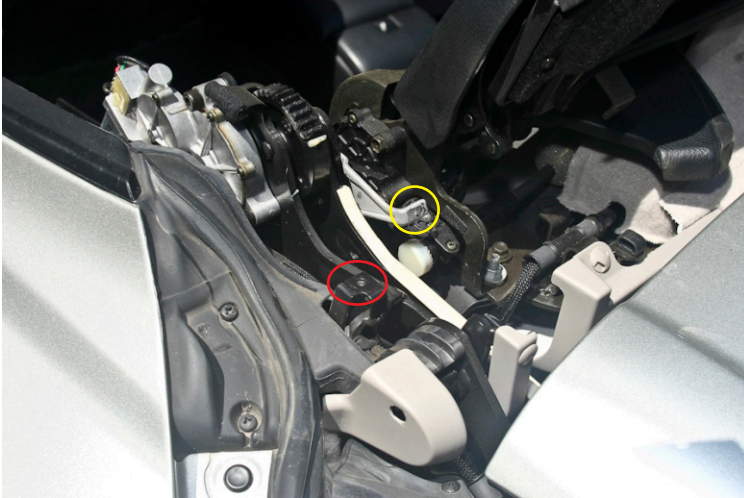




Accessing the window regulators for installation of the rear window module is not too difficult.

Begin by pulling up the rear seat cushion about center front of each seat area. The cushion is all in one piece. To get the back panel of the seat cushion off you have to remove the headrest assembly, including the plexiglass windscreen. Start by prying off the back plate which is held on by two claws and two pivot clips. Remove the two 10mm bolts holding windscreen. Then the two anodized nuts on the screw posts. The headrest pulls apart giving you access to two nuts on screw posts underneath them holding the back seat panel in place. There are also two more bolts at the bottom of the seat back, revealed when you pulled out the seat bottom cushion. Once all four bolts are removed the seat back just pulls out.



Removing the interior rear quarter panel to access the speakers and window regulator wiring requires the removal of two (2) hidden screws and one retaining clip. In this photo the one screw (red circle) and the clip (yellow circle) have been removed.

To access them you need to open the top and stop it when the package shelf reaches its highest point and retracts the side panel. This exposes the screw and clip so you can remove them.

You must also remove four 10mm bolts/screws which were hidden under the back seat panel.

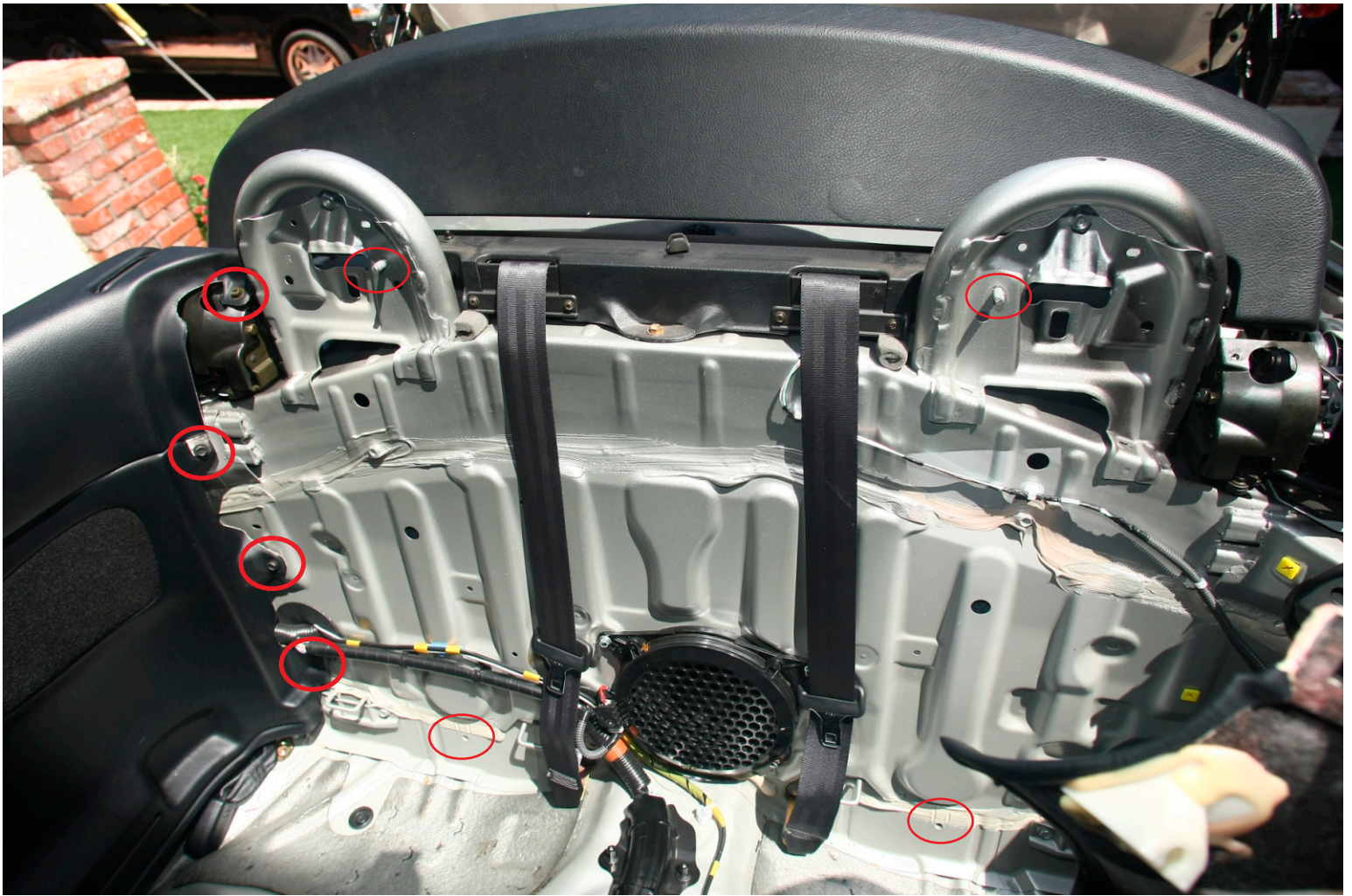


Four white clips parallel the B pillar and retain the quarter panel against the body. These clips pop out pretty easily.



The last hidden screw is behind the seat belt slot in the panel. The slot garnish has four retaining claws two top and two on the bottom along with one guide. Carefully using a taped pry tool you can release the claw and gain access to the screw.

Once all the retaining screws and clips are removed or released, the panel pulls up and out with the seatbelt slack.



This shows the location of the two screw posts under the head rests and two bolt locations behind the bottom seat cushion. It also shows the four 10mm screws hidden under the seat back cushion.

Of course all of this is predicated by first removing, by popping off the retaining clips on the interior lighted door sill. Be careful not to pull up too hard due to the wire harness connecting the LEXUS logo sill light.