

left failed sheet metal



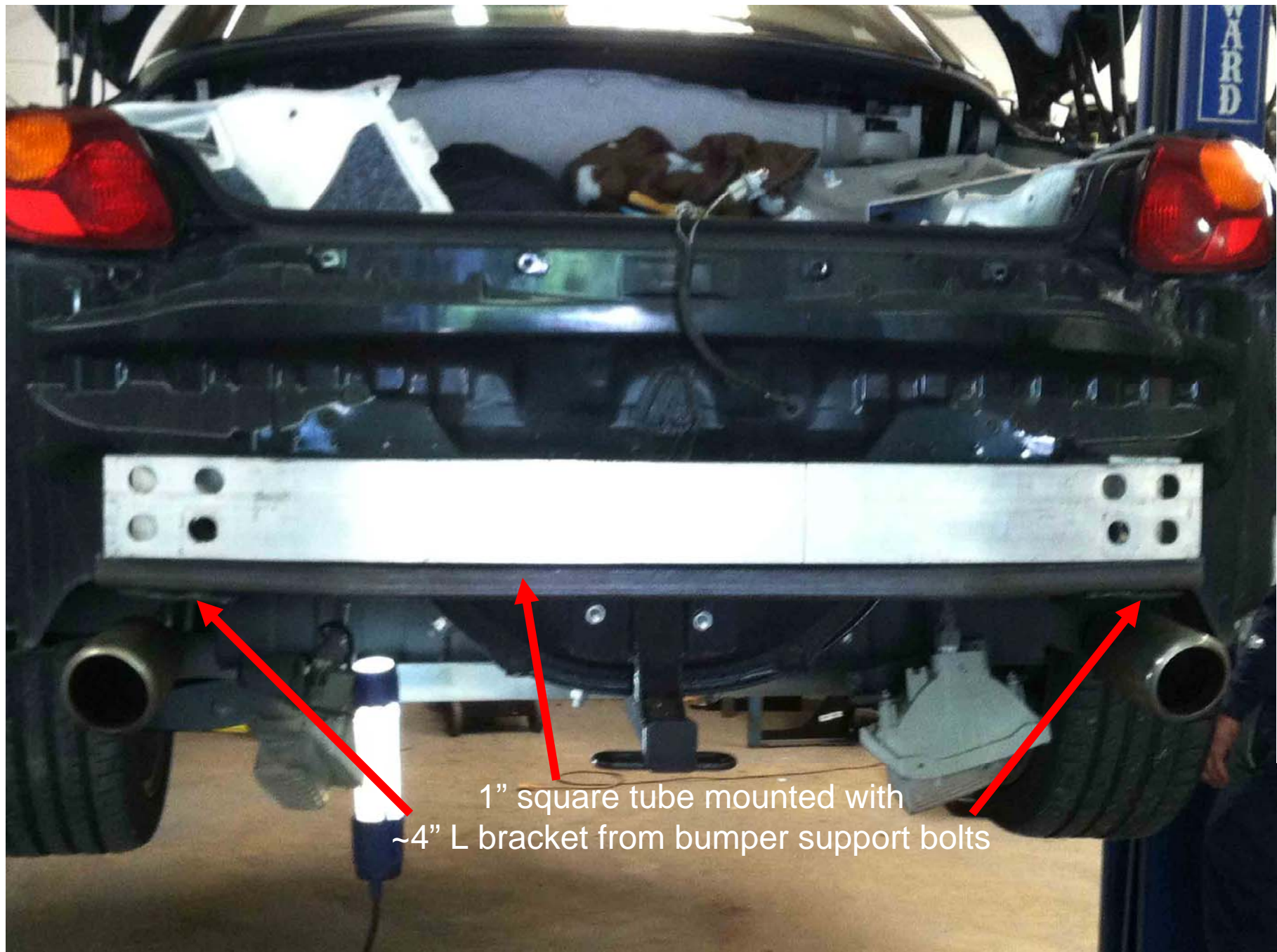
right failed sheet metal



trunk failed sheet metal



Bumper off; existing hitch mount (see JohnnyCake's pix earlier in thread)



1" square tube mounted with
~4" L bracket from bumper support bolts



1" square tube welded from 1" tube support under bumper bar



1" square tube welded from 1" tube support under bumper bar